

MEAForm CONTENTS

GENERAL INFORMATION	4
WALL FORMWORK SYSTEMS	
FRAMED FORMWORK Framed formwork VARIMAX	24
Lightweight framed formwork VARIECO Super-lightweight framed formwork HANDI	34 42
TIMBER-BEAM FORMWORK Large-area formwork VERTEX 60 Adjustable circular formwork RINGFORM	50 60
COLUMN FORMWORK	00
Circular column SK 100 Column formwork VARIMAX	68
Colum formwork HANDI	74 78
Column formwork VERTEX 60	80
SINGLE-SIDED FORMWORK	
Modular supporting frames Adjustable supporting frames	86 94
SLAB FORMWORK SYSTEMS	
PROP SLAB FORMWORK	
Slab formwork VARIFLEX	104
TABLE SYSTEMS	440
Formwork tables VARITABLE Formwork tables VARITABLE PLUS	110 118
Slab props	126
LOAD-BEARING SCAFFOLDING	434
Load-bearing scaffolding TOPTOWER 40 Load-bearing scaffolding TOPTOWER 70	136
Load-bearing scaffolding TOPTOWER 70	142 148

MEAForm CONTENTS

	NG			

54	Crane-climbing formwork system CCF
58	Climbing working platform CWP

SPECIAL FORMWORK SYSTEMS

164	Configurable tunnel system UNIFORM
174	Custom made formwork

SAFETY SYSTEMS

WORKING AND PROTECTION PLATFORMS

178	Folding brackets CWF
182	Shaft platform

GUARDRAILS

186	Guard rail clam
186	Handrail nost

ACCESS SYSTEMS

Stair tower TOPTOWER 40

REUSABLE PACKAGING

194 Packaging items



MEAFormEngineered by Variant

GENERAL INFORMATION

About Company



MEAForm is a pioneering provider of formwork and scaffolding solutions in the Middle East. With the exclusive rights to supply world-class offerings through Variant Factory, a highly respected manufacturer, MEAForm aims to transform the regional construction landscape. Our strategic insights have unveiled a unique opportunity to address the market's needs for reliable, cost-effective solutions that meet contractor specifications without compromising quality.

Our Partner

Variant Factory Ltd. is a part of a production corportation consisting of five enterprises involved in processes of metalworking such as blanking, rolling, cutting etc. and production of metalworking machinery.

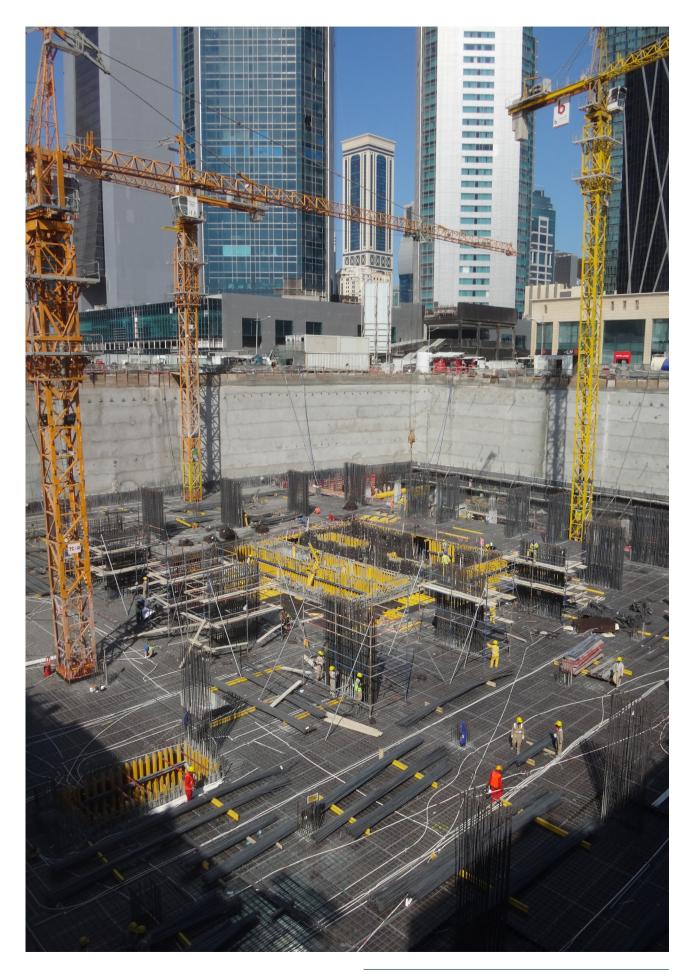
The enterprise continuously strives to produce quality goods and provide professional services to meet expectations of each client. The level of customer service is constantly improved by means of permanent investments aimed at production plant modernization, diversification, quality control and improvement of employees' skills.

The result of these efforts is trust of hundreds of customers, including numerous well-known construction organizations, production enterprises and sales companies of Ukraine and other countries.

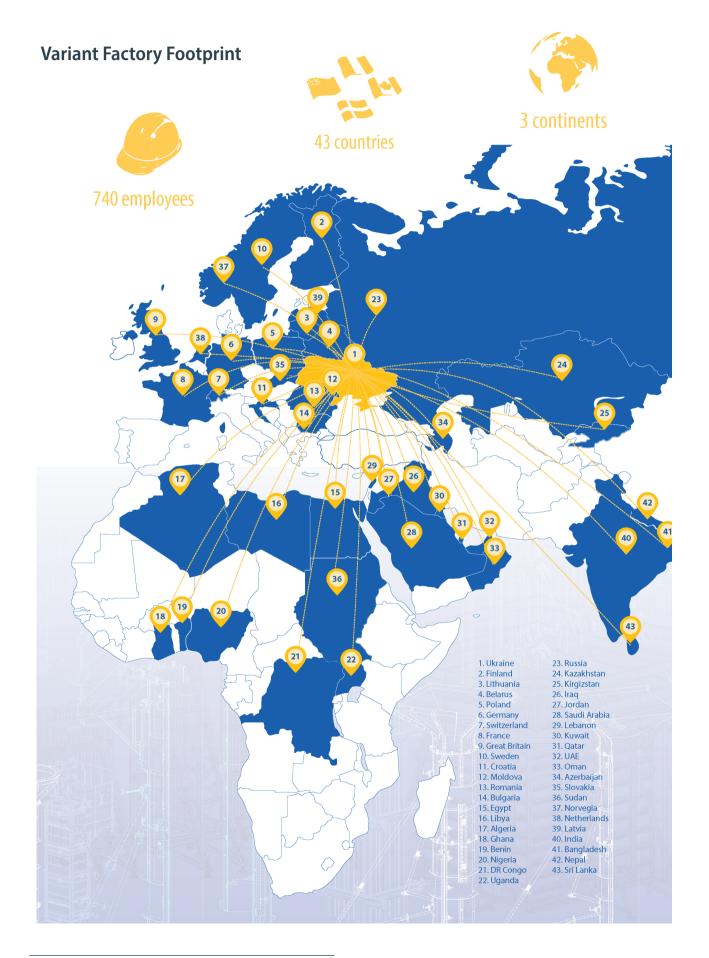
At present MEAForm Engineered by Variant Factory Ltd. offers the following formwork systems for concrete casting:

- Wall and Column Formwork Systems
- Slab Formwork Systems
- Load Bearing
- Climbing Systems
- Tunnel System Uniform
- Safety Systems
- Components
- Systems for special purpose solutions

Quality of the goods produted by Variant Factory is based on skillfull labor, use of high quality domestic and imported raw materials as well as advanced level of production technologies. All the products meet the requirements of national standards, construction codes and regulations.



MEAForm



Foreign sales markets of our partner Variant Factory

Variant has more than 20 years of experience in provision of practical and cost-effective formwork solutions for civil and industrial construction projects. As a result, the demand for products of Variant has increased in Ukrainian market as well as in the markets of the CIS countries, Middle East countries and countries of the European Union.

We are proud to cooperate with such countries as Finland, Russia, Lithuania, DR Congo, Belarus, Ukraine, Slovakia, Moldova, Kazakhstan, Kirgizstan, Iraq, Lebanon, Kuwait, Qatar, Libya, UAE, Saudi Arabia, Uganda, Nigeria, Ghana, Egypt, Germany, Poland, Benin, Jordan, Romania, Azerbaijan, Bulgaria, Switzerland, Croatia, Sweden, Oman, France and Great Britain.

We expand the scope of our contacts on daily basis:

- providing formwork solutions for construction projects of any complexity level:
- -delivering our products to any destination;
- providing your projects with professional engineering support.

Quality assurance procedures & safety measures

We are always willing to demonstrate its ability to consistently provide products that meets customer and applicable statutory and regulatory requirements it has completed ISO 9001 Quality Management System certification.

According to the Quality Management System all the products manufactured by Variant Factory pass several stages of the control:

- new products testing all new lines of the products are first produced as test samples for test department to be able to check quality and stability of the products.
- incoming inspection of all the raw materials and spare parts at the moment of their receipt.
- "first detail inspection" each first detail (manufactured with new equipment, in the beginning of every new work shift, etc.) goes through this inspection, only after this workers can start production run.
- operational control control, done after finishing of every operation – cutting, welding, painting, etc.
- final control last stage control takes place before packing the material when the production cycle has been finished.
- logistic control after container/track has been loaded.

Variant devotes special attention to the professional skill of its employees, all the staff of the Product Quality Department has been trained and certified in accordance with the requirements of ISO Quality Management System.

All the technical processes of production in the company are going under constant checking and control of certified experts in order to comply with requirements of safe and efficient production.

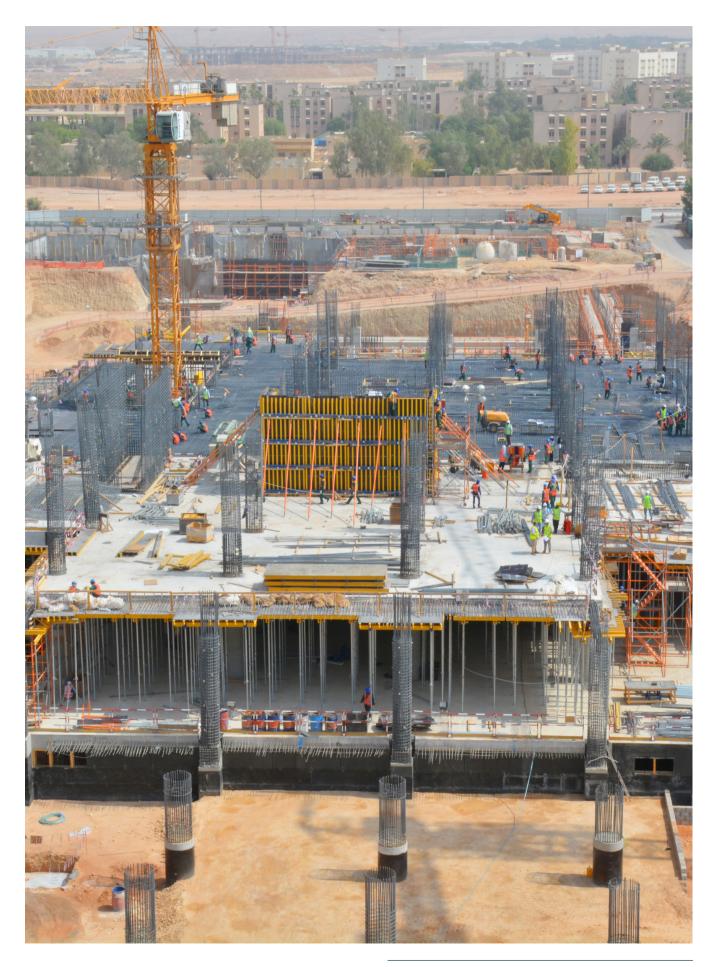
Elementary safety warnings

Variant provides every client in every project with appropriate technical information (e.g. shop drawing of formwork assembling, user manuals, instructions for assembly and use, technical catalogs etc.) and client is to ensure that all the material provided are available to all users and that they have been made aware of them.

The customer must ensure that Variant products are erected and dismantled, reset and generally used for their intended purpose under the direction and supervision of Variant's engineering team or suitably skilled persons with the authority to issue instructions.

The functional/technical instructions, safety warnings and loading data must all be strictly observed and complied with. Failure to do so can cause accidents and severe (even lifethreatening) damage to health, as well as very great material damage.

SAFETY MEASURES





Project development phase

We offer our partners a wide service package. providing support at all stages of project development and implementation.

To each project, developed by our partners, we pay maximum attention and responsibility. Our engineers closely study the technical characteristics of a project and offer the most optimal and cost-effective solution using different formwork and scaffolding systems.

The development of special formwork solutions

The Experts of Variant permanently design new lines of products. Also we provide special formwork solutions for non-standard construction projects.

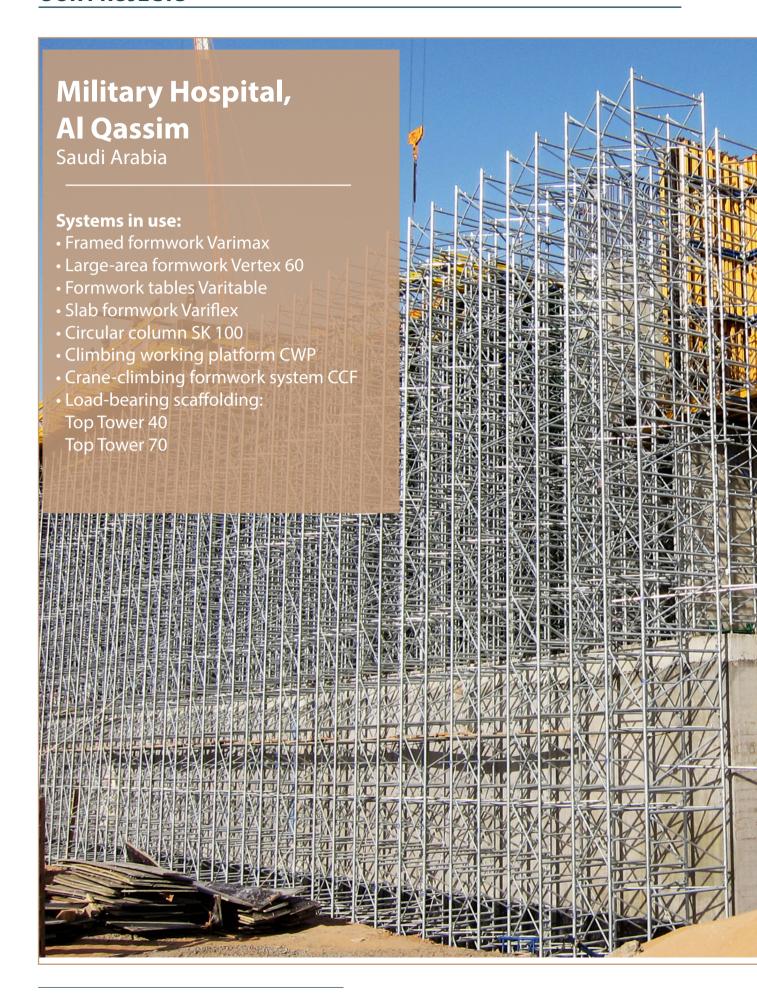
Training and planning

Careful planning is the key to a successful project. Therefore, Variant experts are ready to provide support in all phases of your project:

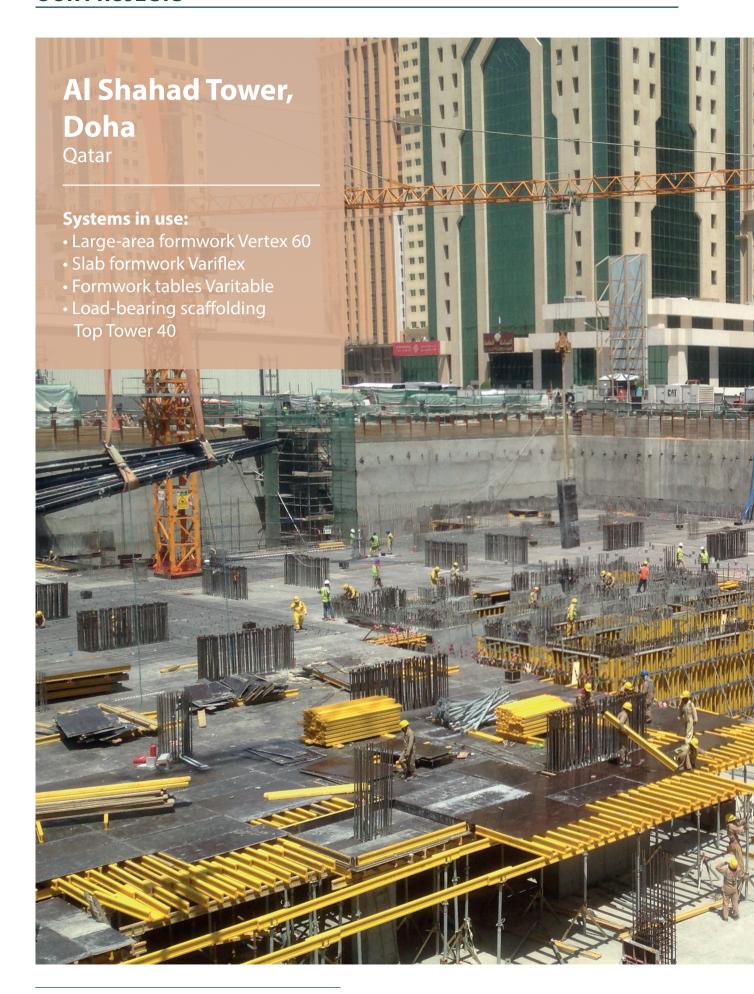
- calculation and design of different formwork and scaffolding solutions;
- providing client's engineering staff with shop drawings, user manuals and other technical documentation;
- training the personnel of the companies using different Variant formwork and scaffolding systems;
- logistics solutions, etc.

Execution of construction work

International project experience allows Variant's specialists to take into consideration the smallest peculiarities of different regions and provide the most optimal and costeffective solution for each and every project. Engineers and project managers provide support at all stages of construction.







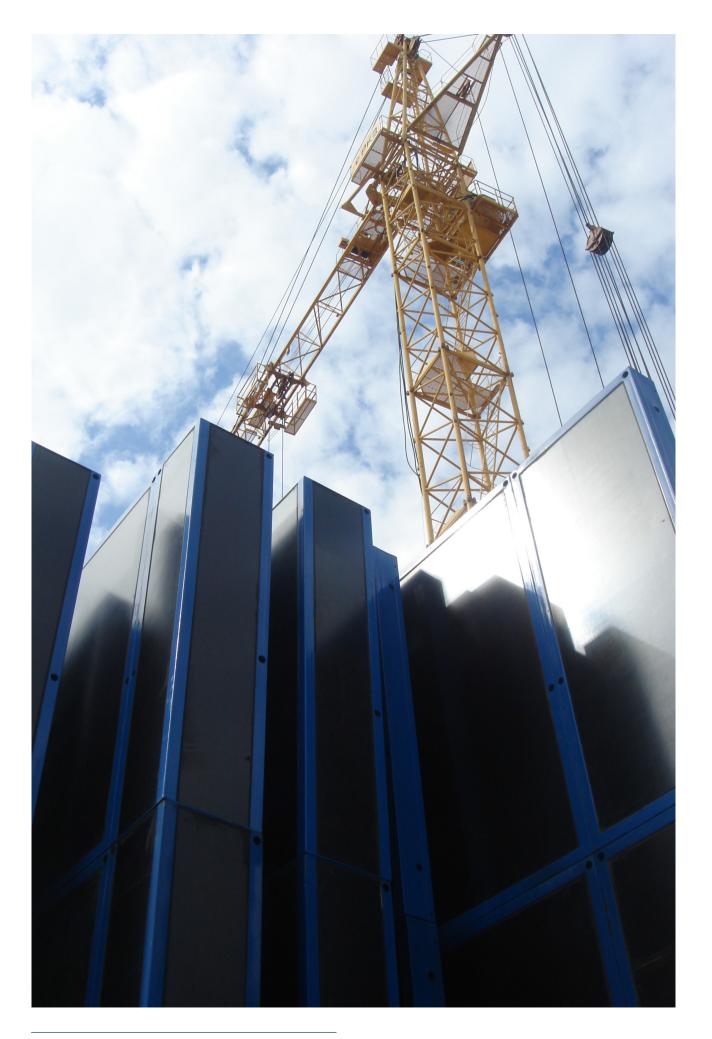












MEAForm

Engineered by Variant

WALL **FORMWORK SYSTEMS**

Framed formwork VARIMAX

Tried and tested system designed to withstand high hydrostatic pressure of fresh concrete.

The framed formwork Varimax by Variant is a complete system, that includes accessories designed for heavy-duty use. The Varimax system ensures fast, safe and cost effective concreting process and provides you with an opportunity to make any concrete surface possible.

Heavy-duty formwork:

- 60 kN/m² pressure of fresh concrete acting on the whole area using a tie-rod system of 15.0mm;
- 80 kN/m² pressure of fresh concrete acting on the whole area using a tie-rod system of 20.0mm;
- High quality film faced plywood with a thickness of 21mm.

Easy to use:

- It has only 5 standard panel widths that provides for easier planning and forming process;
- All the connectors and accessories are easily fixed in the slots and quickly tighten, thus maximizing and making forming time efficient.

Cost-effective:

- Installation of pre-assembled units reduces necessity of crane use to minimum;
- High number of use cycles results in lower follow-up expenses;
- Reduction of expenses due to possibility of restoration and cleaning;
- Galvanized or powder-coated steel frames provide for long service life;
- High quality of concrete surface reduces finishing work to minimum.

Safe use:

• Such accessories as — lifting hooks, wall brackets, supporting struts etc. make the system handling safer and easier.





VARIMAX panels

Heights and widths of the Varimax panels provide for availability of a logical and advantageous increment-grid. Small range of panel sizes makes planning easier and forming faster.

- 5 widths of panel
- 5 heights of panel
- 5 extra-large panels

For any panel type and size there are two options of covering available.

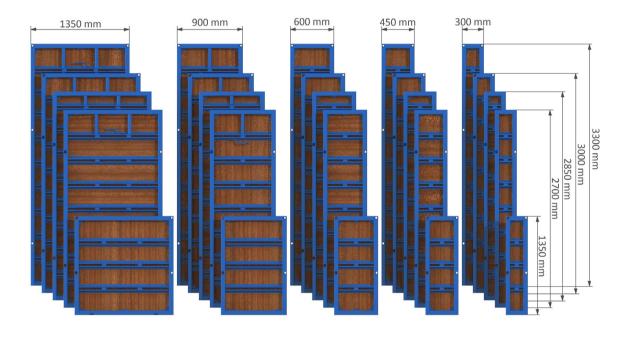




Galvanized

Powder-coated

STANDARD PANEL HEIGHTS

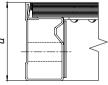


Two options of external profile available:

Varimax profile

a =123 mm

Varimax P profile

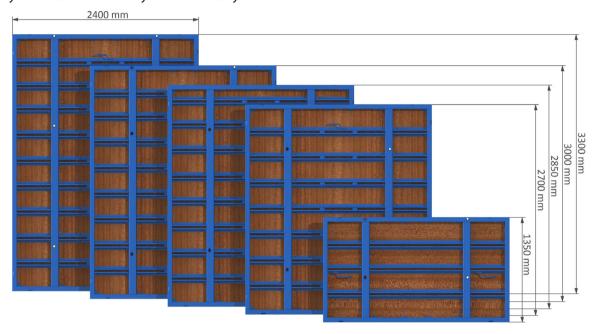


a = 123 mm



EXTRA-LARGE PANELS

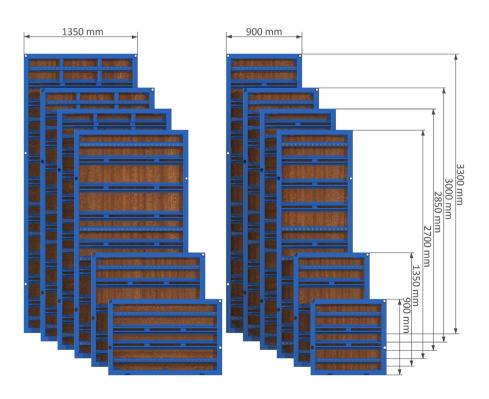
- Intended for use with large-area wall forming.
- Fewer connectors and accessories are needed.
- May be installed vertically or horizontally.



VERSATILE PANELS

Special hole pattern makes these panels particularly suitable for efficient forming of:

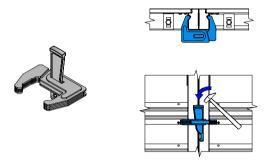
- Corners;
- Wall junctions;
- Stop-ends;
- Columns.



VARIMAX panel connection

JOINING

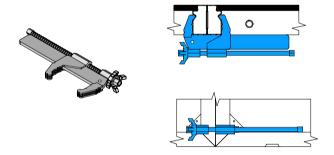
Due to a continuous slot provided along the whole panel profile, a clamp device can be installed in any desired point, simply with a blow of the hammer. This makes assembly super-fast and no special tools required.





CLOSURES

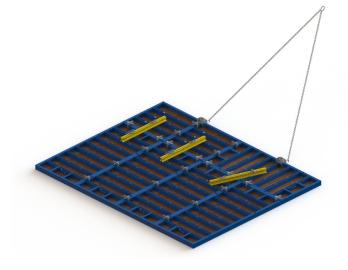
Closures are intended for use in places where formwork cannot be easily stricken. It is filled with construction timber and tightened with the use of an adjustable clamp device.





VERTICAL STAKING

With the use of guide plates or steal walings fixed with contact devices, the panels can be easily assembled in large and rigid gang-form in order to be put up and set down by crane.



VARIMAX panel connection

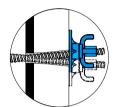
Conical on both sides

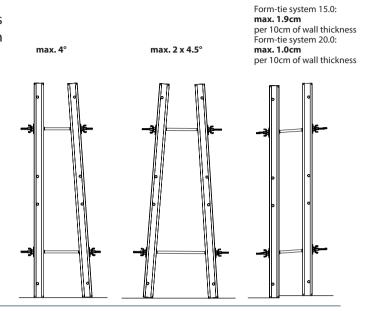
Conical on 1 side

Conical on 1 side

TYING

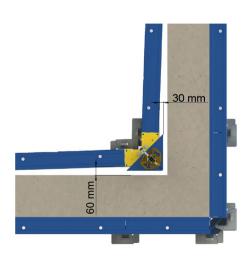
The large, conical form-tie sleeves in the panels provide for their ability to be stood at an angle on one or both sides, and to be height-mismatched.





STRIPPING CORNER

The Varimax stripping corner was specially designed for the use with shaft formwork. It provides for formwork to be closed and opened in accordance with accident protection regulations, i.e. without crane, simply by operating easy-to-turn spindles with a reinforcement rod or convenient ratchet. It is then lifted and reinstalled in one piece, thus saving crane-operation time. The Varimax stripping corner is also suitable for use on pilasters and as an inside corner on wall formwork.





VARIMAX

Item		[kg]	Article nº	ltem		[kg]	Article nº
Options available: xx xxx 000 - Powder coated; xx xxx 100 - Galvanized; xx xxx 200 - Hot dip galvanized; Custom size on request	1.35x3.30m 0.90x3.30m 0.60x3.30m 0.45x3.30m 0.30x3.30m 1.35x3.00m 0.90x3.00m 0.45x3.00m 0.30x3.00m 1.35x2.85m 0.90x2.85m 0.60x2.85m 0.30x2.85m 0.30x2.85m 0.30x2.85m 0.90x2.70m 0.90x2.70m	260,40 183,33 127,05 101,85 80,85 236,25 166,70 114,45 97,65 76,65 231,00 161,70 123,59 95,78 74,26 221,00 143,82 105,63	11 104 000 11 108 000 11 110 000 11 112 000 11 114 000 11 204 000 11 208 000 11 210 000 11 212 000 11 214 000 11 304 000 11 310 000 11 312 000 11 314 000 11 404 000 11 408 000 11 413 000	Options available: xx xxx 000 - Powder coated; xx xxx 100 - Galvanized; xx xxx 200 - Hot dip galvanized; Custom size on request	1.35x3.30m 0.90x3.30m 0.60x3.30m 0.45x3.30m 0.30x3.30m 1.35x2.70m 0.90x2.70m 0.45x2.70m 0.30x2.70m 1.35x1.35m 0.90x1.35m 0.60x1.35m 0.45x1.35m 0.30x1.35m	276,41 180,34 132,47 110,27 88,10 235,20 141,54 109,62 93,56 68,85 115,03 91,35 65,53 50,24 39,49	15 104 000 15 108 000 15 110 000 15 112 000 15 114 000 15 404 000 15 408 000 15 410 000 15 412 000 15 414 000 15 504 000 15 508 000 15 510 000 15 512 000 15 514 000
	0.45x2.70m 0.30x2.70m 1.35x1.35m 0.90x1.35m 0.60x1.35m 0.45x1.35m 0.30x1.35m 1.35x0.90m 0.90x0.90m 0.60x0.90m 0.45x0.90m 0.30x0.90m	86,42 63,19 108,36 88,04 56,62 46,40 36,24 54,00 43,87 36,90 30,20 23,60	11 412 000 11 414 000 11 504 000 11 508 000 11 510 000 11 512 000 11 514 000 11 604 000 11 610 000 11 612 000 11 614 000	Versatile panel Varimax P Options available: xx xxx x000 - Powder coated; xx xxx 100 - Galvanized; xx xxx 200 - Hot dip galvanized;	1.35x3.30m 1.35x2.70m 1.35x1.35m 0.90x3.30m 0.90x2.70m 0.90x1.35m	324,20 196,35 139,84 208,68 184,12 94,74 ISO 3834	15 102 000 15 402 000 15 502 000 15 106 000 15 406 000 15 506 000
Options available: xx xxxx 000 - Powder coated; xx xxxx 100 - Galvanized; xx xxx 200 - Hot dip galvanized; Custom size on request	1.35x3.30m 1.35x3.00m 1.35x2.85m 1.35x2.70m 1.35x1.35m 1.35x0.90m 0.90x3.30m 0.90x3.00m 0.90x2.85m 0.90x2.70m 0.90x1.35m 0.90x0.90m	298,20 281,40 268,28 258,62 128,63 95,80 218,40 178,50 166,95 184,12 90,36 67,20 ISO 3834	11 102 000 11 202 000 11 302 000 11 402 000 11 502 000 11 602 000 11 106 000 11 206 000 11 306 000 11 406 000 11 506 000	Extra-large panel Varimax P	2.40x3.30m 2.40x2.70m 2.40x1.35m 2.70x3.30m 2.70x2.70m	536,56 436,40 227,43 585,84 476,50 ISO 3834	15 100 000 15 400 000 15 500 000 15 101 000 15 401 000
Extra-large panel Varimax	2.40x3.30m 2.40x3.00m 2.40x2.85m 2.40x2.70m 2.40x1.35m	500,85 435,60 472,95 407,40 212,32	11 100 000 11 200 000 11 300 000 11 400 000 11 500 000	Options available: xx xxx 000 - Powder coated; xx xxx 100 - Galvanized; xx xxx 200 - Hot dip galvanized; Custom size on request Plumbing strut	6.2-10.0m	152,39	11 960 000
Options available: xx xxx 000 - Powder coated; xx xxx 100 - Galvanized; xx xxx 200 - Hot dip galvanized; Custom size on request		3834				ISO 3834	

Item			Article nº	Item		[kg]	Article nº
Options available: xx xxx 000 - Powder coated; xx xxx 200 - Hot dip galvanized; Custom size on request	0.30x3.30m 0.30x3.00m 0.30x2.85m 0.30x2.70m 0.30x1.35m 0.30x0.90m	121,80 114,17 108,47 103,49 51,90 36,07 ISO 3834	11 710 000 11 720 000 11 730 000 11 740 000 11 750 000 11 760 000	Options available: xx xxx 200 - Powder coated; xx xxx zxo - Hot dip galvanized; Custom size on request	0.30x3.30m 0.30x3.00m 0.30x2.85m 0.30x2.70m 0.30x1.35m	207,90 190,30 176,20 168,70 97,65 1S.O 3834	11 718 000 11 728 000 11 738 000 11 748 000 11 758 000
Options available: xx xxx 000 - Powder coated; Custom size on request	0.30x3.30m 0.30x3.00m 0.30x2.85m 0.30x2.70m 0.30x1.35m 0.30x0.90m	141,23 129,15 120,44 116,55 61,36 41,16 ISO 3834	11 712 000 11 722 000 11 732 000 11 742 000 11 752 000 11 762 000	Options available: xx xxx 000 - Powder coated; xx xxx 200 - Hot dip galvanized; Custom size on request	3.30m 3.00m 2.85m 2.70m 1.35m	68,69 62,30 59,33 57,77 28,10 ISO 3834	11 810 000 11 820 000 11 830 000 11 840 000 11 850 000
Options available: xx xxx 000 - Powder coated; xx xxx 200 - Hot dip galvanized; Custom size on request	3.30m 3.00m 2.85m 2.70m 1.35m	60,69 54,50 51,98 49,35 24,26 ISO 3834	11 714 000 11 724 000 11 734 000 11 744 000 11 754 000	Options available: xx xxx 000 - Powder coated; xx xxx 200 - Hot dip galvanized; Custom size on request	0.10x3.30m 0.10x3.00m 0.10x2.85m 0.10x2.70m 0.10x1.35m 0.10x0.90m 0.05x3.30m 0.05x3.00m 0.05x2.85m 0.05x2.70m 0.05x1.35m 0.05x0.90m	40,10 36,45 34,60 32,80 16,40 11,39 29,80 27,12 25,80 24,40 12,23 8,40 ISO 3834	11 812 000 11 822 000 11 832 000 11 842 000 11 852 000 11 862 000 11 814 000 11 824 000 11 834 000 11 844 000 11 864 000
Joint angle external Varimax	3.30m 3.00m 2.85m 2.70m 1.35m	64,68 58,83 54,08 52,88 27,25	11 716 000 11 726 000 11 736 000 11 736 000 11 746 000 11 756 000	Stripping spindle Varimax		3,71 ISO 3834	11 942 100
Options available: xx xxx 000 - Powder coated; xx xxx 200 - Hot dip galvanized; Custom size on request				Lifting hook LH-H-1t Varimax		10,34 ISO 3834 €	11 924 000 EN 13155 EN ISO 1210 EN 349

VARIMAX

Item	[kg]	Article nº	ltem	[kg]	Article nº
Clamp device Varimax	3,90	11 902 100	Panel holder Varimax	1,84	11 922 000
	<u>ISO</u> 3834			ISO 3834	
Adjustable clamp Varimax	6,00 1SO 3834	11 904 100	Wall bracket Varimax	13,28 <u>ISO</u> 3834	11 926 100
Guide plate 0.90m 1.50m	11,35 18,85 1SO 3834	11 912 000 11 914 000			
			Guide rail clamp	12,40 <u>ISO</u> 3834	52 400 100
Corner guide plate 0.60x0.60m	14,04 <u>ISO</u> <u>3834</u>	11 916 000			
Contact device	1,49 <u>ISO</u> 3834	11 918 100	Supporting strut 340	37,38 ISO 3834	11 928 100
Stop-end tie Varimax	1,76 ISO 3834	11 906 100			
Connection screw 10-16 10-25	0,63 0,79	11 908 100 11 910 100	Supporting strut 540	56,91 <u>ISO</u> <u>3834</u>	11 930 100
Transition plate 12/18 12/21 10/18 10/21	18,70 19,05 17,90 18,25 ISO 3834	23 500 100 23 502 100 23 504 100 23 506 100			

Item		[kg]	Article nº	Item	[kg]	Article nº
Adjustable plumbing strut	Ī	ISO 3834		Tie holder Varimax	1,30	11 920 000
4	13	3834			<u>ISO</u> 3834	
					3834	
				Plastic tube 22mm 2.00m	0,36	99 100 400
1						
Ť						
•				Plastic cone 22mm	0,005	99 102 400
Spindle head		3,48	11 932 100			
· 		3,40	11 732 100			
الم الم						
Spindle element without end-hinge	3	86,62	11 934 000	Tie rod 15.0mm 0.50		92 050 300
				0.75 1.00 1.25 1.50 1.75		92 075 300
T				1.00		92 100 300 92 125 300
Extension strut 3.70m	7	78,75	11 936 000	1.50		92 150 300
				1.75		92 175 300
Extension strut 2.40m	_	.4.12	11 020 000	2.00 2.25		92 200 300 92 225 300
	5	54,13	11 938 000	2.50		92 250 300
				2.75		92 275 300
Spindle element with end-hinge	4.	13,81	11 940 000	3.00		92 300 300
□				6.00	m 9,60	92 600 300
Superplate	15	1 22	95 200 100	Tie rod 20.0mm 0.50	m 1,20	93 050 300
Me		1,22 2,10	95 202 100	0.75		93 075 300
				1.00		93 100 300
				1.00 1.25 1.50		93 125 300 93 150 300
		ļ		1.50 1.75		93 175 300
Star-shaped nut	15	0,40	95 206 100	2.00	m 4,80	93 200 300
	.5	5, .5	75 200 100	2.25		93 225 300
				2.50 2.75		93 250 300 93 275 300
				3.00		93 300 300
		ŀ			0,008	11 990 400
Hexagon nut	15	0,37	95 208 100	Plug for anchoring holes Varimax	,,,,,	
Pressure plate		0,86	95 210 100	Plug for versatile holes Varimax	0,005	11 992 400
0						
				~		

Lightweight framed formwork VARIECO

Tried and tested crane-independent manhandled framed system for foundations, walls and columns.

The lightweight framed formwork Varieco by Variant is a complete system with accessories included that delivers perfect forming performance on construction sites without crane use. Sufficient load-bearing capacity and long service life of the Varieco system makes it a cost-effective solution.

Sufficient load-bearing capacity:

- 60 kN/m² pressure of fresh concrete of up to 3.00m:
- 40 kN/m² pressure of fresh concrete of up to
- Can be vertically stacked up to 6.00m with use of
- High quality film faced plywood with thickness of 15mm.

Cost-effective:

- Manhandled formwork panels reduce the crane use to minimum;
- High number of use cycles results in lower follow-up expenses;
- Reduction of expenses due to possibility of restoration and cleaning;
- Galvanized or powder-coated steel frames for long service life;
- High quality of concrete surface reduces finishing work to minimum.

Easy handling and planning:

- All the connectors and accessories are easily fixed in the slots and quickly tighten, thus maximizing and making forming time efficient;
- The ingeniously coordinated panel widths provide for optimal adaptation to any structure.

Safe use:

• Such accessories as - supporting struts, wall brackets, etc. make the system handling safer and easier.

Varieco system applications:

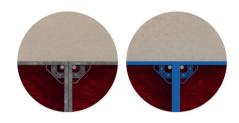
- · Wall formwork;
- Column formwork:
- Foundation formwork.



Heights and widths of the Varieco panels provide for availability of a logical and advantageous increment-grid. Small range of panel sizes makes planning easier and forming faster.

- 5 widths of panel
- 4 heights of panel

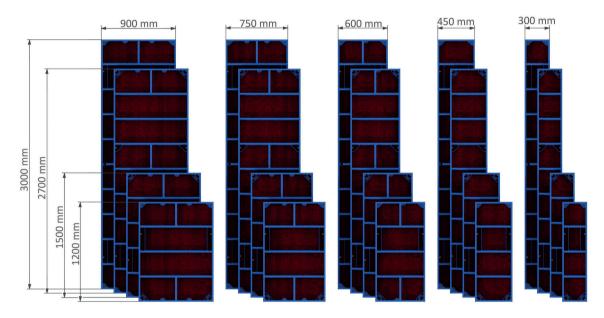
For any panel type and size there are two options of covering available.



Galvanized

Powder-coated

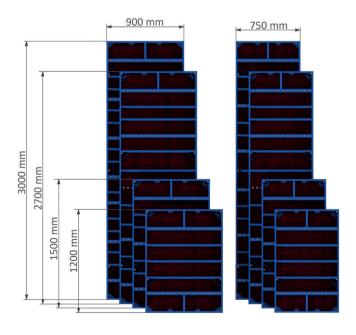
STANDARD PANELS



VERSATILE PANELS

Special hole pattern makes these panels particularly suitable for efficient forming of:

- Corners;
- Wall junctions;
- Stop-ends;
- Columns.



VARIECO panel connection

JOINING

Due to a continuous slot provided along the whole panel profile, the Varieco clamp device can be installed in any desired point, simply with a blow of the hammer. This makes assembly super-fast and no special tools required.

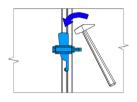


CLOSURES

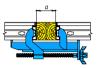
Closures are intended for use in places where formwork cannot be easily stricken. It is filled with construction timber and tightened with the use of an adjustable clamp device.

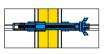








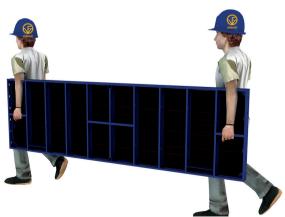






a... max. 15 cm

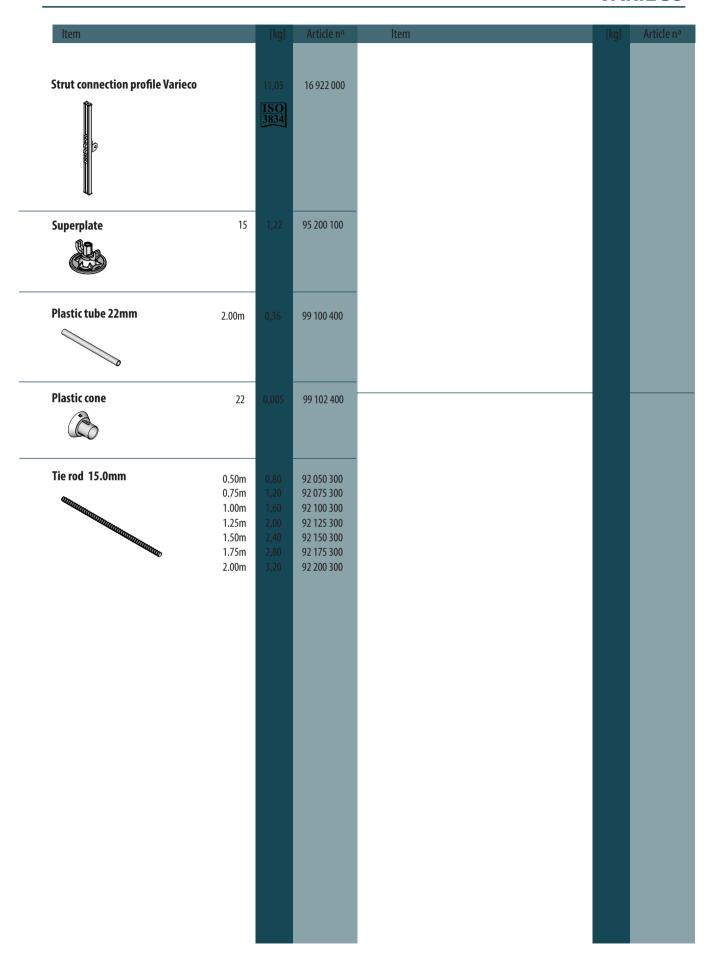




Item		[kg]	Article nº	Item		[kg]	Article nº
						- 32	
Standard panel Varieco	0.90x3.00m		16 102 000	Internal angle Varieco	0.20x3.00m	61,43	16 610 000
$\overline{}$	0.75x3.00m		16 106 000		0.20x2.70m	54,93	16 620 000
	0.60x3.00m		16 108 000	di	0.20x1.50m 0.20x1.20m	32,16 26,62	16 630 000 16 640 000
	0.55x3.00m 0.50x3.00m		16 114 000 16 116 000		0.20x1.20111	20,02	10 040 000
	0.30x3.00m						
	0.40x3.00m 0.35x3.00m		16 118 000 16 120 000			TEO	
HILL	0.45x3.00m		16 120 000			<u>ISO</u> 3834	
	0.30x3.00m		16 112 000				
	0.90x2.70m		16 202 000				
441	0.75x2.70m		16 206 000				
· •	0.60x2.70m		16 208 000				
Options available:	0.55x2.70m		16 214 000				
xx xxx 000 - Powder coated; xx xxx 200 - Hot dip galvanized;	0.50x2.70m		16 216 000	Options available:			
Custom size on request	0.45x2.70m 0.40x2.70m		16 210 000 16 218 000	xx xxx 000 - Powder coated;			
custom size on request	0.35x2.70m		16 220 000	xx xxx 200 - Hot dip galvanized;			
	0.30x2.70m		16 212 000	Custom size on request			
	0.90x1.50m		16 302 000	External angle Varieco	2.00	20.00	46.644.000
	0.75x1.50m		16 306 000	External angle varieto	3.00m	20,80	16 614 000
	0.60x1.50m		16 308 000	fi.	2.70m	19,02	16 624 000
	0.55x1.50m		16 314 000		1.50m 1.20m	10,35 8,68	16 634 000 16 644 000
	0.50x1.50m 0.45x1.50m		16 316 000 16 310 000	骴	1.20111	0,00	10 044 000
	0.40x1.50m		16 3 18 000			ISO	
	0.35x1.50m		16 320 000			3834	
	0.30x1.50m		16 312 000	in i			
	0.90x1.20m		16 402 000				
	0.75x1.20m		16 406 000				
	0.60x1.20m		16 408 000	四面通出			
	0.55x1.20m		16 414 000	Options available:			
	0.50x1.20m		16 416 000	xx xxx 000 - Powder coated;			
	0.45x1.20m		16 410 000	xx xxx 200 - Hot dip galvanized; Custom size on request			
	0.40x1.20m		16 418 000	custom size on request			
	0.35x1.20m		16 638 000	laint an ala Varia sa	0.25x1.50m	39,94	16 632 000
	0.30x1.20m		16 412 000	Joint angle Varieco	0.25x1.3011 0.25x1.20m	33,04	16 642 000
		TEO			0.2381.20111	33,04	10 042 000
		<u>ISO</u> 3834				ISO	
						3834	
Versatile panel Varieco	0.90x3.00m		16 100 000				
<u> </u>	0.75x3.00m		16 104 000				
	0.90x2.70m		16 200 000	Options available:			
	0.75x2.70m		16 204 000	xx xxx 000 - Powder coated;			
	0.90x1.50m		16 300 000	Custom size on request			
	0.75x1.50m 0.90x1.20m		16 304 000 16 400 000				
	0.75x1.20m		16 404 000	Contraction with the contraction of the contraction			
	0.7 5x 1.20111		10 404 000	Stripping corner Varieco	0.30x3.00m	151,83	16 616 000
		ISO		l.	0.30x2.70m	135,14	16 626 000
		3834		M .	0.30x1.50m	82,01	16 636 000
						ISO	
Options available:						3834	
xx xxx 000 - Powder coated;							
xx xxx 200 - Hot dip galvanized;							
Custom size on request							
				Options available:			
				xx xxx 000 - Powder coated;			
				xx xxx 200 - Hot dip galvanized;			
				Custom size on request			
				I			

VARIECO

Item	[kg]	Article nº	ltem	[kg]	Article nº
External join angle Varieco 0.10x1.50 0.10x1.20		16 638 000 16 648 000	Clip Varieco	0,30 <u>ISO</u> <u>3834</u>	16 916 100
			Aligning clamp Varieco	3,26 ISO 3834	16 918 100
Options available: xx xxx 000 - Powder coated; xx xxx 200 - Hot dip galvanized; Custom size on request			Profile adapter Varieco to Varimax	0,62 <u>ISO</u> <u>3834</u>	16 920 100
Clamp device Varieco	1,47 1SO 3834	16 902 100	Lifting hook LH-SL-0.5t Varieco	7,67 ISO 3834 €	16 950 000 EN 13155 EN ISO 12100 EN 349
Adjustable clamp Varieco	3,79 <u>ISO</u> <u>3834</u>	16 904 100	Wall bracket Varieco	8,73 <u>ISO</u> <u>3834</u>	16 960 100
Profile connector 5-18 Varieco	0,80 1SQ 3834	16 906 100	Supporting strut 260 Varieco	_ 16,62	16 970 100
Connection screw 5-12 Varieco	0,48 1SO 3834	16 908 100	Supporting struct 200 varieto	10,02 1SO 3834	10 970 100
Guide plate Varieco 0.70 1.25		16 910 000 16 912 000	Supporting strut 340 Varieco	33,50	16 972 100
Contact device Varieco	1,20 ISO 3834	16 914 100		ISO 3834	



Notes	
	_
	_
	_ _
	_
	_
	_
	_
	_
	_
	_
	_
	_
	_
	_
	_
	_
	_
	_
	_
	_
	_
	_
	_

MEAForm

Engineered by Variant

QUALITY IS BASIS OF SAFETY

Super-lightweight framed formwork HANDI

The universal super-lightweight formwork to operate without crane.

Handi is a lightweight framed formwork system specially designed for quick and cost-saving construction. Owing to lightweight panels the forming can be done manually with ease. Consequently, the Handi system suits best for foundations forming and execution of small aboveground and underground concreting works without or with the limited crane use and in case it complicated to use heavy framed formwork systems (e.g. Varimax system). In addition, these systems showed their efficiency in small projects including construction of villas, private houses, residential compounds, etc.

Load-bearing capacity:

- 35 kN/m² pressure of fresh concrete;
- High quality film faced plywood with thickness of 15mm.

Cost-effective:

- Universal application of the Handi system will give you an opportunity to use one system for a range of different tasks;
- Reduction of expenses due to minimization of crane use;
- High number of use cycles results in lower follow-up expenses;
- Reduction of expenses due to possibility of restoration and cleaning;
- Galvanized or powder-coated steel frames for long service life;
- High quality of concrete surface reduces finishing work to minimum.

Handi system applications:

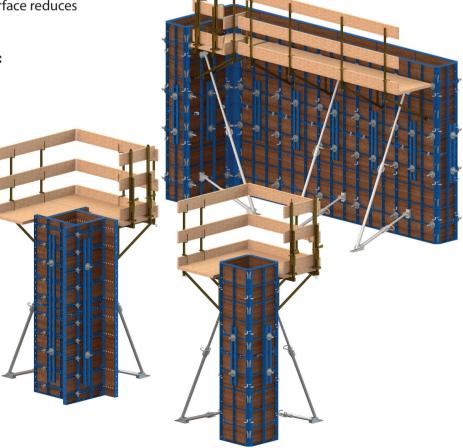
- · Wall formwork;
- Column formwork;
- Foundation formwork.

Easy to use:

- Grid of standard panel sizes provides for easier planning and forming;
- All the connectors and accessories are easily fixed in the slots and quickly tighten, thus maximizing and making forming time efficient;
- System ergonomics ensures fast and save assembly.

Safe use:

 Such accessories as lifting hooks, wall brackets, supporting struts, etc. make the system handling safer and easier.





HANDI panels

Heights and widths of the Handi panels provide for availability of a logical and advantageous increment-grid. Small range of panel sizes makes planning easier and forming faster.

- 7 widths of panel
- 3 heights of panel

For any type and size of the panel two options of covering are available.

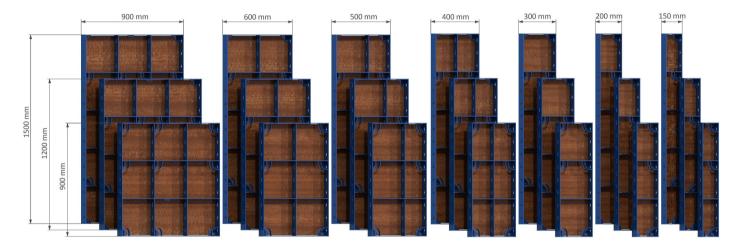




Galvanized

Powder-coated

STANDARD PANELS



VERSATILE PANELS

Special hole pattern makes these panels particularly suitable for efficient forming of:

- Corners;
- Wall junctions;
- Columns.



CLIP

Binding clip is used to connect Handi panels. Install the clip into the slot and turn by 90° and the components will be firmly fixed.



5-PIN CLAMP FOR COMPENSATION OF LINEAR **EXTENSIONS**

In case compensation of linear extensions (1-5cm; 7cm) between the panels is needed, just connect panels with a 5-pin clamp. Installation procedure of the 5-pin clamp is identical to installation of the clip.

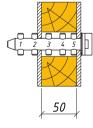


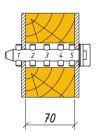
BINDING CLIP

Binding clips can also be used to connect Handi panels.











HANDI

Item		[kg]	Article nº	ltem		[kg]	Article nº
Standard panel Handi Options available: xx xxx 000 - Powder coated;	0.90x1.50m 0.60x1.50m 0.50x1.50m 0.40x1.50m 0.30x1.50m 0.25x1.50m 0.20x1.50m 0.15x1.50m 0.90x1.20m 0.60x1.20m 0.40x1.20m 0.40x1.20m 0.30x1.20m 0.30x1.20m		13 112 000 13 116 000 13 118 000 13 120 000 13 122 000 13 124 000 13 128 000 13 212 000 13 218 000 13 218 000 13 220 000 13 222 000 13 224 000	Joint angle Handi Options available: xx xxx 000 - Powder coated; Custom size on request	0.20x1.50m 0.20x1.20m 0.20x0.90m	38,06 29,19 22,17 ISO 3834	13 412 000 13 422 000 13 432 000
xx xxx 100 - Galvanized; xx xxx 200 - Hot dip galvanized; Custom size on request	0.20x1.20m 0.15x1.20m 0.90x0.90m 0.60x0.90m 0.50x0.90m 0.30x0.90m 0.25x0.90m 0.20x0.90m 0.15x0.90m	15,00 13,44 34,59 23,98 21,79 19,02 14,23 12,78 11,62 10,37 ISO 3834	13 226 000 13 228 000 13 312 000 13 316 000 13 318 000 13 320 000 13 322 000 13 324 000 13 326 000 13 328 000	External angle Handi Options available:	1.50m 1.20m 0.90m 0.60m	10,50 8,42 6,34 4,27 ISO 3834	13 414 000 13 424 000 13 434 000 13 444 000
Versatile panel Handi	0.90x1.50m-V 0.60x1.50m-V 0.90x1.20m-V 0.60x1.20m-V 0.90x0.90m-V 0.60x0.90m-V	64,65 45,59 52,51 36,93 41,04 28,77	13 110 000 13 114 000 13 210 000 13 214 000 13 310 000 13 314 000	xx xxx 200 - Powder coated; xx xxx 200 - Hot dip galvanized; Custom size on request Expansion block Handi	1.50m 1.20m 0.90m 0.60m	14,93 11,95 9,07 5,96 ISO 3834	13 610 000 13 620 000 13 630 000 13 640 000
Options available: xx xxx 000 - Powder coated; xx xxx 100 - Galvanized; xx xxx 200 - Hot dip galvanized; Custom size on request Internal angle Handi	0.20x1.50m 0.20x1.50m 0.20x0.90m		13 410 000 13 420 000 13 430 000	Waling Handi	0.50m 1.00m 1.50m 2.00m 2.50m 3.00m	4,67 9,37 13,86 18,46 23,05 27,57	13 505 000 13 510 000 13 515 000 13 520 000 13 525 000 13 530 000
Options available: xx xxx 000 - Powder coated; xx xxx 200 - Hot dip galvanized; Custom size on request		1SO 3834		Lifting hook Handi		2,89 [ISO] 3834	13 706 100

ltem	[kg]	Article nº	ltem	[kg]	Article nº
Clip Handi	0,18	13 710 100	Wall bracket Handi	11,98	13 700 100
	1SO 3834			1SO 3834	
5-pin clamp Handi	0,27	13 712 100			
	1SO 3834		Guide rail clamp	12,40	52 400 100
Binding clip Handi	0,27	13 714 100		ISO 3834	
	ISO 3834				
Tension screw Handi	0,36	13 708 100			
& Common	<u>ISO</u> 3834		Supporting strut 250 Handi	22,94 1SO 3834	13 702 100
Connection screw 5-10	0,42	13 718 100			
Stop-end plate Handi 6x75x750mm	2,48	13 716 000	Supporting strut 340 Handi	33,29	13 704 100
ALILIAN AND				ISO 3834	
Foundation clamp Handi	1,64	13 722 100			
	1SO 3834				
Perforated tape 50x2mm 1.00m	0,68	96 110 300	Superplate	15 1,22	95 200 100
1.50m 2.00m 2.50m 3.00m	1,02 1,36 1,70 2,04	96 115 300 96 120 300 96 125 300 96 130 300			
Colo colo			Star-shaped nut	15 0,40	95 206 100

HANDI

ltem	[kg]	Article nº	ltem	
asher	0,10	13 720 100		
	0,10	13 7 20 100		
tic tube 22mm	2.00m 0,36	99 100 400		
stic cone 22mm	0,005	99 102 400		
The state of the s				
e rod 15.0mm	0.50m 0,80	92 050 300		
	0.75m 1,20 1.00m 1,60	92 075 300 92 100 300		
	1.25m 2,00	92 125 300		
	1.50m 2,40 1.75m 2,80	92 150 300 92 175 300		
	2.00m 3,20	92 200 300		
	2.25m 3,60 2.50m 4,00	92 225 300 92 250 300		
	2.75m 4,40	92 275 300		
	3.00m 4,80	92 300 300		
ndle Handi	0,84	13 724 100		
acking angle Handi	0,03	13 990 400		
		_		
ug for holes	0,003	12 990 400		
			•	

MEAForm

Engineered by Variant

YOUR BEST PARTNER IN CONSTRUCTION FORMWORK

Large-area formwork VERTEX 60

System for large-area walls forming useful both in practical and economic aspects.

It is an easily adaptable system, meeting all the architectural requirements for concrete design. Vertex 60 may be used in different projects and construction sites. It ranges from simple straight walls, complicated column cross-section to residential and high-rise construction including construction of the bridges. It can also be used as formwork shutters for single sided or climbing systems. The standard components of the system such as steel walings, H20 beams and flange clamps can be assembled in formwork and customized for a particular project.

Adaptable load-bearing capacity:

- Due to its adaptability Vertex 60 can be assembled and customized to withstand almost any pressure of fresh concrete (recommended range is from 30 up to 70 kN/ m^2);
- The most cost-effective in terms of formwork price and pace of forming is 40 kN/m² of permitted pressure of fresh concrete.

Cost-effective:

- Large-areas of concrete surface can be easily cast;
- High number of use cycles results in lower follow-
- Reduction of expenses by means of system adaptability;
- High quality of concrete surface reduces finishing work to minimum;
- Project-specific adaptation possible as it can be faced with any type of form-ply.

Easy handling and planning:

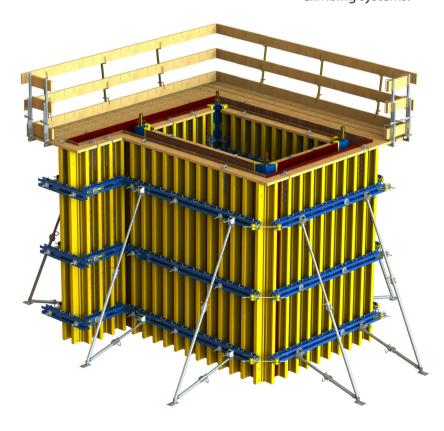
- All the connectors and accessories are easily fixed in the slots and quickly tighten, thus maximizing and making forming time efficient;
- Load-bearing capacity of the system can be adjusted by means of H20 beams and steel walings;
- Any architectural requirements for concrete design can be met owing to this system adaptability.

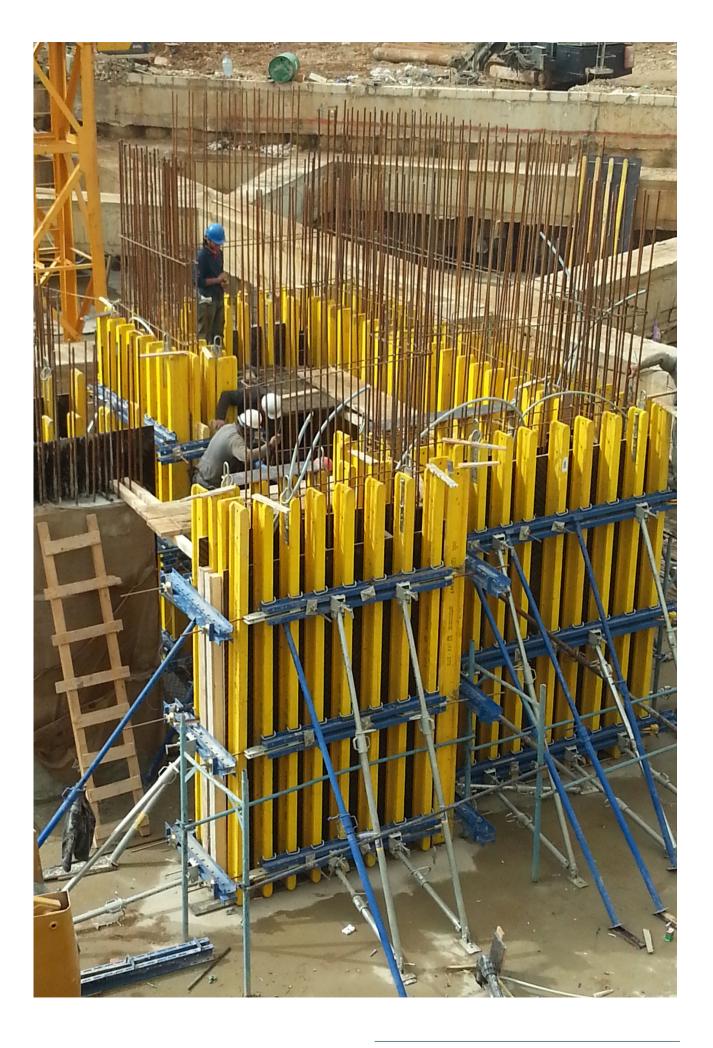
Safe use:

• Such accessories as lifting hooks, wall brackets, supporting struts, etc. make the system handling safer and easier.

Vertex 60 system applications:

- Large area wall formwork;
- Column formwork;
- Single sided systems;
- Bridge construction;
- Climbing systems.





VERTEX 60 panels

SIZES

The size of a panel assembled depends on:

• Length of steel waling used – defines possible width of Vertex 60 panel.

Variant provides a wide range of waling from 0.5m to 6.0m in a 250mm grid.

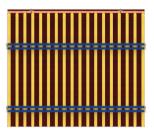
• Length of H20 beams – defines possible height of Vertex 60 panel.

Variant provides a wide range of H20 beams from 1.25m to 5.9m.

Consequently the smallest panel possible is 0.5m wide and 1.25m high and the biggest one is 6.0m wide and 6.0m high.



Vertex 60 elements can be assembled in heights of up to 6.0m.



Vertex 60 elements can be assembled in width of up to 6.0m.

LOAD-BEARING ADAPTABILITY

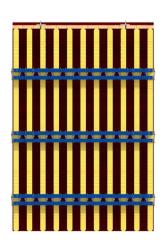
Depending on the concrete pressure required, the Variant H20 beams and walings are spaced closer to each other or further apart. Thus ensuring optimal formwork design and great economy of materials. For more information on structural design of Vertex 60 elements – see "User manual".

STACKING

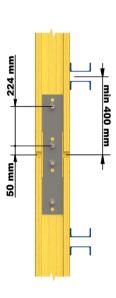
Vertex 60 panels can be assembled in a gang-form by means of vertical staking. A panel connection with a stacking plate has sufficient flexural stiffness to allow panel unit of up to 12m high to be lifted as one piece.

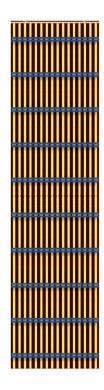


e.g. concrete pressure of 30 kN/m²



e.g. concrete pressure of 70 kN/m²

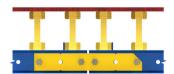




Maximum height of a gang-form is up to 12m.

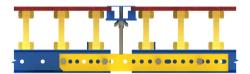
JOINING BY MEANS OF CONNECTING PLATE

Connecting plate and four pins with spring cotters are required for standard inter-panel connection.



JOINING BY MEANS OF ADJUSTABLE **CONNECTING PLATE AND JOINT PLATE**

When there is space between panels, an adjustable connecting plate with pins and spring cotters are used. Joint plate is required for easier stripping.



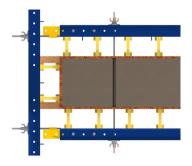




VERTEX 60 stop-end and corners forming

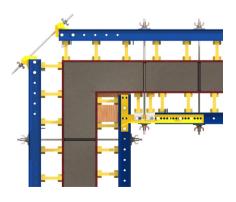
STOP-END FORMING

The Vertex 60 is a complete formwork system. As such, it offers practical solutions for stop-end formwork. Tie rods are screwed into an anchoring plate, and the stop-end element spacing is adjusted with superplate.

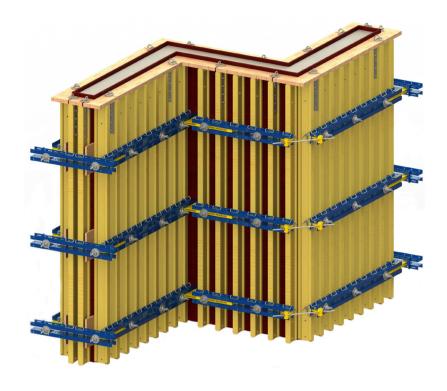


CORNERS

In case a form-ply is nailed to the end face of standard elements, they are considered to be corner elements. The concrete pressure on the end face is released with the help of edge beam reinforcements.



VERTEX 60 stop-end and corners forming



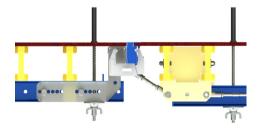
COMBINING WITH DIFFERENT FORMWORK SYSTEMS

 $Vertex\,60\,timber-beam\,formwork\,can\,be\,combined$ with the following formwork systems:

• Varimax framed formwork

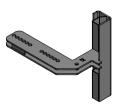


• Ringform circular formwork





The Transition plate of 18mm or 21mm is required for these combinations.



Item		[kg]	Article nº	ltem	[kg]	Article nº
Waling 12	0.75m 1.00m 1.25m 1.50m 3 1.75m 2.00m 4 2.25m 2.50m 2.75m 3.00m	10,92 15,96 21,00 26,25 11,82 37,07 42,32 47,46 52,71 18,28 33,53	21 050 000 21 075 000 21 100 000 21 125 000 21 150 000 21 175 000 21 200 000 21 225 000 21 275 000 21 300 000 21 300 000	Lifting hook Vertex Stacking plate Vertex	6,41 ISO 3834 8,82	23 200 100
	3.50m 3.75m 4.00m 4.50m 5.00m 6.00m	59,00 75,33 80,21 85,47 95,99 06,37 28,63 ISO 3834	21 325 000 21 350 000 21 375 000 21 400 000 21 450 000 21 500 000 21 600 000	Flange clamp Vertex	1,16 ISO 3834	23 300 100
Waling 10	0.75m 1 1.00m 2 1.25m 2 1.50m 3 1.75m 3	10,92 16,17 21,42 26,67 32,45 37,70 41,00	22 050 000 22 075 000 22 100 000 22 125 000 22 150 000 22 175 000 22 200 000	Beam screw 60 110	0,07 0,09	23 302 100 23 304 100
•	2.25m 2.50m 2.75m 3.00m 3.25m 3.50m 3.75m	18,30 53,55 59,22 54,48 70,04 76,34 31,27 36,94	22 225 000 22 250 000 22 275 000 22 300 000 22 325 000 22 350 000 22 375 000	Beam screw Vertex W	0,24	23 306 100
Joint plate Vertex	3.00m 4	1SO 3834 42,85	22 400 000	Beam clamp Vertex 12 10	1,38 1,27 ISO 3834	23 308 100 23 310 100
		55,35 ISO 3834	23 106 000	Connecting pin	0,39	23 400 100
Stripping plate Vertex	3.00m 7	71,93	23 108 000	Spring cotter	0,05	23 402 100
		79,80 ISO 3834	23 110 000	Connecting plate Vertex	6,47 ISO 3834	23 404 000
Corner waling Vertex	12 2	24,17 23,81 ISO 3834	23 102 000 23 100 000	Adjustable connecting plate Vertex	9,69 ISO 3834	23 406 000

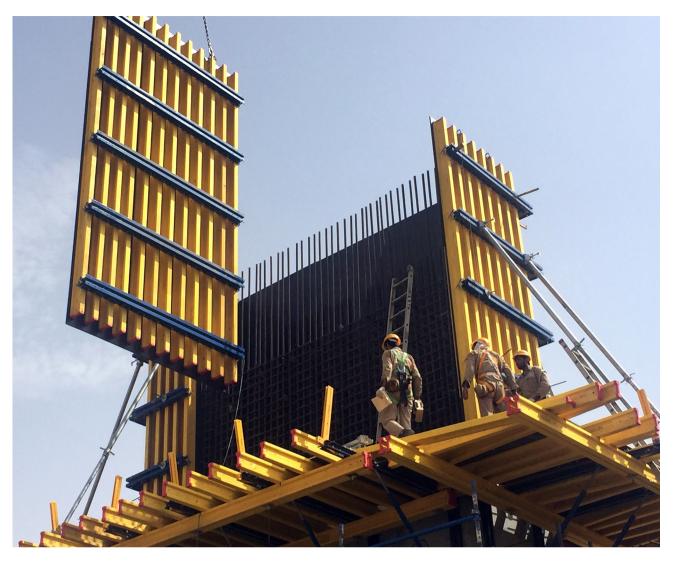
VERTEX 60

Item	[kg]	Article nº	ltem	[kg]	Article nº
Anchoring plate Vertex		23 408 100	Clamp device Varimax	3,90	11 902 100
	ISO 3834			1 <u>SO</u> 3834	
Half splice plate Vertex		23 410 000	Adjustable clamp Varimax	6,00 <u>ISO</u> <u>3834</u>	11 904 100
Shaft corner plate Vertex	11,87 ISO 3834	23 412 000	Internal angle Varimax 0.30x3.30m 0.30x3.00m 0.30x2.85m 0.30x2.70m 0.30x1.35m	98,70 108,47 103,49	11 710 000 11 720 000 11 730 000 11 740 000 11 750 000
Column corner plate Vertex	13,34 <u>ISO</u> 3834	23 414 000	Options available: xx xxx 000 - Powder coated; xx xxx 200 - Hot dip galvanized; Custom size on request		
Shaft waling squaring plate	9,18 ISO 3834	23 416 000	Joint angle internal 0.30x3.30m Varimax 0.30x3.00m 0.30x2.85m 0.30x2.70m 0.30x1.35m	129,15 120,44 116,55	11 712 000 11 712 000 11 732 000 11 742 000 11 752 000
Corner tie bracket Vertex	4,46 <u>ISO</u> <u>3834</u>	23 418 000	Options available: xx xxx 000 - Powder coated; xx xxx 200 - Hot dip galvanized; Custom size on request		
Corner hinge plate Vertex	18,43 <u>ISO</u> 3834	23 420 100	Stripping corner 0.30x3.30m Varimax 0.30x3.00m 0.30x2.85m 0.30x2.70m 0.30x1.35m	190,30 176,20 168,70 97,65	11 718 000 11 728 000 11 738 000 11 748 000 11 758 000
Corner spindle Vertex	20,10 <u>ISO</u> 3834	23 422 100	Options available:	1SO 3834	
Transition plate 12/18 12/21 10/18 10/21	18,70 19,05 17,90 18,25	23 500 100 23 502 100 23 504 100 23 506 100	xx xxx 000 - Powder coated; xx xxx 200 - Hot dip galvanized; Custom size on request Stripping spindle Varimax	3,71	11 942 100
	3834			1SO 3834	

	[kg] Article n
t	1 <u>SC</u> 383	
	3,4	8 11 932 10
end-hinge	36,6 78,7	
-hinge right	54,1 43,8 right 0,09	1 11 940 00
left	15 1,2:	
15	15 0,3	95 204 10
	2.	15 0,40 2.00m 0,36

VERTEX 60

1.25m
1.00m
1.80m 1.95m 2.15m 2.15m 2.45m 2.45m 2.65m 3.30m 3.30m 3.60m 3.90m 4.50m 4.90m 5.90m 4.50m 2.450 4.90m 5.90m 4.50m 2.9.50 1.9.50 2.450 2.9.
* ISO





Adjustable circular formwork RINGFORM

Circular formwork for curved walls forming with an infinite radius range starting from 3.5 m.

The circular formwork Ringform by Variant is a practical system for smooth and curved wall forming. Only 6 types of elements are used including 3 sizes 1.2 / 2.4 / 3.0m high and 2 widths, 2.4m is used for inner part of the wall and 2.5m – for outer one. The required radius is easily achieved with the help of adjustable spindles.

Load-bearing capacity:

- Permitted pressure of fresh concrete is 50 kN/m²;
- High quality film faced plywood with a thickness of 21mm. Film weight is 240 g/m².

Easy to use:

- A range of only 6 standard panels provides for easier planning and forming process;
- All the connectors and accessories are easily fixed in the slots and quickly tighten, thus maximizing and making forming time efficient;
- There is no need for making extra holes in plywood. The same anchor hole is used for the whole project;
- It can be easily connected to the framed formwork Varimax;
- Radii can be continuously adjusted starting with 3.5m simply by turning spindles.

Cost-effective:

• The system elements are pre-assembled and ready for use simply by choosing the desired radius with adjusting spindles;

- Installation of pre-assembled units reduces crane use to minimum:
- Smaller quantities are needed as it easily adapts to any layout;
- High number of use cycles results in lower follow-up expenses;
- Reduction of expenses due to possibility of restoration and cleaning;
- High quality of concrete surface minimizes finishing work.

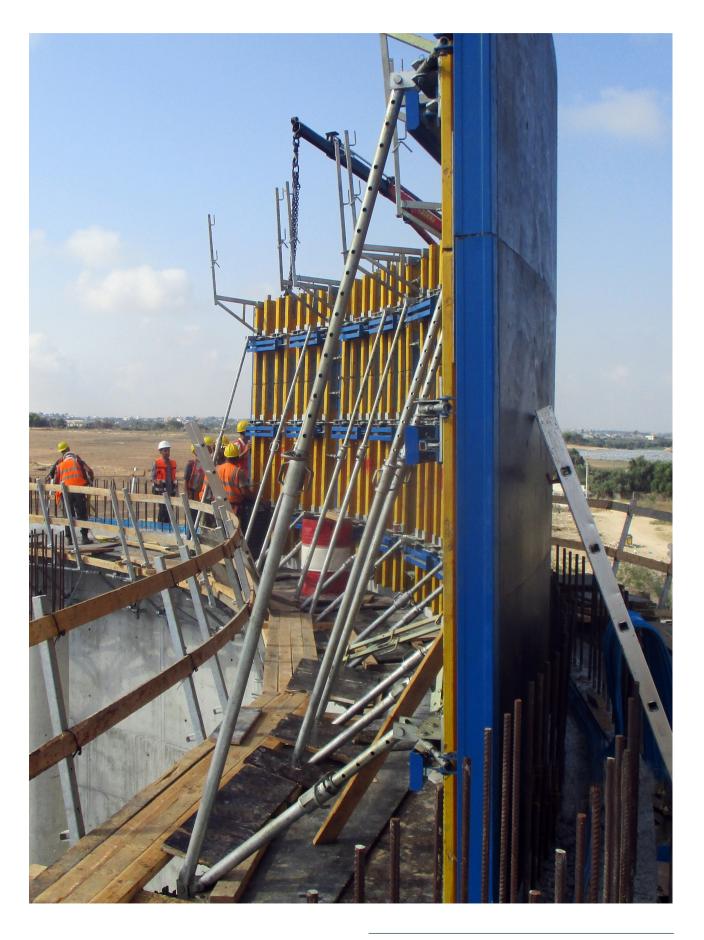
Safe use:

 Such accessories as bracing platforms, bracing struts, etc. make the system handling safer and easier.

Quick work execution:

- Radii are easily set just by means of spindle
- It can be readily combined with Varimax, Vertex 60 systems;
- There is only one type connection device (adjustable clamp).

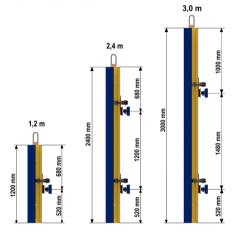




RINGFORM panels

PANELS HEIGHT

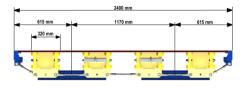
The panels of adjustable circular formwork are of 3 heights including 1.2m, 2.4m, 3.0m and this provides for their good range in terms of size. By means of vertical panel stacking their optimal height can be chosen.



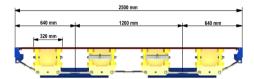
- 2 widths of panel
- 3 heights of panel

PANELS WIDTH

Elements 2.40 m wide are used for inside formwork, and those 2.50m wide are designed for outside formwork. This speeds up work by making it easy to see which element belongs where.



Inner panel

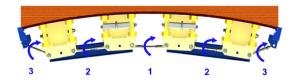


Outer panel

ADJUSTMENT

- One should use a template to adjust an element.
- Make sure that you turn each spindle exactly in the same manner as those placed above and below.
- Check the radius with one in the template before every pour.

Process the spindles in the prescribed order when bending the formwork.



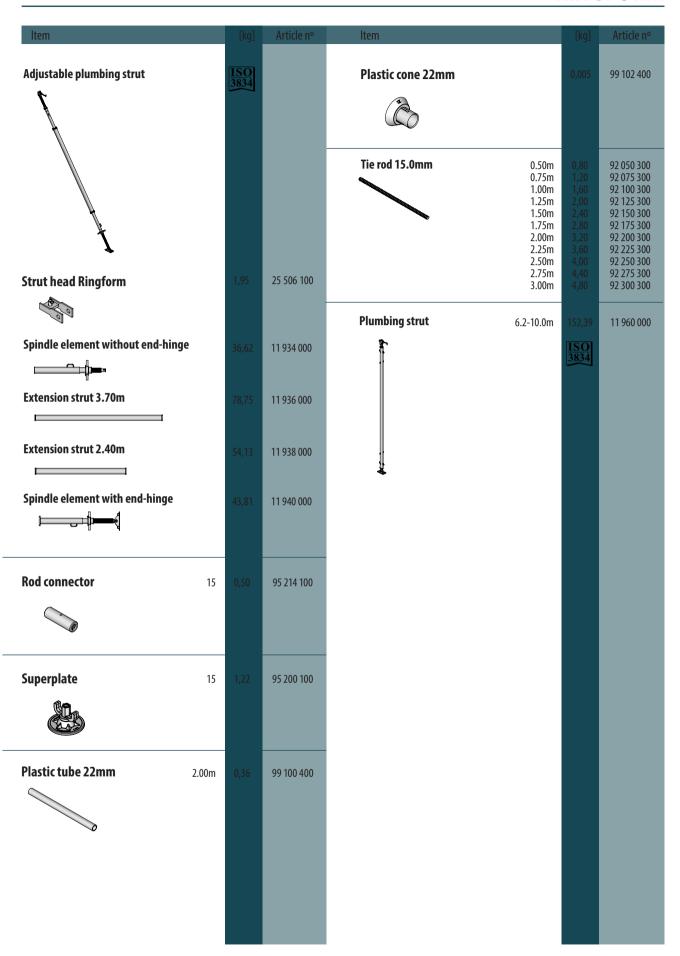






RINGFORM

Item	[kg]	Article nº	ltem	[kg]	Article nº
Panel Ringform 2.50x3.00m 2.40x3.00m 2.50x2.40m 2.40x2.40m 2.50x1.20m 2.40x1.20m	543,90 532,67 483,26 472,08 261,25 257,25	25 100 000 25 102 000 25 104 000 25 106 000 25 108 000 25 110 000	Wall bracket H20 Guide rail clamp	11,46 ISO 3834	23 700 100
Stacking plate Ringform	9,41	25 504 100		1 <u>SO</u> 3834	
Adjustable clamp Ringform 0-50mm	5,00 4,53 ISO 3834	25 500 100 25 502 100	Supporting strut Ringform 340	32,92 <u>ISO</u> 3834	25 508 100
Clamp device Varimax	3,90 ISO 3834	11 902 100			
Guide plate 0.90m 1.50m	11,35 18,85 180 3834	11 912 000 11 914 000	Supporting strut Ringform 540	52,71 ISO 3834	25 510 100
Stop-end tie Varimax	1,76 ISO 3834	11 906 100			





MEAForm

Engineered by Variant

COLUMN FORMWORK

Circular column SK 100

Steel formwork for standard circular cross-sectional columns of any height.

The circular column formwork SK 100 is designed for forming columns with a circular cross-section. To form a curved stop-end or an oval column, the SK 100 system can be combined with Varimax and circular formwork Ringform. This system consists of two semicircular formwork parts of standard diameters ranging from 30cm up to 130 in a 10cm grid. The semicircular elements are fixed to each other by means of integrated connectors (no additional fixation elements are required). 3 heights of elements are available they are 50cm, 100cm and 200cm that can be combined by means of vertical stacking to allow assembling construction of any required height.



Heavy-duty formwork:

Permitted pressure of fresh concrete:

- With diameter of up to Ø 600 mm 150 kN/m²;
- With diameter of up to Ø 800 mm 100 kN/m²;
- With diameter of up to Ø 1300 mm 80 kN/m².

Easy to use:

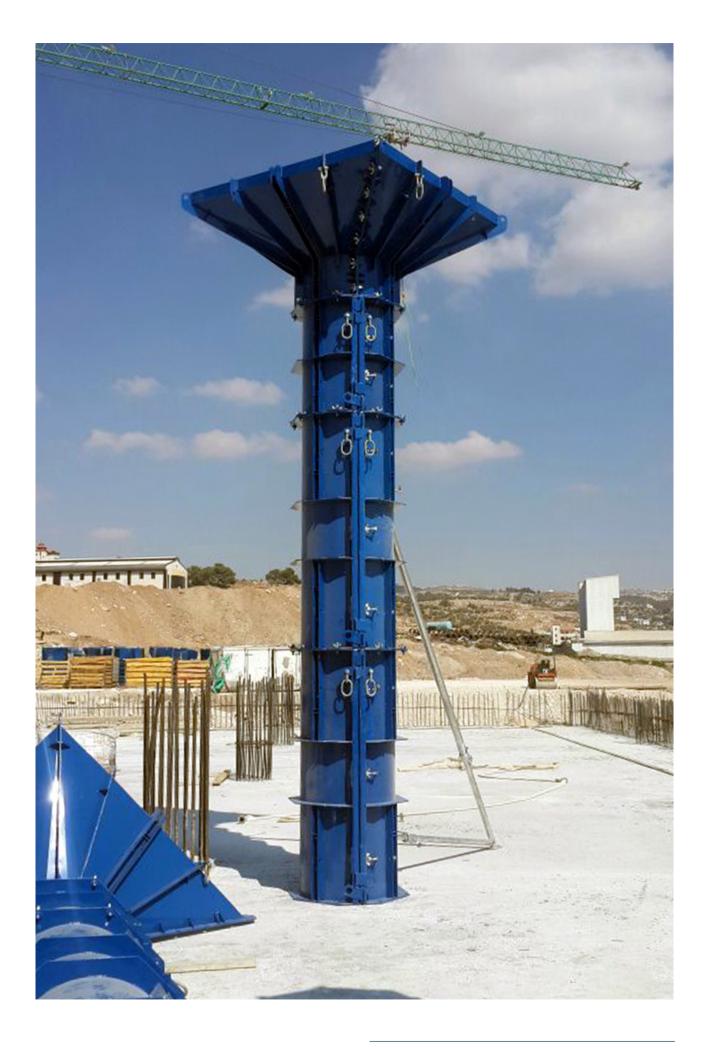
- Availability of only 3 standard element heights and 11 standard diameters in a 10cm grid provides for easier planning and forming;
- Any custom size with a diameter of up to 200cm can be produced on request;
- All the connectors are integrated and accessories are easily fixed in the slots and quickly tighten, thus maximizing and making forming time efficient.

Cost-effective:

- Quick concreting operations;
- Installation of pre-assembled units reduces crane use to minimum:
- Only 2 pre-assembled units are used for column forming thus optimizing time needed for forming and stripping;
- High number of use cycles results in lower follow- up expenses;
- Reduction of expenses due to possibility of quick cleaning;
- · Powder-coated steel formwork for long service life;
- High quality of concrete finish minimizes finishing work (architectural concrete surface).

Safe use:

 Such accessories as wall brackets, supporting struts, etc. make the system handling safer and easier.



ELEMENTS HEIGHTS

There are 3 standard heights of the semicircular formwork element namely 50cm, 100cm and 200cm that can be easily assembled by means of vertical staking to a formwork element of any height required.

ELEMENT DIAMETERS

There are 11 standard diameters of the semicircular formwork elements ranging from 30 cm up to 130cm in a 10cm grid.

D = 30, 40, 50, 60, 70, 80, 90, 100, 110, 120, 130 cm

Any custom size of up to 200cm in diameter can be produced on request.

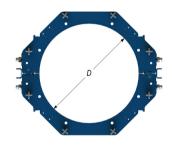
ELEMENTS FEATURES

The following options are integrated in the SK 100 elements:

- · Connectors for linking of two semicircular elements;
- Connectors for vertical stacking;
- Points for crane hooks.







SK 100 elements connection

JOINING OF TWO SEMICIRCULAR ELEMENTS TOGETHER

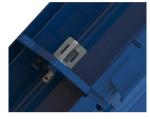
The integral centering mechanism makes the process of two part positioning easier.



CONNECTION OF THE ELEMENTS FOR STACKING

Join SK 100 elements with the help of integrated connecting SK bolts. To achieve an exact interelement joint, it is recommended to tighten connection bolts in the following order.





REINFORCEMENTWITH STEEL WALINGS

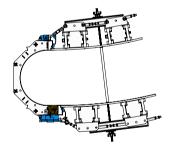
This measure is recommended for use:

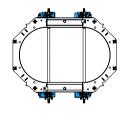
- on high multi-element SK column formworks (starting from 4.00) in order to reinforce the formwork in vertical position;
- on multi-element SK column formworks assembled from a large number of small elements.

The steel walings should be long enough to overlap the reinforcement ribs immediately above and below the joining point.

ADDITIONAL APPLICATION

SK 100 elements can be connected directly to Varimax panels to form 'oval' columns or curved stop-end or to the elements of circular Ringform formwork.





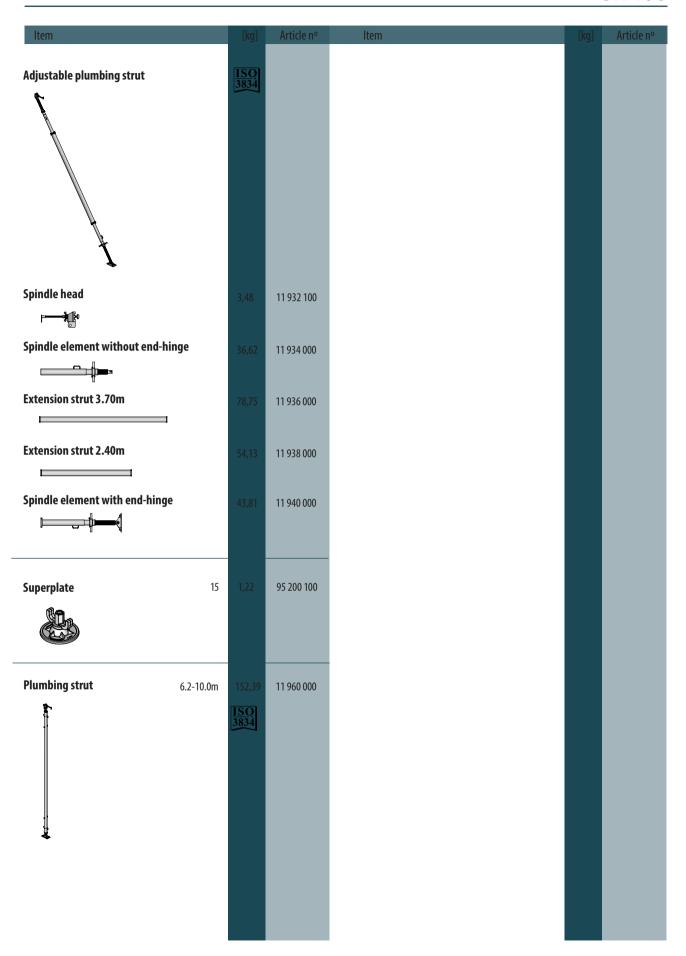






SK 100

Item		[kg]	Article nº	Item	[kg]	Article n°
Column element SK 100	D 1.30x1.00m D 1.30x0.50m D 1.20x2.00m D 1.20x1.00m D 1.20x0.50m D 1.10x2.00m		14 100 000 14 102 000 14 104 000 14 106 000 14 108 000 14 110 000 14 112 000 14 114 000	Wall bracket adapter	6,70 ISO 3834	14 166 100
Custom size on request	D 1.10x0.50m D 1.00x2.00m D 1.00x1.00m D 1.00x0.50m D 0.90x2.00m D 0.90x1.00m D 0.90x0.50m D 0.80x2.00m D 0.80x1.00m D 0.80x0.50m		14 114 000 14 116 000 14 118 000 14 120 000 14 122 000 14 124 000 14 126 000 14 128 000 14 130 000 14 130 000 14 134 000 14 138 000 14 138 000 14 140 000 14 142 000	Wall bracket Varimax	13,28 ISO 3834	11 926 100
	D 0.60x1.00m D 0.60x0.50m D 0.50x2.00m D 0.50x1.00m D 0.50x0.50m D 0.40x2.00m D 0.40x1.00m D 0.40x0.50m D 0.30x2.00m D 0.30x1.00m D 0.30x0.50m	101,33 54,08 154,35 94,50 54,60 139,65 85,05 48,30 117,60 69,30 39,90	14 144 000 14 146 000 14 148 000 14 150 000 14 152 000 14 154 000 14 156 000 14 158 000 14 160 000 14 162 000 14 164 000	Guide rail clamp	12,40 ISO 3834	52 400 100
		3834		Supporting strut 340	37,38	11 928 100
Waling 12	1.75m 2.00m 2.25m 2.50m 2.75m 3.00m	37,07 42,32 47,46 52,71 58,20 63,53 ISO 3834	21 175 000 21 200 000 21 225 000 21 250 000 21 275 000 21 300 000		1SO 3834	
Guide plate	1.50m		11 914 000			
		1SO 3834		Supporting strut 540	56,91 ISO 3834	11 930 100
Connection screw	10-16 10-25	0,63 0,79	11 908 100 11 910 100	***		



Column formwork VARIMAX

Framed heavy-duty formwork for forming of rectangular and square columns.

This system is widely used for projects where large number of square and rectangular columns with variable cross-sections should be formed with low cash and time expenses. Versatile panels of the VARIMAX system are used for column forming. With the versatile panels 90cm wide a column cross-section with a size of up to 75x75cm in a 5cm grid can be formed and when using a 135cm panel a column cross-section with a size of up to 120x120cm in a 5cm grid can be formed. Height extension can be achieved by means of vertical stacking.

Heavy-duty formwork:

- 80 kN/m² pressure of fresh concrete;
- · High quality film faced plywood with a thickness of 21mm.

Easy to use:

- A range of only 2 standard panel widths provides for easier planning and forming;
- All the connectors and accessories are easily fixed in the slots and quickly tighten, thus maximizing and making forming time efficient;
- Any column cross-section with a size of up to 120x120cm in a 5cm grid can be easily assembled.

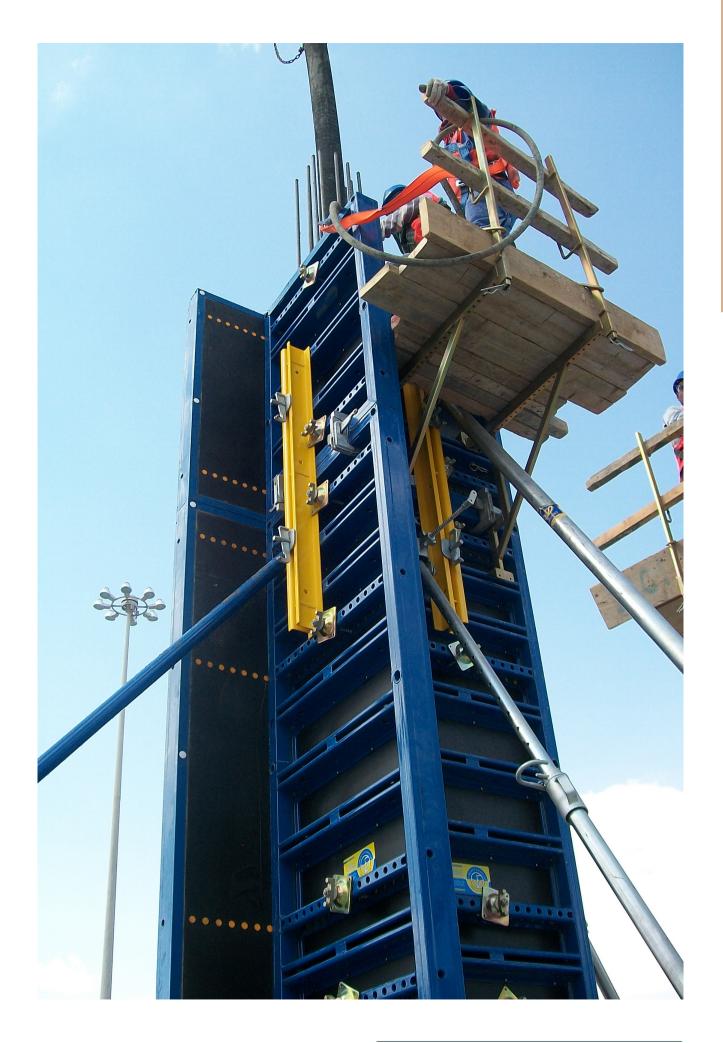
Cost-effective:

- The formwork is used for maximum when installed with the use of versatile panels for columns, corners, stop-ends and wall junctions;
- Installation of pre-assembled units reduces crane use to minimum;
- Only 2 pre-assembled units are used for column forming thus optimizing time needed for forming and stripping;
- · High number of use cycles results in lower follow- up expenses;
- Reduction of expenses due to possibility of restoration and cleaning;
- Galvanized or powder-coated steel frames for long service life;
- High quality of concrete surface reduces finishing work to minimum.

Safe use

 Such accessories as wall brackets, lifting hooks, supporting struts, etc. make the system handling safer and easier.





VARIMAX versatile panels

VERSATILE PANELS

The special hole pattern makes these panels particularly suitable for efficient forming of:

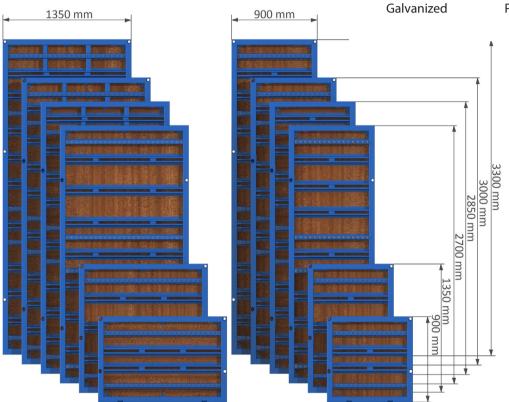
- Columns;
- Corners;
- Wall junctions;
- Stop-ends.

For any type and size of the panel two options of covering are available.





Powder-coated





VERSATILE PANEL CONNECTION

To join the panels, connectors of one type are used installed with the use of variant connection screw 10-16 and superplate 15th us simplifying and speeding up pre-assembly, forming and stripping processes.

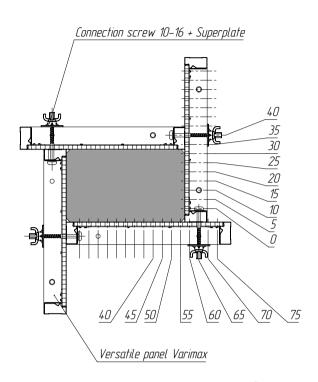




Superplate 15

Connection screw 10-16









Column formwork HANDI

Framed super-lightweight formwork for column forming.

The Handi is a super-lightweight framed formwork that was specially designed for quick and cost-effective construction. Owing to its super-lightweight panels, the system can be manually handled and assembled with ease. Thus, for column forming the Handi system can be ideally used in projects where a large number of square and rectangular columns with variable cross-sections need to be formed with the limited crane use and when it is complicated to use heavier framed formwork systems (such as Varimax system). Versatile panels of the Handi system are used to form a column section. With a versatile panel 60cm wide, column cross-section of up to 50x50cm can be formed in a 5cm grid. With a versatile panel 90cm wide, column cross-section of up to 80x80cm can be formed in a 5cm grid (it is recommended not to increase crosssection sizes of 60x60 cm due to high pressure of fresh concrete).

Load-bearing capacity:

- 35 kN/m² pressure of fresh concrete;
- High quality film faced plywood with a thickness of 15mm. Film weight is 240 g/m².

Cost-effective:

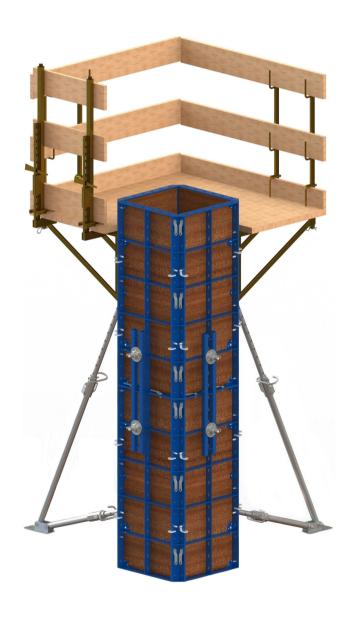
- Universal application of the Handi system will give you an opportunity to use one system for different tasks;
- · Reduction of expenses due to minimizing of crane use:
- High number of use cycles results in lower follow- up expenses;
- Reduction of expenses due to possibility of restoration and cleaning;
- Galvanized or powder-coated steel frames for long service life;
- High quality of concrete surface reduces finishing work to minimum;
- Reduction of expenses by means of panel re-use;
- The formwork is used for maximum when installed with the use of versatile panels for forming of stop-ends, corners, wall junctions, etc.

Easy to use

- · All the connectors and accessories are easily fixed in the slots and quickly tighten, thus maximizing and making forming time efficient;
- Ergonomic of the system ensures fast and save assembly.

Safe use

 Such accessories as wall brackets, lifting hooks, supporting struts, etc. make the system handling safer and easier.



HANDI versatile panels

VERSATILE PANELS



Special hole pattern makes these panels particularly suitable for efficient forming of:

- Corners;
- Wall junctions;
- Columns.

For any panel type and size there are two options of covering available.





Galvanized

Powder-coated

Versatile panels connection

To join the panels, connectors of one type are used installed with the use of variant connection screw 10-16 and star-shaped nut with a washer, thus simplifying and speeding up pre-assembly, forming and stripping processes.



Connection screw 5-10

Star-shaped nut





Use of versatile panels 90cm

Use of versatile panels 60cm



Column formwork VERTEX 60

Formwork system for forming columns of any size and shape.

Owing to flexibility of this system, column formwork VERTEX 60 allows forming columns and pillars of different types, shapes and sizes of cross-section. Maximum height of the formwork set is 12m and it can be achieved by means of vertical stacking. Depending on the distance between walings and H20 beams, VERTEX 60 can be easily adapted to any requirements and loads. Maximum permitted pressure of fresh concrete is 80 kN/m². In order to maximize utility, column formwork sets of VERTEX 60 are designed and preassembled for a particular project and purpose (including shape, size and height of column cross-section). There is no need to use tie-rods in column cross-section of up to 120x120. Erection of the column formwork Vertex 60 is carried out quickly, reliably and cost-effectively.

Adaptable load-bearing capacity:

• Due to its adaptability Vertex 60 can be assembled and customized to withstand almost any pressure of fresh concrete up to 80 kN/m².

Cost-effective:

- Ideal for cost-effective forming of a wide column range. For fast operation it is recommended to use one set of pre-assembled formwork for a particular cross-section size;
- Pre-assembled sets can be used to maximize utility and optimize forming time;
- High number of use cycles results in lower follow- up expenses;
- High quality of concrete surface reduces finishing work to minimum;
- Project-specific adaptation is possible as it can be faced with any type of form-ply.

Easy handling and planning

- All the connectors and accessories are easily fixed in the slots and quickly tighten, thus maximizing and making forming time efficient;
- Load-bearing capacity of the system can be adjusted by means of H20 beams and steel walings;
- Any requirements for architectural concrete design and shape of the column cross-section can be met due to the system adaptability.

Safe use

 Such accessories as wall brackets, lifting hooks, supporting struts, etc. make the system handling safer and easier.

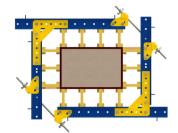


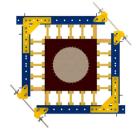


Design and pre-assembly of column formwork VERTEX 60

Depending on waling arrangement and distance between H20 beams, a maximum fresh concrete pressure of 80 kN/m² can be reached.

All column cross-sections of up to 120x120 can be assembled with the help of standard equipment without necessity to use tie-rods. Circular columns and columns with cross-section of special shape can be also encased.





Rectangular column formwork

Circular column formwork

Elements of connection for column formwork VERTEX 60

Column corner plate rigidly and precisely connects walings in a pre-assembled part(gangform) of the formwork installed across the corner.

In order to connect two parts(gang-forms) of the column together, corner tie brackets are used and they are tightened and fixed by means of tierods and wing nuts. The corner tie bracket provides for diagonal tension-brace of wailings and makes forming and striking easier and faster.





Corner tie bracket

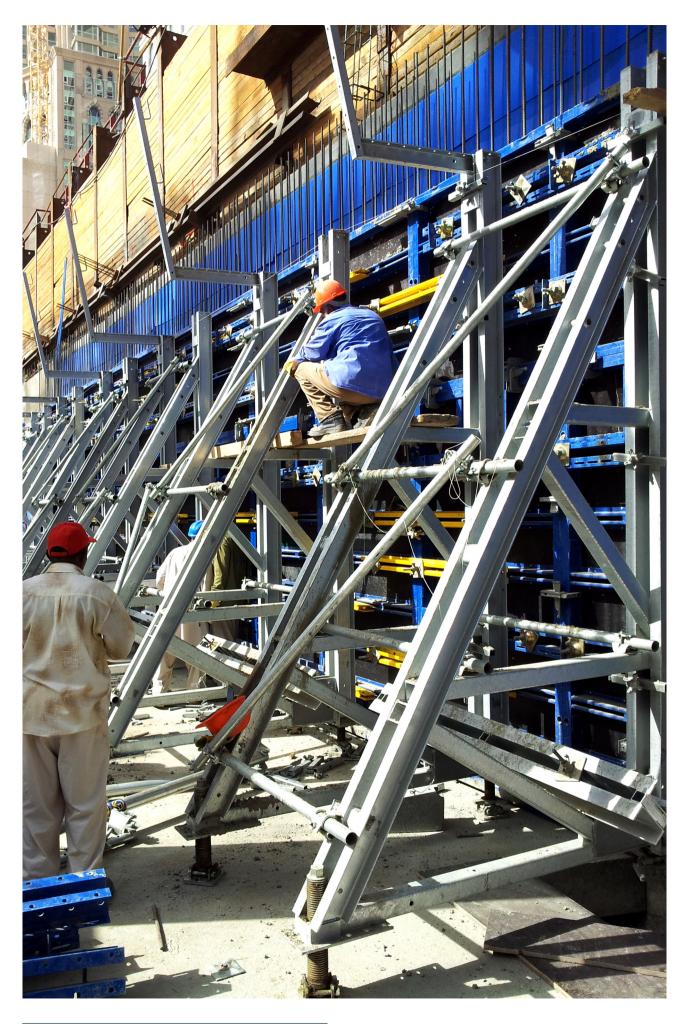
Column corner plate











MEAForm

Engineered by Variant

SINGLE-SIDED FORMWORK

Tried and checked system for single-sided walls forming with a height of up to 8.00m.

The system of modular supporting frames by Variant is used for single-sided walls forming such as retaining walls, dam walls, etc. Shear forces acting on the formwork shutters due to fresh concrete pressure are held and redistributed over the base by means of modular supporting frames and diagonal anchors. Singlesided supporting system provides for forming of the walls with the required pouring-height of up to 8.00m.

Load-bearing capacity:

· Owing to its load-bearing flexibility, the single-sided modular supporting system can be assembled and customized for different pressure of fresh concrete up to 50 kN/m².

System adaptability:

- Flexible height adjustment;
- It easily combines with Variant wall systems such as framed formwork Varimax and large-area formwork Vertex 60;
- Rapid adaptation to any unevenness of the installation site:
- Special application is possible (e.g. when positioned horizontally and anchored to the structure used as heavy-duty working platforms).

Cost-effective:

- Can be repositioned with the help of wheel units in order to save crane time:
- · Large areas of single-sided wall can be easily
- High number of use cycles results in lower future expenses;
- Reduction of expenses by means of system adaptability;
- Galvanized steel frames for long service life.

Easy handling and planning:

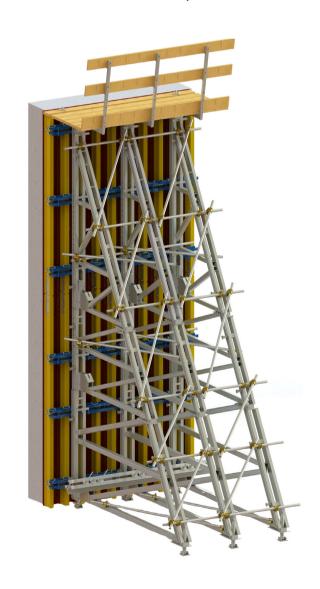
- All the connectors and accessories are easily fixed in the slots and quickly tighten, thus maximizing and making forming time efficient;
- Any requirements for architectural concrete design can be met.

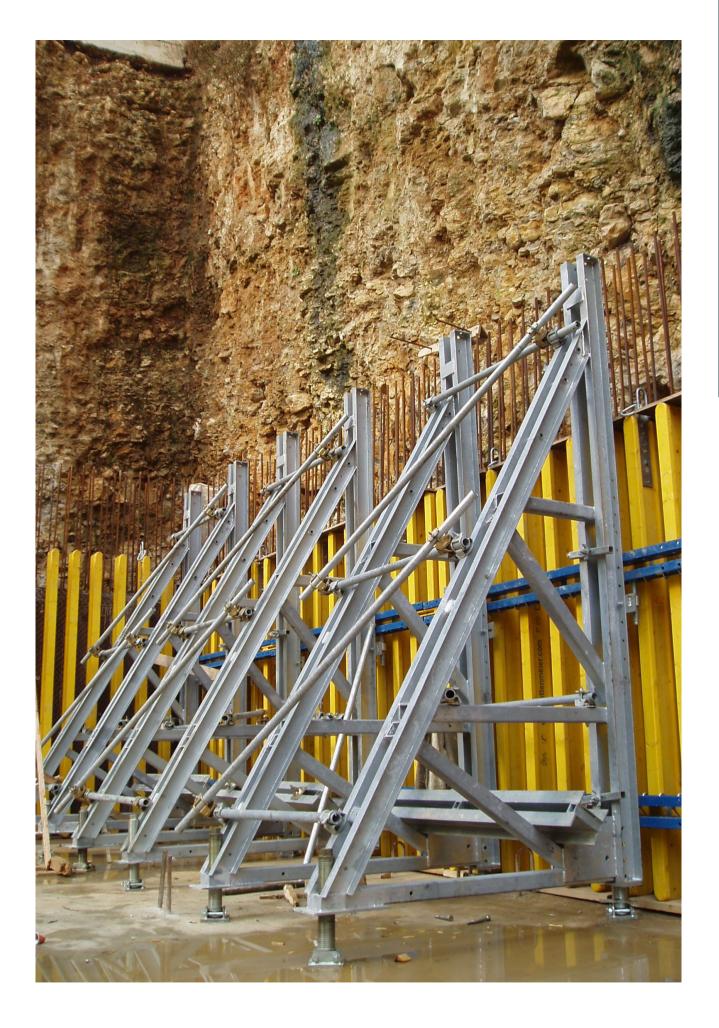
Safe use:

· Such accessories as wall brackets make the system handling safer and easier.

Single-sided modular supporting system applications:

- Retaining walls;
- · Dam walls;
- Stop-ends of walls and slabs with large thickness;
- Walls of great thickness, in this case single-sided system should be installed on both sides;
- Walls with no place for installation of opposite formwork shutter (double-sided system).





Modular supporting frames — supporting units assembly

TYPES AND SIZES

The supporting modular frame units are formed by means of combining supporting or attachable frames in one block with bracing. The modular units must be correctly braced with scaffold tubes to attain stated capacity.

There are 3 types of modular units that can be formed by combing the following frames:

- Supporting frame of 4.50m;
- Attachable frame of 1.50m;
- Attachable frame of 2.00m.

Supporting modular units are assembled in the same way to be used either with a timber-beam or a framed formwork.





Modular supporting unit formed by combing supporting frames of 4.50m



Modular supporting unit formed by combing attachable frames of 1.50m

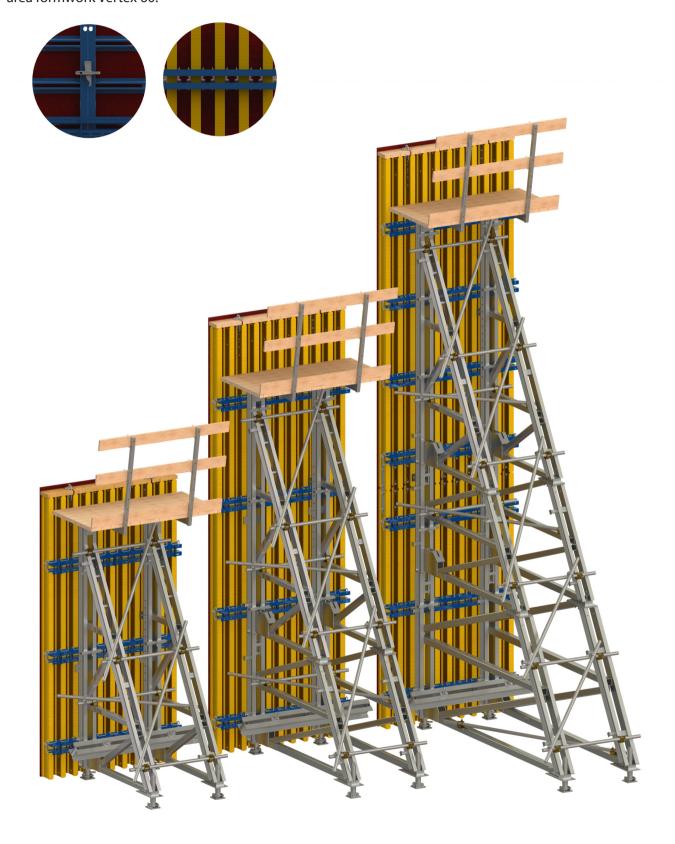


Modular supporting unit formed by combing attachable frames of 2.00m

Modular supporting frames — combining with wall formwork

Single-sided modular supporting system easily combines with such Variant wall formwork systems as framed formwork Varimax and largearea formwork Vertex 60.

Supporting modular units are assembled in the same way to be used either with a timber-beam or a framed formwork.



Modular supporting frames — combining with wall formwork

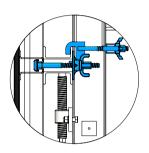
FIXATION OF FRAMED FORMWORK VARIMAX

In order to fix Varimax panels to the modular supporting frames, walings 10 or 12 are used and they are fixed to the framed formwork by means of a connection screw 10-16 and Superplate 15. Then the panel is fixed to the modular supporting frames with a waling-to-bracket holder.

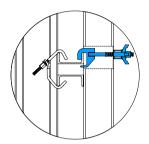
FIXATION OF TIMBER-BEAM FORMWORK VERTEX 60

Vertex 60 formwork elements are clamped directly onto the modular supporting frame with a walingto-bracket holder. The modular supporting frames are designed in such a way for waling of formwork shutter to be fixed in any point of the frame.



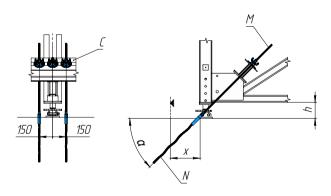


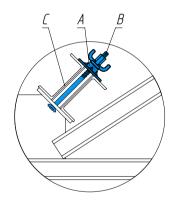




Modular supporting frames— anchoring

Horizontal forces acting on the single-sided formwork due to fresh concrete pressure are held by the modular supporting units and redistributed onto the ground by diagonal anchors. The diagonal anchors are fixed to the anchor waling of the modular supporting unit with a superplate.

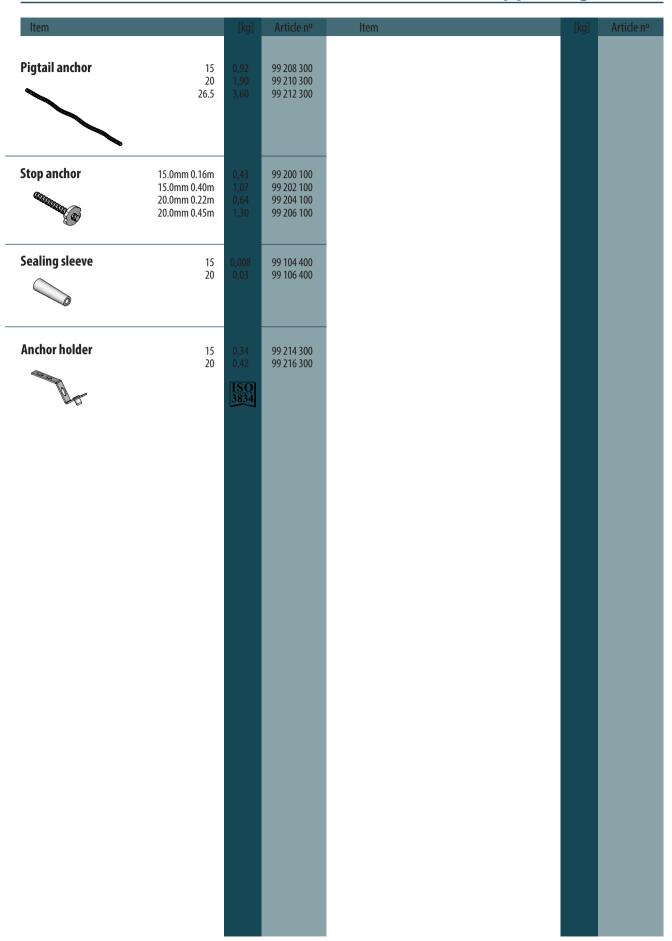




Besides a superplate 15 (A), the anchor waling positioner (B) also secures it (C) in such a way for anchor waling not to tilt or slip out of the position.

Item	[kg]	Article nº	ltem	[kg]	Article nº
Supporting frame 4.50m	350,87 <u>ISO</u> 3834	31 001 200	Corner plate MSF	47,25 ISO 3834	32 100 100
Attachable frame 1.50m	263,67	31 002 200	Front spindle MSF	19,43 <u>ISO</u> 3834	32106100
	1SO 3834		Rear spindle MSF	19,18 ISO 3834	32104100
Attachable frame 2.00m	497,04 <u>ISO</u> <u>3834</u>	31 003 200	Adjusting spindle	6,62 <u>ISO</u> <u>3834</u>	32102100
Waling 12 1.00m	21,00	21 100 000	Connecting pin Spring cotter	0,39	23 400 100
2.00m 3.00m	42,32 63,53 ISO 3834	21 100 000 21 200 000 21 300 000	Connection screw 10-16	0,05	23 402 100
Anchor waling 18 0.70m 1.95m 2.95m	26,45 72,40 108,93 ISO 3834	33 070 200 33 195 200 33 295 200			
Special anchor waling 0.55m	47,39 ISO 3834	33 055 200	Waling-to bracket holder	2,61 <u>ISO</u> 3834	75 200 100
Anchor waling positioner	0,63	32108100	Screw-on access bracket	17,32 ISO 3834	75 116 100
	1SO 3834				

	[kg]	Article nº	ltem		Article nº
Swivel plate	4,10	75 118 100	She-bolt	15.0mm 0.65m 15.0mm 1.20m 20.0mm 1.25m	95 304 100 95 306 100 95 308 100
Attachable roller A for supporting frame 4.50m	9,78 <u>ISO</u> <u>3834</u>	34 100 000	Tie rod	15.0mm 1.50m 20.0mm 1.50m 26.5mm 1.50m	92 150 300 93 150 300 95 310 300
Attachable roller B for supporting frame 4.50m	41,06 ISO 3834	34 102 000	Rod connector	15	95 214 100
Adjustable jack	30,45	34 104 000	Clearance cone	15 20	95 300 100 95 302 100
	1SO 3834		Anchoring cone	20	95 312 100
			Superplate	15 20	95 200 100 95 202 100
Framed tube 48mm	1.00m 4,60 1.50m 6,91 2.00m 9,21 2.50m 11,51 3.00m 13,81	94 100 200 94 150 200 94 200 200 94 250 200 94 300 200	Hexagon nut	15 26.5	95 208 100 95 218 100
Swivel coupler 4	8x48mm 1,22	95 106 100		24.5	05 216 100
			Rod connector	26.5	95 216 100
Screw-on coupler 48mm	30 1,21 70 1,26 100 1,33 ISO 3834	95 100 100 95 102 100 95 104 100	Anchor plate	26.5	95 220 100



Adjustable supporting frames

Tried and tested system for single-sided walls forming with a height of up to 4.00m.

The system of adjustable supporting frames by Variant is used for forming single-sided walls including retaining walls, dam walls, etc. Shear forces acting on the formwork shutters due to fresh concrete pressure are held and redistributed over the base by means of adjustable supporting frames and diagonal anchors. Single-sided supporting system provides for forming of the walls with the required pouring-height of up to 4.00m.

Load-bearing capacity:

- Owing to its load-bearing flexibility, the single
- sided adjustable supporting system can be assembled and customized for different pressure of fresh concrete up to 50 kN/m².

System adaptability:

• Easily combines with such Variant wall systems as framed formwork Varimax and timber-beam formwork Vertex 60.

Cost-effective:

- Can be manually assembled, disassembled and repositioned;
- · Large-areas of single-sided walls can be easily
- · High number of use cycles results in lower follow-up expenses;
- Reduction of expenses by means of system adaptability;
- Powder coated steel elements for long service

Easy handling and planning:

- All the connectors and accessories are easily fixed in the slots and quickly tighten, thus maximizing and making forming time efficient;
- Any requirements for architectural concrete design can be met.

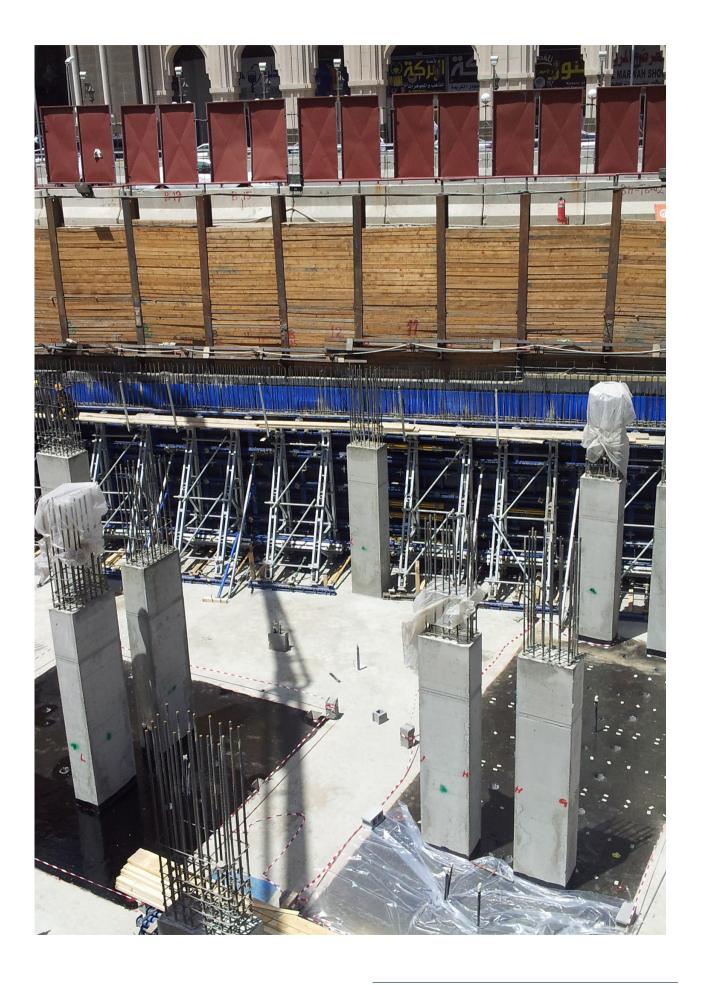
Safe use:

 Such accessories as bracing platforms make the system handling safer and easier.

Single-sided adjustable supporting system applications:

- Retaining walls;
- · Dam walls:
- Stop-ends of walls and slabs with large thickness;
- Walls of great thickness, in this case single-sided system should be installed on both sides;
- Walls with no place for installation of opposite formwork shutter (double-sided system).





Adjustable supporting frames – assembly of supporting units

The adjustable supporting units are formed by means of combining steel section elements, walings 12, spindle struts in one block. The adjustable units should be correctly braced with scaffold tubes to attain the stated capacity.

There are 2 types of modular units that can be

- Adjustable supporting unit for pour height of up to 3.25m;
- Extended adjustable supporting unit for pour height of up to 4.00m.

The supporting modular units are assembled in the same way to be used either with a timber-beam or a framed formwork.



Adjustable supporting unit for a pour height of up to 3.25m



Extended adjustable supporting unit for a pour height of up to 4.05m



In case of necessity, the adjustable supporting unit can be assembled with the use of 3 parallel frames

Adjustable supporting frames – combining with wall formwork

Single-sided adjustable supporting system easily combines with such Variant wall formwork systems as framed formwork Varimax and timber- beam formwork Vertex 60.

The supporting adjustable units are assembled in the same way to be used either with a timberbeam or a framed formwork.



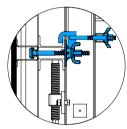


Adjustable supporting frames – combining with wall formwork

FIXATION OF FRAMED FORMWORK VARIMAX

In order to fix Varimax panels to the modular supporting frames, walings 10 or 12 are used and they are fixed to the framed formwork by means of a connection screw 10-16 and Superplate 15. Then the panel is fixed to the adjustable supporting frames with a waling-to-bracket holder.

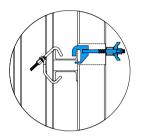




FIXATION OF TIMBER-BEAM FORMWORK VERTEX 60

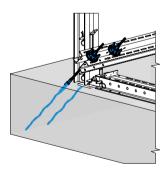
Vertex 60 formwork elements are clamped directly onto the adjustable supporting frame with a waling-to-bracket holder. The adjustable supporting frames are designed in such a way for waling of formwork shutter to be fixed in any point of the frame.



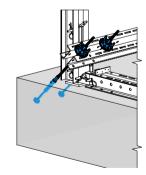


Adjustable supporting frames – anchoring

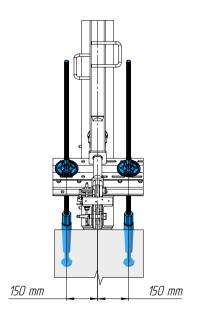
Forces acting on the single-sided formwork due to fresh concrete pressure are held by the adjustable supporting units and redistributed onto the ground by diagonal anchors. The diagonal anchors are fixed to the anchor waling of the adjustable supporting unit with a superplate.



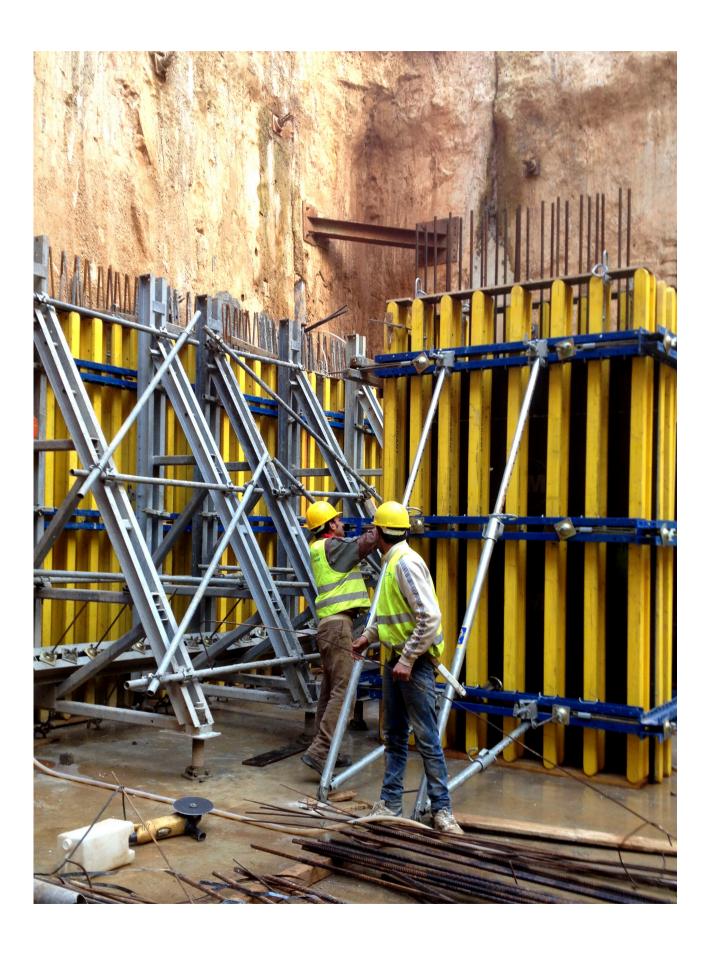
Anchoring with a pigtail anchor



Anchoring with a stop-anchor



Distance between anchors for either pigtail anchor or stop-anchor system.

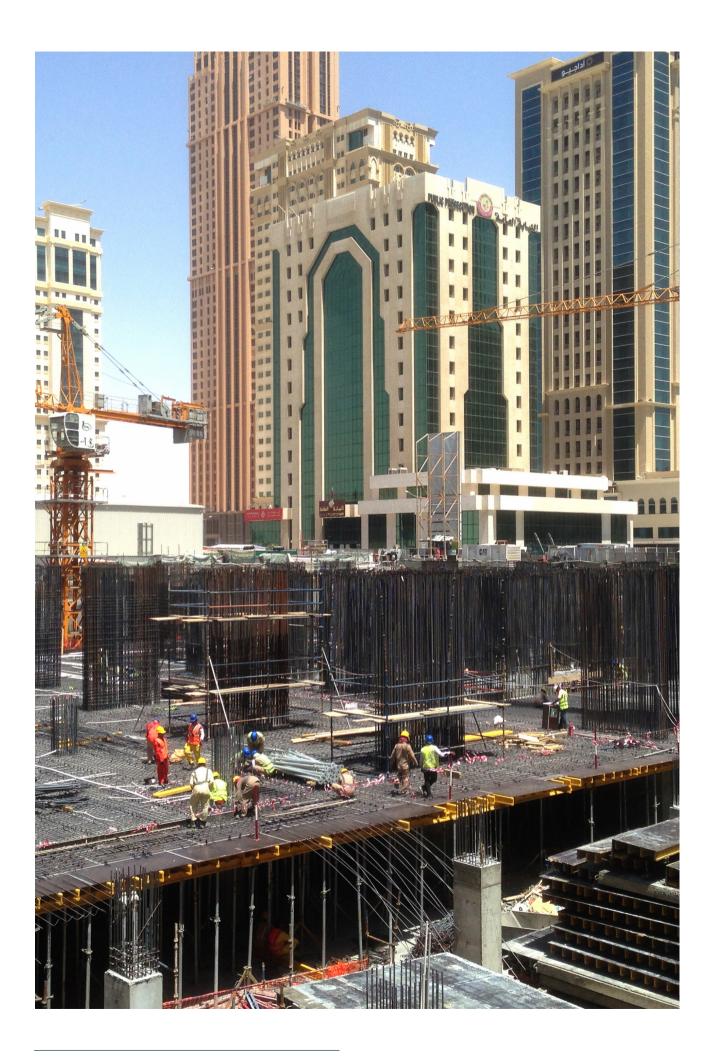


Adjustable supporting frames

Item	[kg]	Article nº	ltem	[kg]	Article nº
Steel section ASF	65,84 ISO 3834	35 100 000	Waling 12 1.00m 2.00m 3.00m	21,00 42,32 63,53 ISO 3834	21 100 000 21 200 000 21 300 000
Anchoring shoe ASF	12,34 <u>ISO</u> 3834	35 102 100	Anchor waling 14 1.60m 2.00m 2.60m	45,34 56,06 73,60 ISO 3834	36 160 200 36 200 200 36 260 200
Supporting shoe ASF	10,21 <u>ISO</u> <u>3834</u>	35 104 100	Connecting plate Vertex	6,47 <u>ISO</u> <u>3834</u>	23 404 000
Pressure shoe ASF	6,29 ISO 3834	35 106 100	Connecting pin	0,39	23 400 100
Tension plate ASF	2,61 <u>ISO</u> <u>3834</u>	35 108 100	Spring cotter	0,05	23 402 100
Spindle strut ASF 3.00m	34,79 ISO 3834	35 200 100	Connecting screw 10-16cm	0,63	11 908 100
			Waling-to-bracket holder	2,61 <u>ISO</u> 3834	75 200 10
Spindle strut T7 3.05-3.55m	36,05 <u>ISO</u> 3834	35 202 100	Screw-on access bracket	17,32 <u>ISO</u> 3834	75 116 100
			Swivel plate	4,10	75 118 100

Adjustable supporting frames

ltem		[kg]	Article nº	ltem		[kg]	Article nº
Supporting strut 340		37,38 <u>ISO</u> 3834	11 928 100	Clearance cone	15,0 20,0	0,38 0,38	95 300 100 95 302 100
				Anchoring cone	20,0	1,05	95 312 100
Framed tube 48mm	1.00m 1.50m 2.00m 2.50m 3.00m	4,60 6,91 9,21 11,51 13,81	94 100 200 94 150 200 94 200 200 94 200 200 94 250 200 94 300 200	Pigtail anchor	15 20	0,92 1,90	99 208 300 99 210 300
Swivel coupler	48x48mm	1,22	95 106 100	Stop anchor	15.0mm 0.16m 15.0mm 0.40m 20.0mm 0.22m 20.0mm 0.45m	0,43 1,07 0,64 1,30	99 200 100 99 202 100 99 204 100 99 206 100
Screw-on coupler 48mm	30 70 100	1,21 1,26 1,33	95 100 100 95 102 100 95 104 100	Sealing sleeve	15 20	0,008 0,03	99 104 400 99 106 400
	100	ISO 3834	75 101 100	Anchor holder	15 20	0,34 0,42	99 214 300 99 216 300
Superplate	15 20	1,22 2,10	95 200 100 95 202 100			1SO 3834	
She-bolt	15.0mm 0.65m 15.0mm 1.20m 20.0mm 1.25m	1,83 2,72 5,94	95 304 100 95 306 100 95 308 100				
Tie rod	15.0mm 1.50m 20.0mm 1.50m	2,40 3,60	92 150 300 93 150 300				
Rod connector	15,0	0,50	95 214 100				



MEAForm

Engineered by Variant

SLAB FORMWORK SYSTEMS

Slab formwork VARIFLEX

Flexible system for fast and cost-effective forming of concrete slabs.

Variflex by Variant is a conventional prop formwork system for forming and shoring of flat slabs. Consisting only of 5 main components, this system is quick and easy to assembly, thus optimizing operational time and labor costs. Variflex can adapt to any slab application due to beam overlap and the prop ability to be placed at any point of the main beam. The system can be applied to any load simply by changing only 3 variables (distance between main rows, distance between props in the main row and distance between secondary beams).

Load-bearing capacity:

- Due to its load-bearing flexibility Variflex can be adapted to withstand any loads caused by fresh concrete when using slabs of different thickness. It can be optimally and cost-effectively used within a range of slab thicknesses of up to 500mm;
- Maximum formwork height is 6.0m.

Cost-effective:

- The use of fewer elements speeds up assembly process;
- Manual assembly, stripping and disassembly;
- High number of use cycles results in lower followup expenses;
- Reduction of expenses due to system adaptability;
- Galvanized or powder coated elements for long service life.

System adaptability:

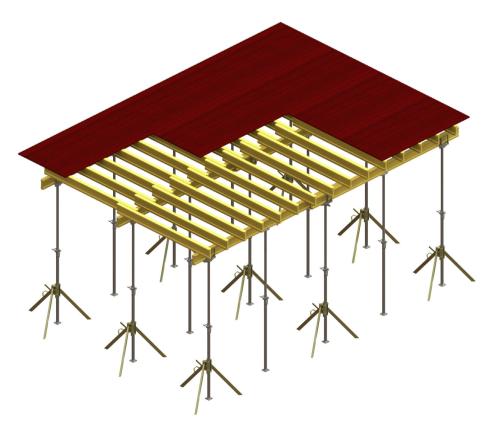
• It easily adapts to different and varying layouts, especially in case of irregular geometry, specific force acting, and different slab thicknesses.

Easy handling and planning:

- All the connectors and accessories are easily fixed in the slots and quickly tighten, thus maximizing and making forming time efficient;
- All the architectural requirements to concrete flat slab design can be met.

Safe use:

- Such accessories as handrail make the system handling safer and easier;
- Safe processing during assembly.





VARIFLEX— system overview

The key benefit of Variflex is that it is easy adaptable to different layouts. Owing to relatively low material costs, Variflex allows for cost-effective solutions even in case of several concrete pours.

- The use of fewer elements speeds up assembly process;
- Manual assembly and stripping without crane use:
- Adaptation to slab thicknesses and layouts of all types;
- Wide range of facings;
- Wide range of Variant props.



(A) Facing

Any kind of facing can be used ranging from conventional plywood and plastic panels to permanent formwork panels.

(B) H20 beams

Redistribution of loads caused by fresh concrete on the props.

(C) Lowering head (Crown head)

It is used in connection with supporting props as a main support of primary beams. Lowering head integrates quick-lowering function for fast stripping.

(D) Support head

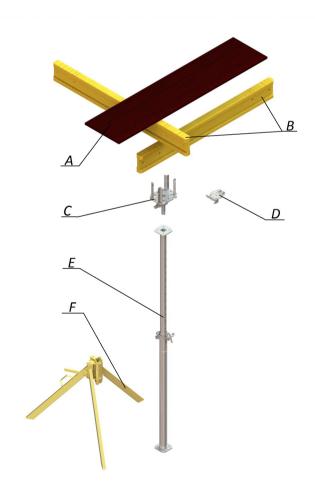
It is used to connect intermediate props to the primary beams.

(E) Supporting prop

There is a wide range of Variant supporting props that can be used with the system. The choice is to be made depending on loads, formwork height and working conditions.

(F) Removable folding tripod

It is used for aligning and holding props upright during formwork assembly and stripping.



VARIFLEX

Item		[kg]	Article nº	Item		[kg]	Article nº
Heavy duty prop RBGU	1.50m 2.50m 3.00m 3.50m 4.00m 4.50m 5.00m 5.50m	13,45 17,29 20,49 22,66 24,84 27,02 29,20 31,36 ISO 3834	51 115 000 51 125 000 51 130 000 51 135 000 51 140 000 51 145 000 51 155 000	Light duty prop RBGE	2.50m 3.00m 3.50m 4.00m 4.50m	9,67 10,97 12,15 13,45 14,70 ISO 3834	51 325 000 51 330 000 51 335 000 51 340 000 51 345 000
Options available: xx xxx 000 - Powder coated; xx xxx 200 - Hot dip galvanized; Custom size on request				Options available: xx xxx 000 - Powder coated; xx xxx 100 - Galvanized; xx xxx 200 - Hot dip galvanized; Custom size on request			
Medium duty prop RBGN	2.50m 3.00m 3.50m 4.00m 4.50m 5.00m	11,15 12,58 14,16 16,02 17,45 18,88 ISO 3834	51 225 000 51 230 000 51 235 000 51 240 000 51 245 000 51 250 000 EN 1065/B	Extra light duty prop RBR 57	3.00m 3.50m	8,51 9,56 ISO 3834	51 730 000 51 735 000
Options available: xx xxx 000 - Powder coated; xx xxx 100 - Galvanized; xx xxx 200 - Hot dip galvanized; Custom size on request				Options available: xx xxx 000 - Powder coated; xx xxx 100 - Galvanized; xx xxx 200 - Hot dip galvanized; Custom size on request			
Medium duty prop RBG	2.50m 3.00m 3.50m 4.00m 4.50m 5.00m	10,87 12,30 13,55 14,94 16,38 17,80 ISO 3834	51 425 000 51 430 000 51 435 000 51 440 000 51 445 000 51 450 000	Medium duty prop RBGEU (Class B) Options available:	3.00m 3.50m	15,12 17,75 ISO 3834	51 830 000 51 835 000
Options available: xx xxx 000 - Powder coated; xx xxx 100 - Galvanized; xx xxx 200 - Hot dip galvanized; Custom size on request				xx xxx 000 - Powder coated xx xxx 100 - Galvanized xx xxx 200 - Hot dip galvanized Custom size on request			

VARIFLEX

Item	[kg]	Article nº	ltem	[kg]	Article nº
Tripod W	15,75 <u>ISO</u> <u>3834</u>	52 100 100	Spring locked connection pin 16mm	0,23	52 310 100
Tripod L	7,80 <u>ISO</u> 3834	52 102 100	Beam forming support	7,77 <u>ISO</u> <u>3834</u>	52 302 000
Tripod L light	6,42	52 104 100	Extension for beam forming support	3,83 ISO 3834	52 304 100
	<u>ISO</u> 3834		Bracing clamp	1,45	52 300 100
Lowering head	6,33 ISO 3834	52 200 100	Bracing frame Variflex 1.50m 1.80m	17,04 18,80	52 314 000 52 316 000
Lowering head ES	10,19 ISO	52 202 100		1SO 3834	
Crown head	1SO 3834 2,87	52 204 100	End - shutter support for slab	1,73	52 312 000
	ISO 3834	JE 201 100	Rafter plate right left	0,09 0,09	52 306 100 52 308 100
Crown head light	1,51	52 206 100	Guide rail clamp	12,40	52 400 100
	<u>ISO</u> 3834			ISO 3834	
Support head	0,78	52 208 100			

VARIFLEX

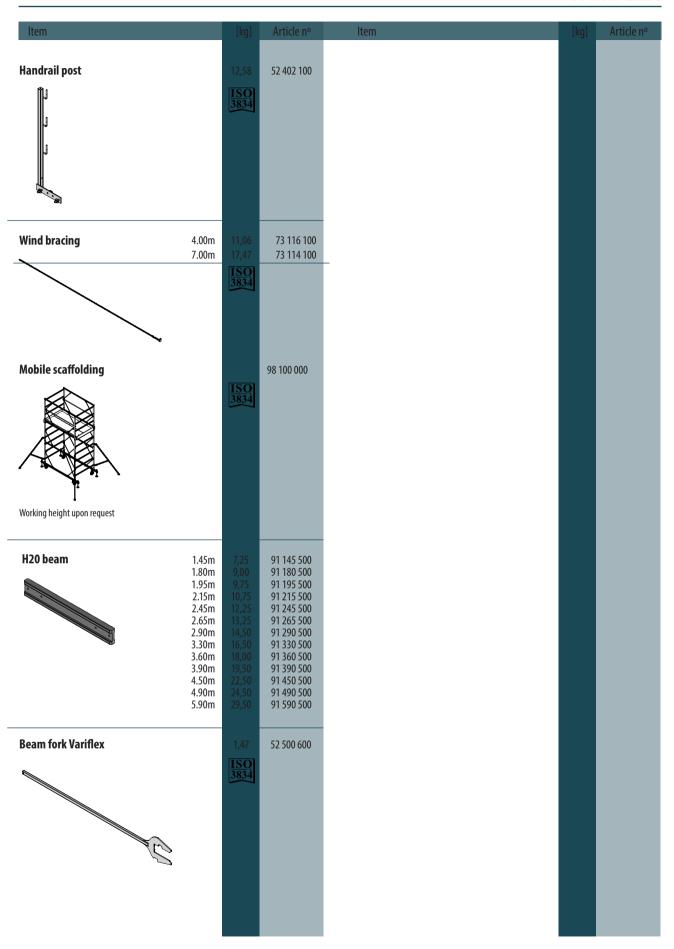


Table formwork VARITABLE

Efficient and cost-effective formwork system for execution of large-area slab projects.

Variable by Variant is a fast and efficient way of forming large-area slabs. The system can be easily adjusted to various structural and architectural designs (loads, shapes, concrete surface, etc.). Once assembled, a complete table unit can be positioned, adjusted, stripped and repositioned to a new area of concrete placement with minimal efforts. The table can be shifted along the slab using Variant shifting trolley. In order to gain maximum efficiency, Varitable can be easily combined with Varitable plus and Variflex systems.

Load-bearing capacity:

- Due to its load-bearing flexibility, Varitable system can be adapted to bear loads of fresh concrete with the use of slabs of various thicknesses. It provides for optimal and costeffective use within a range of slab thicknesses of up to 500mm;
- Maximum table form height is 6.0m.

System adaptability:

- It can be easily combined with Varitable Plus and Variflex systems;
- Any type of form-facing can be selected.

Easy handling and planning:

- Any architectural requirements for design of flat concrete slabs can be met;
- Can cover a wide range of practical applications.

Cost-effective:

- Rapid pace of work and cutting of re-assembly costs, due to repositioning of complete units;
- Table form can be horizontally repositioned without crane:
- The use of fewer elements speeds up assembly process;
- High number of use cycles results in lower follow- up expenses;
- Reduction of expenses by means of system adaptability;
- Galvanized or powder coated props for long service life.

Safe use:

- Such accessories as working platforms make the system handling safer and easier;
- Safe processing during assembly.





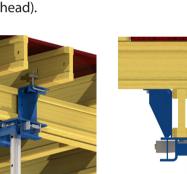
VARITABLE— system overview

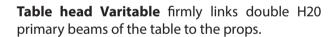
Main features of the system:

- Assembled form components of the Variflex system;
- 4 standard formats: 2.50x4.00m / 2.50x5.00m / 2.00x4.00m / 2.00x5.00m;
- Maximum slab height up to 6.00m;
- Wedge-lock of the table head makes prop mounting and dismounting easier;
- Pre-assembled table grille is used for facing with any desired form-ply.

Fitting intermediate props

Intermediate props are mainly required where the tables should be adapted for greater slab thickness (increased slab loads). The main props of the table (at least 4 of them must always be attached with a table head).











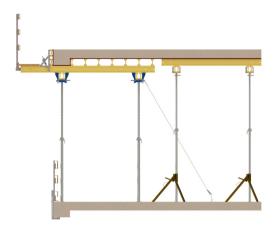
Intermediate head Varitable firmly links the intermediate props to double H20 primary beams.



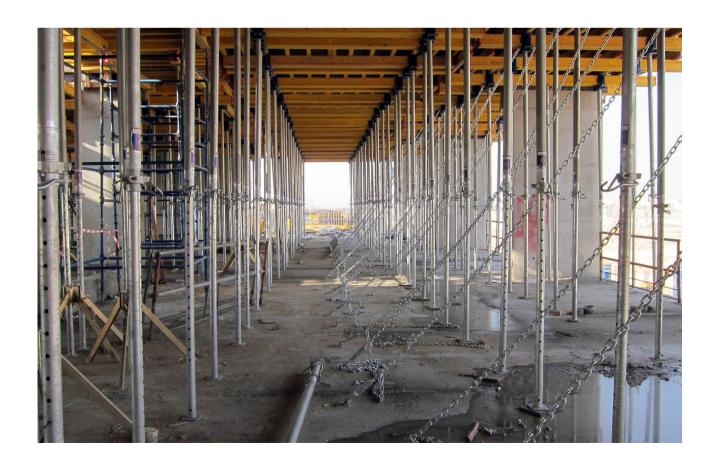
VARITABLE – tables placed around the edge of a slab



Varitable system for edge zones of a slab can be assembled in such a way to make drop-beam or stop-end casting easier with all the features integrated in one system.



There is a risk of edge-tables topping over due to cantilevering platforms. Moreover, stop-end formwork and drop beams cause horizontal forces acting in the direction of the slab edges. For this reason, all the edge tables must be secured with a suitable tie-back fixed to each primary beam.



VARITABLE – table shifting and repositioning

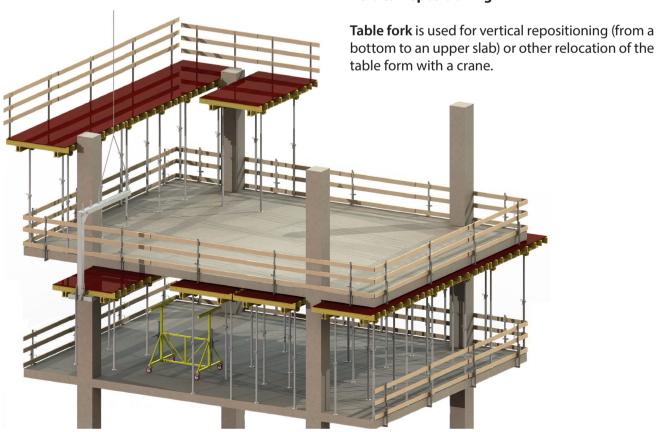
Horizontal shifting

Shifting trolley is used for shifting the table forms along the firm and flat surface in order to deliver them to an installation zone or to a zone for further vertical repositioning by a crane. Fine adjustment of the table form in an installation zone without use of a crane is possible.





Vertical repositioning





VARITABLE

Item	[kg]	Article nº	Item	[kg]	Article nº
Heavy duty prop RBGU 2.50m 3.00m 3.50m 4.00m 4.50m 5.00m 5.50m	17,29 20,49 22,66 24,84 27,02 29,20 31,36 ISO 3834	51 125 000 51 130 000 51 135 000 51 140 000 51 145 000 51 150 000 51 155 000	Bracing frame 1.50m 1.80m	17,04 18,80 ISO 3834	52 314 000 52 316 000
Options available: xx xxx 000 - Powder coated xx xxx 200 - Hot dip galvanized Custom size on request			End - shutter support for slab	1,73	52 312 000
Table head Varitable	19,74 ISO 3834	53 200 000	Rafter plate right left	0,09 0,09	52 306 100 52 308 100
Intermediate head Varitable	3,43 <u>ISO</u> <u>3834</u>	53 202 100	Guide rail clamp	12,40 <u>ISO</u> 3834	52 400 100
Connection unit Varitable	1,05	53 204 100	Handrail post	12,85 ISO 3834	52 402 100
Beam screw 60 110	0,07 0,09	23 302 100 23 304 100		\ 	
Beam forming support	7,77 ISO 3834	52 302 000	Lifting hook Varitable	6,17 ISO 3834	53 500 100
Extension for beam forming support	3,83 <u>ISO</u> 3834	52 304 100			

VARITABLE

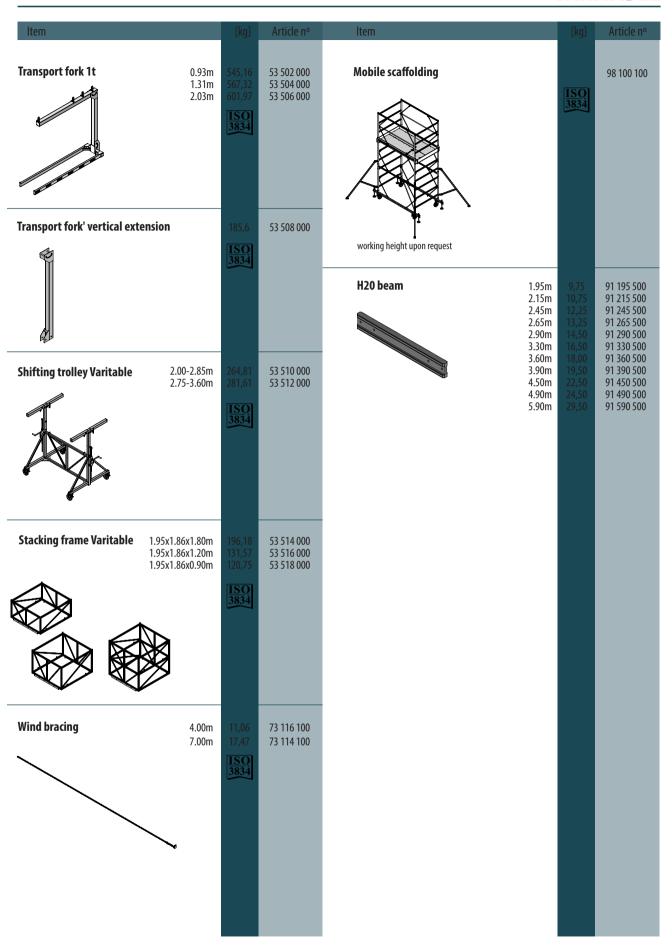


Table formwork VARITABLE PLUS

Even more efficient and cost-effective formwork system for large-area slab casting.

Varitable Plus by Variant is a fast and efficient way to form large-area slabs. The system can be easily adjusted to various structural and architectural designs (loads, shapes, concrete surfaces, etc.) Once assembled, a complete table unit can be positioned, adjusted, stripped and repositioned to a new area of concrete placement with minimal efforts. The table can be shifted along the slab using Variant shifting trolley. In order to gain maximum efficiency, Varitable Plus can be easily combined with Varitable and Variflex systems.

Consisting of such high-grate system components as waling 12 (as main beams) and H20 beams (as secondary beams), Varitable Plus system has several distinctive features compared to Varitable system:

- Higher load bearing capacity;
- Faster and simpler assembly;
- Integrable working platforms;
- System solutions for forming drop beams and stop-ends;
- Swivel-heads make the process of table moving out over parapets easier.

Load-bearing capacity:

- Due to its load-bearing flexibility, Varitable plus system can be adapted to bear loads of fresh concrete with the use of slabs of various thicknesses. It provides for optimal and cost-effective use within a range of slab thicknesses of up to 500mm;
- Maximum table form height is 6.0m.

System adaptability:

- It can be easily combined with Varitable and Variflex systems;
- Any type of form-facing can be selected.

Cost-effective:

- Rapid pace of work and cutting of assembly costs due to the repositioning of complete units;
- Outer drop beam and slab can be formed using one system;
- Table form can be horizontally repositioned without crane;
- The use of fewer elements speeds up assembly process;
- High number of use cycles results in lower follow- up expenses;
- Reduction of expenses by means of system adaptability.

Easy handling and planning:

- Any architectural requirements for concrete flat slab design can be met;
- Can cover a wide range of practical applications.

Safe use:

- Integrated working platforms for safe and easier system handling;
- Safe processing during assembly.





VARITABLE PLUS – system overview

Main features of the system:

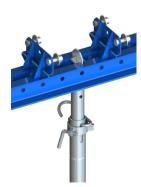
- Higher load bearing capacity compared to Varitable system;
- It consists of such high-grate system components as waling 12 (as main beams) and H20 beams (as secondary beams);
- 4 standard formats: 2.50x4.00m / 2.50x5.00m / 2.00x4.00m / 2.00x5.00m;
- Maximum slab height is up to 6.00m;
- The tilting mechanism of the swivel head enables prop folding and fixing at an angle of either 75 or 90 degrees for lifting tables out across parapets and railings;
- The swivel head is easy to relocate along primary beam;
- Wedge-lock of the swivel head makes prop mounting and dismounting easier;
- Pre-assembled table grille is used for facing with any desired form-ply.



Intermediate props are mainly required where the tables have to be adapted for greater slab thickness (increased slab loads). The main props of the table (at least 4 of them) should always be attached with a table head.

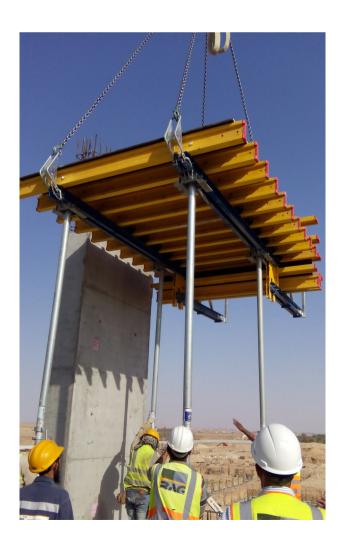


Swivel head Varitable plus firmly links steel primary table beams to the props.



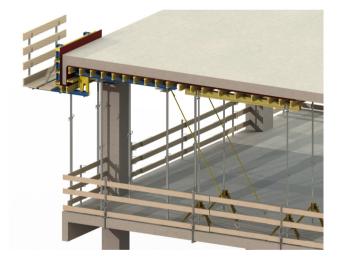
Intermediate head Varitable plus firmly links the intermediate props to steel primary beams.





VARITABLE PLUS – tables installed around the edge of a slab





Varitable plus system for edge zones of a slab can be assembled in such a way to simplify drop-beam or stop-end casting with all the features integrated in one system.

There is a risk of edge-table topping over due to cantilevering platforms. Moreover, stop-end formwork and drop beams cause horizontal forces acting in the direction of the slab edges. For this reason, all the edge tables must be secured with a suitable tie-back fixed to each primary beam.



VARITABLE PLUS – table shifting and repositioning

Horizontal shifting

Shifting trolley is used for shifting the table forms along the firm and flat surface in order to deliver them to an installation zone or to a zone for further vertical repositioning by a crane. Fine adjustment of the table form in an installation zone without use of a crane is possible.



Vertical repositioning

Table fork is used for vertical repositioning (from a bottom to an upper slab) or other relocation of the table form with a crane.





VARITABLE PLUS

Item		[kg]	Article nº	ltem	[kg]	Article nº
Heavy duty prop RBGU	2.50m 3.00m 3.50m 4.00m 4.50m 5.00m 5.50m	17,29 20,49 22,66 24,84 27,02 29,20 31,36 ISO 3834	51 125 000 51 130 000 51 135 000 51 140 000 51 145 000 51 150 000 51 155 000	Spindle strut T6 1.00-1.50m	19,01 ISO 3834	54 308 100
Options available: xx xxx 000 - Powder coated xx xxx 200 - Hot dip galvanized Custom size on request				Spring locked connection pin 16mm	0,23	52 310 100
Waling 12 Varitable plus	3.50m 4.00m 5.00m	94,01 107,40 134,30 1SO 3834	55 350 000 55 400 000 55 500 000	Flange clamp	1,16 <u>ISO</u> 3834	23 300 100
Waling 12 modifie	2.00m	42,10 <u>ISO</u> 3834	56 200 000	Connecting pin	0,39	23 400 100
Swivel head Varitable plus		16,07	54 200 100	Spring cotter	0,05	23 402 100
		1SO 3834		Bracing frame 1.50m 1.80m	17,04 18,80 1SO 3834	52 314 000 52 316 000
Intermediate head Varitable plus		1,04 ISO 3834	54 202 100	End - shutter support for slab	1,73	52 312 000
Drop beam plate Varitable plus	0.60m 0.80m	24,75 32,24 ISO 3834	54 300 000 54 310 000			
Connection angle Varitable plus		2,98	54 302 100	Wind bracing 4.00m 7.00m		73 116 100 73 114 100

VARITABLE PLUS

Item	[kg]	Article nº	ltem	[kg]	Article nº
Rafter plate r	ght 0,09 left 0,09	52 306 100 52 308 100	Extension profile H20 Varitable plus	44,70	54 306 000
	0,00	32 300 100		<u>ISO</u> <u>3834</u>	
Guide rail clamp	12,40	52 400 100	Extension clamp H20 Varitable plus	6,13	54 304 000
	1SO 3834			ISO 3834	
		_	Shifting trolley Varitable 2.00-2.85m 2.75-3.60m	264,81 281,61	53 510 000 53 512 000
	12,85	52 402 100		1SO 3834	
	1SO 3834				
			Stacking frame Varitable 1.95x1.86x1.80m 1.95x1.86x1.20m 1.95x1.86x0.90m	196,18 131,57 120,75	53 514 000 53 516 000 53 518 000
Beam forming support	7,77	52 302 000	1.93x1.00x0.90111	120,73 1SO 3834	33 3 10 000
	1SO 3834			303	
Transport fork 1t 0.9	1m 567,32	53 502 000 53 504 000	Table strut 340	23,80	54 314 100
2.0	601,97 1SO 3834	53 506 000		1SO 3834	
Transport fork' vertical extension	185,60	53 508 000	Table strut 540	44,80	54 316 100
	1SO 3834			1SO 3834	

MEAForm

Engineered by Variant

YOU CAN RELY ON US

Slab props

Conventional solutions for fast and efficient slab forming.

Variant slab props are convenient and cost-effective solution for slab forming. Installation and dismantling requires minimal manpower during routine work on the site. The anti-handtrap and anti-dropout safeguard, forged nut, Galvanized finish and ergonomically shaped fastening clamp are just a few of the features of these tubular steel props that have convinced customers all over the world. Depending on your construction conditions (load of fresh concrete, formwork height, etc.) you can choose the system that suits your construction needs the best.

Heavy duty prop RBGU:

- Maximum load-bearing capacity: 25 kN of vertical load (for more detailed information on load-bearing capacity see section "Heavy duty prop RBGU - Item overview");
- Self-cleaning exposed thread;
- Possible formwork height depending on the prop height ranges from 0.97 to 5.50m.

Medium duty prop RBGN:

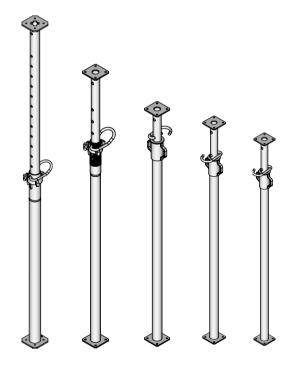
- Maximum load-bearing capacity: 20 kN of vertical load (for more detailed information on load-bearing capacity see section "Medium duty prop RBGN - Item overview");
- Self-cleaning exposed thread;
- Possible formwork height depending on the prop height ranges from 1.46 to 5.00m.

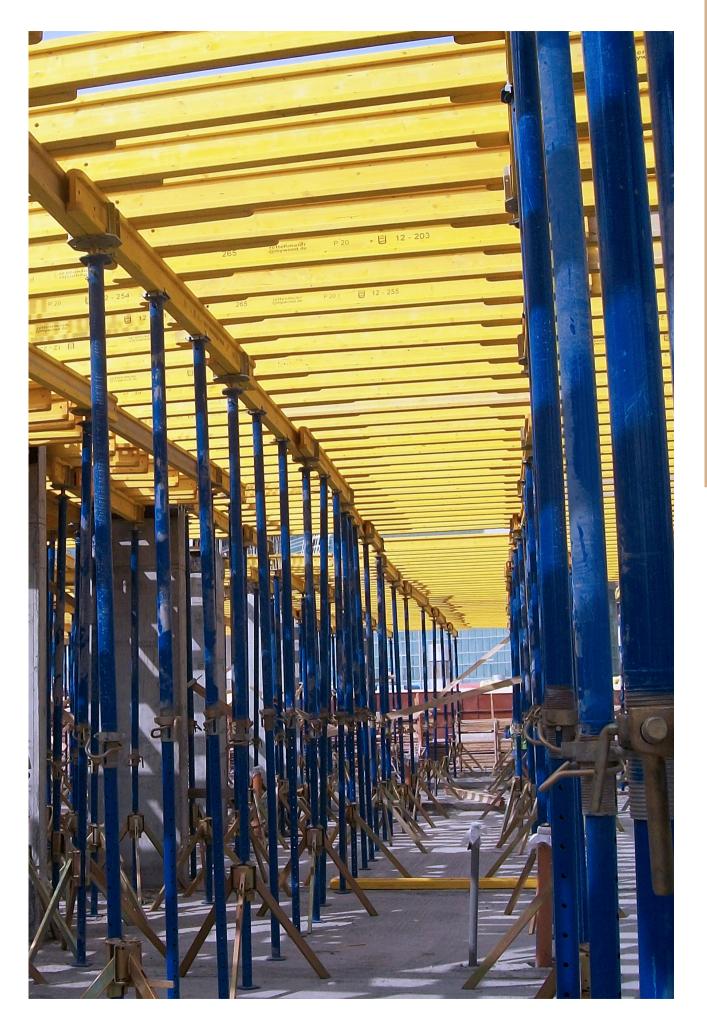
Medium duty prop RBG:

- Maximum load-bearing capacity: 20 kN of vertical load (for more detailed information on load-bearing capacity see section "Medium duty prop RBG - Item overview");
- Closed thread;
- Possible formwork height depending on the prop height ranges from 1.46 to 5.00m.

Light duty prop RBGE:

- Maximum load-bearing capacity: 14 kN of vertical load (for more detailed information on load-bearing capacity see section "Light duty prop RBGE - Item overview");
- Closed thread;
- Possible formwork height depending on the prop height ranges from 1.51 to 4.50m.

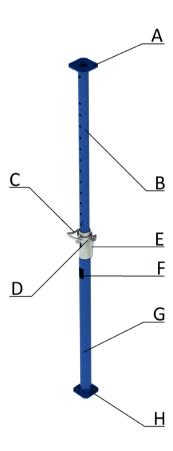




Heavy duty prop RBGU - Item overview

Main features:

- High load-bearing capacity;
- Pegging holes for easier height adjustment;
- Quick connection: various types of head adapters can be secured against pull with a spring pin;
- Dropout latch: for safety reasons, Variant slab props are latched to prevent the inner tube sliding out of the fixed tube;
- Special thread geometry making prop release easier even when it is under high load;
- Galvanized or powder coated for long service life.



(A) Head plate
(B) Slider tube
(C) Open thread
(D) Peg
(E) Adjusting nut
(F) Type lable
(G) Fixed tube
(H) Baseplate

Permitted prop loads

	1.50	2.50	3.00	3.50	4.00	4.50	5.00	5.50
Prop			Rang	e of mo	ving-o	ut, m		
h., m	0.96-	1.52-	1.97-	2.22-	2.47-	2.72-	2.97-	3.22-
	1.50	2.54	3.04	3.54	4.04	4.54	5.04	5.54
5.5								
5.4								
5.3								
5.2								
5.1								20kN
5.0								20111
4.9								
4.8							20kN	
4.7								
4.6 4.5								
4.5								
4.3								
4.3								
4.2								
4.0								
3.9								
3.8								25kN
3.7							25kN	
3.6						25kN		
3.5								
3.4								
3.3					25kN			
3.2					ZJKIN			
3.1								
3.0								
2.9				25kN				
2.8								
2.7								
2.5			25kN					
2.4			ZJRIV					
2.3								
2.2								
2.1								
2.0		25kN						
1.9								
1.8								
1.7								
1.6								
1.5	25kN							
0.9								

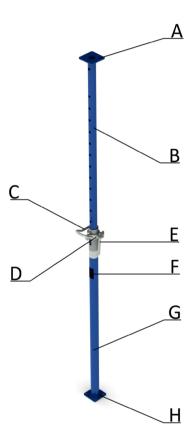
Medium duty prop RBGN - Item overview

Permitted prop loads

	2.50	3.00	3.50	4.00	4.50	5.00
Prop		Ra	nge of mo	oving-out,	m	
h., m	1.52-	1.97-	2.22-	2.47-	2.72-	2.97-
	2.54	3.04	3.54	4.04	4.54	5.04
5.0	_,_,				110	11kN
4.9						11.45kN
4.8						11.94kN
4.7						12.45kN
4.6						13kN
4.5					13.40kN	13.58kN
4.4					14.03kN	14.21kN
4.3					14.69kN	14.87kN
4.2					15.40kN	15.59kN
4.1					16.18kN	16.36kN
4.0				16kN	17.00kN	17.19kN
3.9				16.83kN	17.90kN	18.08kN
3.8				17.73kN	18.86kN	19.04kN
3.7				18.70kN		
3.6				19.75kN		
3.5						
3.4						
3.3						20kN
3.2					20kN	
3.1						
3.0				20kN		
2.9			20111			
2.8			20kN			
2.7						
2.6						
2.5						
2.4		20kN				
2.3						
2.2						
2.1						
2.0	20kN					
1.9						
1.8						
1.7						
1.6						
1.5						

Main features:

- Medium load-bearing capacity;
- Pegging holes for easier height adjustment;
- Quick connection: various types of head adapters can be secured against pull with a spring pin;
- Dropout latch: for safety reasons, Variant slab props are latched to prevent the inner tube sliding out of the fixed tube;
- Special thread geometry making prop release easier even when it is under high load;
- Galvanized or powder coated for long service life.

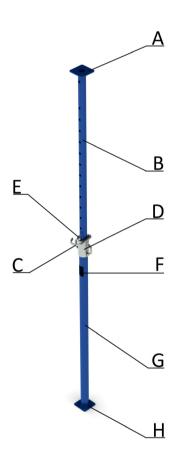


(A) Head plate
(B) Slider tube
(C) Open thread
(D) Peg
(E) Adjusting nut
(F) Type lable
(G) Fixed tube
(H) Baseplate

Medium duty prop RBG - Item overview

Main features:

- Medium load-bearing capacity;
- Pegging holes for easier height adjustment;
- Quick connection: various types of head adapters can be secured against pull with a spring pin;
- Dropout latch: for safety reasons, Variant slab props are latched to prevent the inner tube sliding out of the fixed tube;
- Special thread geometry making prop release easier even when it is under high load;
- Galvanized or powder coated for long service life.



(A) Head plate
(B) Slider tube
(C) Open thread
(D) Peg
(E) Adjusting nut
(F) Type lable
(G) Fixed tube
(H) Baseplate

Permitted prop loads

Range of moving-out, m Range of moving-out, m 1.52- 2.54 3.04 3.54 4.04 4.54 5.04 5.0 1.52- 3.04 3.54 4.04 4.54 5.04 4.9 1.039kN 4.8 1.039kN 4.7 1.039kN 4.6 1.039kN 4.5 1.039kN 4.6 1.04 1.039kN 4.5 1.020kN 4.4 1.039kN 4.3 1.04 1.039kN 4.4 1.04 1.039kN 4.3 1.04 1.039kN 4.4 1.05 1.039kN 4.3 1.04 1.039kN 4.4 1.05 1.039kN 4.3 1.04 1.03kN 4.1 1.04 1.034kN 4.0 1.04 1.03kN 4.1 1.04 1.03kN 4.0 1.1.20kN 1.3.20kN 14.17kN 14.91kN 15.67kN 3.8 1.1.75kN 3.6 1.5.32kN 3.5 1.4.50kN 3.4 1.5.37kN 3.6 <							
h., m 1.52- 2.54 1.97- 3.04 2.22- 3.04 2.47- 4.04 2.72- 4.54 2.97- 5.04 5.0 9.58kN 9.97kN 4.9 10.39kN 10.39kN 4.8 10.39kN 10.39kN 4.7 10.84kN 10.32kN 4.6 11.20kN 11.32kN 4.5 11.20kN 11.32kN 4.4 11.50kN 12.37kN 4.3 12.27kN 12.95kN 4.1 13.20kN 14.25kN 4.0 13.20kN 14.17kN 14.97kN 3.9 13.88kN 14.91kN 15.67kN 3.8 14.63kN 15.70kN 16.59kN 3.7 15.43kN 16.57kN 17.50kN 3.5 14.50kN 17.25kN 18.52kN 19.56kN 3.3 16.31kN 19.40kN 19.62kN 3.1 18.48kN 19.40kN 20kN 2.5 2.4 2.20kN 20kN 2.5 2.4 2.4 </td <td></td> <td>2.50</td> <td>3.00</td> <td>3.50</td> <td>4.00</td> <td>4.50</td> <td>5.00</td>		2.50	3.00	3.50	4.00	4.50	5.00
h₁ m 1.52- 2.54 1.97- 2.54 2.22- 3.04 2.47- 4.54 5.04 5.0 4.9 4.04 4.54 5.04 4.9 4.8 4.9 4.8 10.39kN 4.7 4.6 4.7 10.84kN 4.5 4.4 11.20kN 11.20kN 11.32kN 4.4 4.3 11.50kN 12.27kN 12.95kN 4.1 4.1 13.20kN 11.20kN 11.20kN 11.20kN 12.27kN 4.1 4.3 4.2 12.27kN 12.95kN 12.27kN 12.95kN 4.1 4.1 4.0 13.20kN 14.17kN 14.25kN 4.0 13.38kN 14.91kN 15.67kN 15.67kN 15.67kN 15.67kN 15.67kN 15.67kN 15.67kN 17.50kN 16.59kN 17.50kN 18.49kN 19.56kN 19.50kN 19.50kN 19.50kN	Prop		Ra	nge of mo	oving-out	t, m	
2.54 3.04 3.54 4.04 4.54 5.04		1 52-	1 97-	2 22-	2 47-	2 72-	2 97-
4.9							
4.8 10.39kN 4.7 10.84kN 4.6 11.32kN 4.5 11.50kN 11.23kN 4.4 11.50kN 12.37kN 4.3 12.27kN 12.95kN 4.2 12.86kN 13.58kN 4.1 13.20kN 14.17kN 14.97kN 3.9 13.88kN 14.91kN 15.67kN 3.8 14.63kN 15.70kN 16.59kN 3.7 15.43kN 16.57kN 17.50kN 3.6 16.30kN 17.50kN 18.52kN 19.56kN 3.4 15.37kN 18.94kN 19.62kN 3.3 16.31kN 19.40kN 19.62kN 3.2 17.35 18.48kN 20kN 2.9 2.8 2.7 2.6 2.2 2.4 2.4 2.0 20kN 20kN 2.3 2.2 2.1 2.1 2.0 20kN 2.0 2.0 1.9 1.8 1.7 1.6 1.6	5.0						9.58kN
4.7	4.9						9.97kN
4.6	4.8						10.39kN
4.5	4.7						10.84kN
4.4	4.6						11.32kN
4.3	4.5					11.20kN	11.82kN
4.2 12.86kN 13.58kN 14.25kN 4.1 13.49kN 14.25kN 4.0 13.20kN 14.17kN 14.97kN 3.9 13.88kN 14.91kN 15.67kN 3.8 14.63kN 15.70kN 16.59kN 3.7 15.43kN 16.57kN 17.50kN 3.6 16.30kN 17.50kN 18.49kN 3.5 14.50kN 17.25kN 18.52kN 19.56kN 3.4 15.37kN 18.94kN 19.62kN 3.3 16.31kN 19.40kN 3.2 17.35 3.1 18.48kN 3.0 2.9 2.8 2.7 2.6 2.5 2.4 2.3 2.2 2.1 2.0 20kN 1.9 1.8 1.7 1.6 1.8 1.7 1.6 1.8 1.7 1.6 1.8 1.7 1.6 1.8 1.7 1.6 1.8 1.7 1.6 1.8 1.7 1.6 1.8 1.7 1.6 1.8 1.7 1.6 1.8 1.7 1.6 1.8 1.7 1.6 1.8 1.7 1.6 1.8 1.7 1.6 1.8 1.7 1.6 1.8 1.7 1.6 1.8 1.7 1.6 1.8 1.7 1.6 1.8 1.7 1.6 1.8 1.7 1.6 1.8 1.7 1.6 1.8 1.7 1.8 1.8 1.8 1.8	4.4					11.50kN	12.37kN
4.1 4.0 13.20kN 14.17kN 14.97kN 3.9 13.88kN 14.91kN 15.67kN 3.8 3.7 15.43kN 16.57kN 17.50kN 16.59kN 3.5 14.50kN 17.25kN 18.52kN 19.56kN 3.4 15.37kN 18.94kN 19.62kN 3.2 17.35 3.1 18.48kN 3.0 2.9 2.8 2.7 2.6 2.5 2.4 2.3 2.2 2.1 2.0 20kN 1.9 1.8 1.7 1.6	4.3					12.27kN	12.95kN
4.0 3.9 3.8 3.8 3.7 3.6 3.6 3.5 3.6 3.7 3.6 3.7 3.6 3.7 3.6 3.7 3.6 3.7 3.7 3.7 3.8 3.7 3.8 3.9 3.9 3.8 3.7 3.8 3.9 3.9 3.9 3.9 3.0 3.0 3.9 3.0 3.9 3.0 3.0 3.0 3.0 3.0 3.0 3.0 3.0 3.0 3.0	4.2					12.86kN	13.58kN
3.9 3.8 3.8 3.8 3.8 3.8 3.8 3.8 3.7 3.7 3.6 3.6 3.7 3.6 3.7 3.6 3.7 3.6 3.7 3.6 3.7 3.7 3.6 3.7 3.7 3.7 3.7 3.7 3.7 3.7 3.7 3.7 3.7	4.1					13.49kN	14.25kN
3.8 3.7 3.7 3.8 3.7 3.8 3.7 3.8 3.7 3.8 3.8 3.8 3.8 3.8 3.8 3.8 3.8 3.8 3.8	4.0				13.20kN	14.17kN	14.97kN
3.7 3.6 3.6 3.6 16.30kN 17.50kN 18.49kN 3.5 14.50kN 17.25kN 18.52kN 19.56kN 3.4 15.37kN 18.94kN 19.62kN 3.3 16.31kN 19.40kN 3.2 17.35 3.1 18.48kN 3.0 2.9 2.8 2.7 2.6 2.5 2.4 2.3 2.2 2.1 2.0 20kN 1.9 1.8 1.7 1.6	3.9				13.88kN	14.91kN	15.67kN
3.6 3.6 3.6 3.5 14.50kN 17.25kN 18.52kN 19.56kN 19.62kN 19.62kN 19.62kN 19.40kN 19.40kN 19.40kN 20kN 20kN 20kN 20kN 20kN 20kN 20kN 2	3.8				14.63kN	15.70kN	16.59kN
3.5	3.7				15.43kN	16.57kN	17.50kN
3.4	3.6				16.30kN	17.50kN	18.49kN
3.3	3.5			14.50kN	17.25kN	18.52kN	19.56kN
3.2	3.4			15.37kN	18.94kN	19.62kN	
3.1	3.3			16.31kN	19.40kN		
3.0 2.9 2.8 2.7 2.6 2.5 2.4 2.3 2.2 2.1 2.0 20kN 20kN 20kN 20kN 20kN 1.9 1.8 1.7 1.6	3.2			17.35			
3.0 2.9 2.8 2.7 2.6 2.5 2.4 2.3 2.2 2.1 2.0 20kN 20kN 20kN 20kN 1.9 1.8 1.7 1.6	3.1			18.48kN			201/11
2.8 2.7 2.6 2.5 2.4 2.3 2.2 2.1 2.0 20kN 20kN 20kN 1.9 1.8 1.7 1.6	3.0						ZUKIN
2.7 2.6 2.5 2.4 2.3 2.2 2.1 2.0 1.9 1.8 1.7 1.6	2.9					20kN	
2.6 2.5 2.4 2.3 2.2 2.1 2.0 1.9 1.8 1.7 1.6	2.8						
2.5 2.4 2.3 2.2 2.1 2.0 20kN 1.9 1.8 1.7 1.6	2.7				20kN		
2.4 2.3 2.2 2.1 2.0 1.9 1.8 1.7 1.6	2.6						
2.3 2.2 2.1 2.0 20kN 1.9 1.8 1.7	2.5			20kN			
2.2 2.1 2.0 20kN 1.9 1.8 1.7	2.4		20kN				
2.1 2.0 20kN 1.9 1.8 1.7 1.6	2.3						
2.0 20kN 1.9 1.8 1.7 1.6	2.2						
1.9 1.8 1.7 1.6	2.1						
1.8 1.7 1.6	2.0	20kN					
1.7 1.6	1.9						
1.6	1.8						
	1.7						
1.5	1.6						
	1.5						

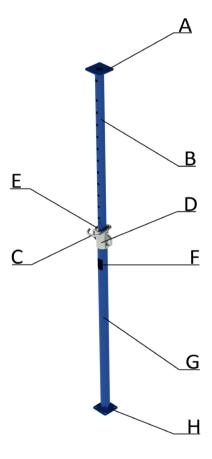
Medium duty prop RBGEU (class B) - Item overview

Permitted prop loads

	3.00	3.50				
Prop	Range of moving-out, m					
h., m	1.76-3.00	2.21-3.54				
3.5						
3.4						
3.3						
3.2						
3.1						
3.0						
2.9						
2.8		19.4kN				
2.7						
2.6						
2.5						
2.4	22.7kN					
2.3						
2.2						
2.1						
2.0						
1.9						
1.8						
1.7						

Main features:

- Medium load-bearing capacity;
- Pegging holes for easier height adjustment;
- Quick connection: various types of head adapters can be secured against pull with a spring pin;
- Dropout latch: for safety reasons, Variant slab props are latched to prevent the inner tube sliding out of the fixed tube;
- Special thread geometry making prop release easier even when it is under high load;
- Galvanized or powder coated for long service life.



(A) Head plate
(B) Slider tube
(C) Open thread
(D) Peg
(E) Adjusting nut
(F) Type lable
(G) Fixed tube
(H) Baseplate

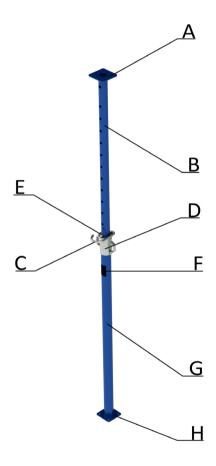
Light duty prop RBGE - Item overview

Permitted prop loads

	2.50	3.00	3.50	4.00	4.50			
	2.30	Range of moving-out, m						
Prop	range of moving-out, m							
h., m	1.52-	1.97-	2.22-	2.47-	2.72-			
	2.54	3.04	3.54	4.04	4.54			
4.5					9.67kN			
4.4					10.11kN			
4.3					10.59kN			
4.2					11.09kN			
4.1					11.64kN			
4.0				10.90kN	12.23kN			
3.9				11.47kN	12.87kN			
3.8				12.08kN	13.56kN			
3.7				12.74kN	14.30kN			
3.6				13.46kN	14.95kN			
3.5			12kN	14.24kN				
3.4			12.72kN	14.87kN				
3.3			13.50kN					
3.2			14.36kN					
3.1								
3.0		13kN			15kN			
2.9		13.91kN						
2.8		14.75kN		15kN				
2.7				IJAN				
2.6			15kN					
2.5	14kN		IJAN					
2.4	14.95kN							
2.3		15kN						
2.2		וואכו						
2.1								
2.0								
1.9	15kN							
1.8								
1.7								
1.6								
1.5								

Main features:

- Light load-bearing capacity;
- Pegging holes for easier height adjustment;
- Quick connection: various types of head adapters can be secured against pull with a spring pin;
- Dropout latch: for safety reasons, Variant slab props are latched to prevent the inner tube sliding out of the fixed tube;
- Special thread geometry making prop release easier even when it is under high load;
- Galvanized or powder coated for long service life.



Slab probs

Item		[kg]	Article nº	ltem		[kg]	Article nº
Heavy duty prop RBGU	1.50m 2.50m 3.00m 3.50m 4.00m 4.50m 5.00m 5.50m	13,45 17,29 20,49 22,66 24,84 27,02 29,20 31,36 ISO 3834	51 115 000 51 125 000 51 130 000 51 135 000 51 140 000 51 145 000 51 150 000 51 155 000	Options available: xx xxx x000 - Powder coated xx xxx 100 - Galvanized	2.50m 3.00m 3.50m 4.00m 4.50m	9,67 10,97 12,15 13,45 14,70 ISO 3834	51 325 000 51 330 000 51 335 000 51 340 000 51 345 000
Options available: xx xxx 000 - Powder coated xx xxx 200 - Hot dip galvanized Custom size on request				xx xxx 200 - Hot dip galvanized Custom size on request Extra light duty prop	2 00m	0 51	F1 720 000
Medium duty prop RBGN	2.50m 3.00m 3.50m 4.00m 4.50m 5.00m	11,15 12,58 14,16 16,02 17,45 18,88	51 225 000 51 230 000 51 235 000 51 240 000 51 245 000 51 250 000 EN 1065/B	RBR 57 Options available:	3.00m 3.50m	8,51 9,56 ISO 3834	51 730 000 51 735 000
Options available:				xx xxx 000 - Powder coated xx xxx 100 - Galvanized xx xxx 200 - Hot dip galvanized Custom size on request			
xx xxx 100 - Galvanized xx xxx 200 - Hot dip galvanized Custom size on request				Medium duty prop RBGEU (Class B)	3.00m 3.50m	15,12 17,75 ISO 3834	51 830 000 51 835 000
Medium duty prop RBG	2.50m 3.00m 3.50m 4.00m 4.50m 5.00m	10,87 12,30 13,55 14,94 16,38 17,80 ISO 3834	51 425 000 51 430 000 51 435 000 51 440 000 51 445 000 51 450 000	Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized xx xxx 200 - Hot dip galvanized Custom size on request			
Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized xx xxx 200 - Hot dip galvanized Custom size on request							



MEAForm

Engineered by Variant

LOAD-BEARING SCAFFOLDING

Load-bearing scaffolding TOP TOWER 40

The conventional shoring system for different applications.

The system of load-bearing scaffolding Top Tower 40 is based on robust frames made of galvanized or powder-coated steel with maximum load-bearing capacity of 40 kN per leg. The Top Tower 40 has a wide range of applications in bridge-building, high-rise and industrial construction fields. The system supports different kinds of slabs cast in place (thickness, heights, inclinations, etc.), Top Tower 40 is also used for shoring of precast elements. TT40 can be adjusted to different layouts and loads owing to variable interframe spacing. Assembly is easy, logical and fast, can be done by two workers. Individual adjustment of upper and lower supports is possible.

Load-bearing capacity:

- · Load-bearing capacity is up to 40 kN per leg;
- The inter-frame spacing can vary in order to provide necessary load-bearing capacity.

System adaptability:

- Excellent adaptation to different layouts due to variable inter-frame spacing;
- Upper and lower supports with a 50cm extension range each for easier height adjustment;
- The system can be precisely adjusted to any length, width and height.

Cost-effective:

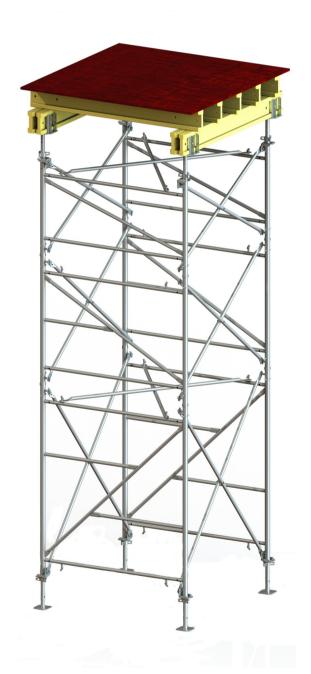
- Rapid pace of work and cutting of assembly costs:
- The use of fewer elements speeds up assembly process;
- High number of use cycles results in lower follow-up expenses;
- Reduction of expenses by means of system adaptability;
- Galvanized or powder-coated frames for long service life.

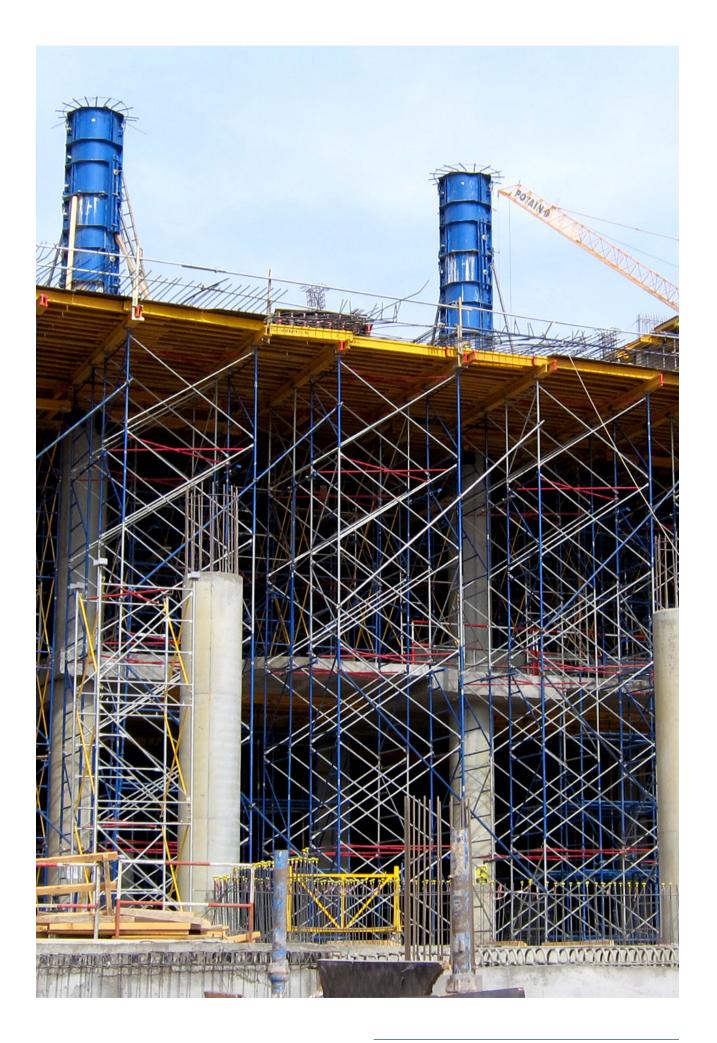
Easy handling and planning:

- Small number of different parts is used;
- No tools are required for assembly;
- Any architectural requirements to concrete slab design can be met;
- Can cover a wide range of practical applications.

Safe use:

- It can be horizontally pre-assembled and safely lifted and installed vertically due to inter-frame connections;
- Dependable stability.





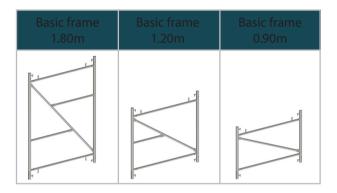
TOP TOWER 40 – system overview

(A) Upper support TT40

Upper height-adjustment spindle, which is used for structure support and redistribution of the loads on rigid scaffolding frames, provides 50cm of adjustment length (up to 30cm without bracing, from 30 up to 50cm should be braced using frame tubes).

(B) Scaffold frame TT40

Rigid, galvanized or powder coated frames in three different heights are a basis of economical load-bearing tower designed for various applications.



(C) Cross tie

Cross ties connect scaffolding frames horizontally and vertically, thus providing a stiff structure of guaranteed spatial rigidity. Changing inter-frame space by installation of cross ties with different sizes makes adjustment of the system to various layouts possible.

There are 3 standard tower dimensions achieved by horizontal and vertical installation of cross ties. Horizontal installation depends only on interframe spacing whereas vertical depends on interframe spacing and height of the frame used.



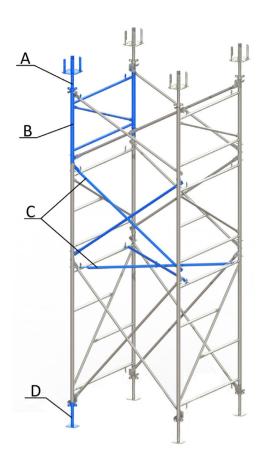
Tower 1.5x1.0m Top view Horizontal cross tie 1.2x1.0



Tower 1.5x1.5m op view Horizontal cross tie 1.2x1.5



Tower 1.5x2.0m Top viewHorizontal cross tie
1.2x2.0



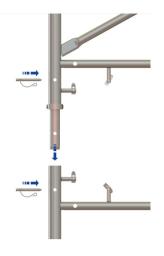
Cross ties used for making different towers Tower dimensions

Type of installation	1.5x1.0m	1.5x1.5m	1.5x2.0m
Horizontal	1.2x1.0	1.2x1.5	1.2x2.0
Vertical			
frame 0.9x1.5	0.9x1.0	0.9x1.5	0.9x2.0
frame 1.2x1.5	1.2x1.0	1.2x1.5	1.2x2.0
frame 1.8x1.5	1.8x1.0	1.8x1.5	1.8x2.0

(D) Lower support TT40

Lower height-adjustment spindle, which is used for structure support and redistribution of the loads on rigid scaffolding frames, provides 50cm of adjustment length (up to 30cm without bracing, from 30 up to 50cm should be braced using frame tubes).

TOP TOWER 40— interconnection



For reliable use and safe repositioning of assembled (pre-assembled) units by a crane Top Tower 40 has interconnection system. It consists of **insert TT40** installed between two frames and fixed by **retainers TT40** to each frame.

TOP TOWER 40— repositioning



Assembled (pre-assembled) Top Tower 40 unit can be wheeled to the next location, quickly and easily, using a **wheel unit.**

The wheel unit can perform the following functions:

- Lifting;
- · Wheeling;
- · Lining-and-leveling;
- Lowering.



TOP TOWER 40

	[kg]	Article nº	ltem		[kg]	Article nº
0.90x1.50m 1.20x1.50m 1.80x1.50m	14,56 18,22 25,70 ISO 3834	61 110 000 61 120 000 61 130 000	Anti-dropout lock TT40		0,59 <u>ISO</u> <u>3834</u>	61 404 100
			Framed tube 48mm	1.00m 1.50m 2.00m 2.50m 3.00m	4,60 6,91 9,21 11,51 13,81	94 100 200 94 150 200 94 200 200 94 250 200 94 300 200
0.90x1.00m 1.20x1.00m 1.80x1.00m 0.90x1.50m 1.20x1.50m 1.80x1.50m 0.90x2.00m 1.20x2.00m	4,08 4,67 6,06 5,36 5,86 7,12 6,79 7,19	61 210 000 61 220 000 61 230 000 61 212 000 61 212 000 61 232 000 61 214 000 61 224 000	Swivel coupler	48x48mm	1,22	95 106 100
1.80x2.00m 0.90x2.50m 1.20x2.50m 1.80x2.50m	8,24 8,22 8,56 9,46	61 234 000 61 216 000 61 226 000 61 236 000	Screw-on coupler 48mm	30 70 100	1,21 1,26 1,33 ISO 3834	95 100 100 95 102 100 95 104 100
	0,89	61 400 100	Anchoring shoe		5,03 ISO 3834	61 800 100
	0,06	61 402 100	Clamping plate		1,71	61 406 100
	13,86 <u>ISO</u> 3834	61 500 100	Clamping tie-rod 330		0,95	61 408 100
			Star - shaped nut	15	0,40	95 206 100
	11,09 <u>ISO</u> <u>3834</u>	61 502 100	Beam screw	60 110	0,07 0,09	23 302 100 23 304 100
	1.20x1.50m 1.80x1.50m 1.80x1.50m 1.20x1.00m 1.80x1.00m 0.90x1.50m 1.20x1.50m 1.80x1.50m 0.90x2.00m 1.20x2.00m 1.80x2.00m 0.90x2.50m 1.20x2.50m	0.90x1.50m 1.20x1.50m 1.80x1.50m 1.20x1.00m 4,67 1.80x1.00m 0.90x1.50m 1.20x1.50m 1.80x1.50m 0.90x2.00m 1.20x2.00m 1.80x2.50m 1.80x2.50m 1.80x2.50m 1.80x2.50m 1.80x2.50m 1.80x2.50m 1.80x2.50m 1.80x2.50m 1.80x2.50m 1.80x2.50m 1.80x2.50m 1.80x2.50m 1.80x2.50m 1.80x2.50m 1.80x2.50m 1.80x2.50m 1.80x2.50m	0.90x1.50m 1.20x1.50m 1.8,22 61 120 000 1.80x1.50m 25,70 61 120 000 1.20x1.00m 1.20x1.00m 6,06 61 220 000 1.20x1.50m 5,86 61 212 000 1.20x1.50m 5,86 61 212 000 1.20x2.00m 1.20x2.00m 1.20x2.00m 1.20x2.00m 1.20x2.50m 8,24 61 234 000 1.20x2.50m 1.20x2.50m 1.80x2.50m 9,46 61 236 000 1.80x2.50m 1.80x2	0.90x1.50m 1.20x1.50m 1.20x1.50m 1.80x1.50m 1.20x1.50m 1.80x1.50m 1.20x1.50m 1.80x1.50m 1.20x1.50m 1.80x1.50m 1.20x1.50m 1.80x1.50m 1.20x1.50m 1.80x1.50m 1.20x1.50m 1.20x1.50m 1.20x1.50m 1.20x1.50m 1.20x1.50m 1.20x2.50m	0.90x1.50m 14,56 61110 000 25,70 61130 000	0.90x1.50m 1.20x1.50m 1.20x1.50m 1.20x1.50m 1.20x1.00m 1.2

TOP TOWER 40

Item	[kg]	Article nº	ltem	[kg]	Article nº
Drop beam forming support	7,77 <u>ISO</u> <u>3834</u>	52 302 000	Mounting bridge TT40 1.00m 1.50m 2.00m	9,45 13,76 21,63 1SO 3834	61 412 000 61 414 000 61 416 000
Extension for drop beam forming support	3,83 ISO 3834	52 304 100	Shifting wheel TT40	47,46 ISO 3834	61 600 000
End - shutter support for slab	1,73	52 312 000	Tower strut TT40 340	23,13 <u>ISO</u> 3834	61 700 100
Rafter plate right left	0,09 0,09	52 306 100 52 308 100			
Tower bracket TT40	16,28 <u>ISO</u> 3834	61 410 000	Tower strut TT40 540	44,10 ISO 3834	61 702 100
Handrail clamp	12,40 ISO 3834	52 400 100			
Handrail post	12,85 [ISO] 3834	52 402 100			

Load-bearing scaffolding TOP TOWER 70

The medium-duty shoring system for different applications.

The system of load-bearing scaffoldings Top Tower 70 is based on robust frames made of galvanized or powder-coated steel with maximum load-bearing capacity of 70 kN per leg. The Top Tower 70 has a wide range of applications in bridge-building, high-rise and industrial construction fields. The system supports different kinds of slabs cast in place (thickness, heights, inclinations, etc.), Top Tower 70 is also used for shoring of precast elements. TT70 can be adjusted to different layouts and loads owing to variable interframe spacing. Assembly is easy, logical and fast, can be done by two workers. Individual adjustment of upper and lower supports is possible.

Load-bearing capacity:

- · Load-bearing capacity is up to 70 kN per leg;
- The inter-frame spacing can vary in order to provide necessary load-bearing capacity.

System adaptability:

- Excellent adaptation to different layouts due to variable inter-frame spacing;
- Upper and lower supports with a 50cm extension range each for easier height adjustment:
- The system can be precisely adjusted to any length, width and height.

Cost-effective:

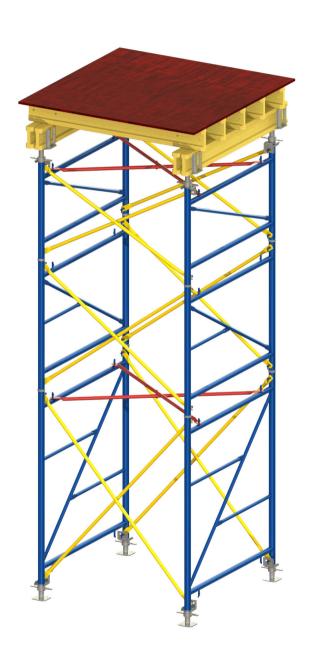
- Rapid pace of work and cutting of assembly costs:
- The use of fewer elements speeds up assembly process;
- High number of use cycles results in lower follow-up expenses;
- Reduction of expenses by means of system adaptability;
- Galvanized or powder-coated frames for long service life.

Easy handling and planning:

- Small number of different parts is used;
- No tools are required for assembly;
- Any architectural requirements to concrete slab design can be met;
- Can cover a wide range of practical applications.

Safe use:

- It can be horizontally pre-assembled and safely lifted and installed vertically due to inter-frame connections;
- Dependable stability.





TOP TOWER 70 – system overview

(A) Upper support TT70

Upper height-adjustment spindle, which is used for structure support and redistribution of the loads on rigid scaffolding frames, provides 50cm of adjustment length (up to 30cm without bracing, from 30 up to 50cm should be braced using frame tubes).

(B) Scaffold frame TT70

Basic frame	Basic frame	Basic frame
1.80m	1.20m	0.90m

(C) Cross tie

Cross ties connect scaffolding frames horizontally and vertically, thus providing a stiff structure of guaranteed spatial rigidity. Changing inter-frame space by installation of cross ties with different sizes makes adjustment of the system to various layouts possible.

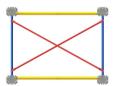
There are 3 standard tower dimensions achieved by horizontal and vertical installation of cross ties. Horizontal installation depends only on interframe spacing whereas vertical depends on interframe spacing and height of the frame used.



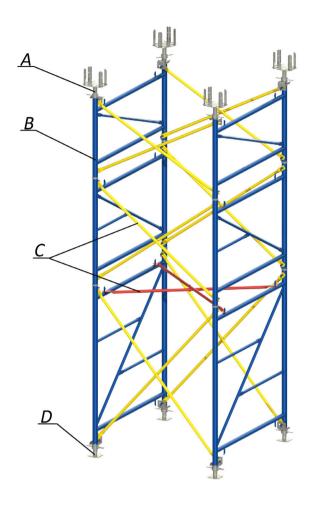
Tower 1.5x1.0m Top viewHorizontal cross tie
1.2x1.0



Tower 1.5x1.5m
Top view
Horizontal cross tie
1.2x1.5



Tower 1.5x2.0m Top viewHorizontal cross tie
1.2x2.0



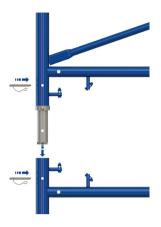
Cross ties used for different tower creation Tower dimensions

Type of installation	1.5x1.0m	1.5x1.5m	1.5x2.0m	
Horizontal	1.2x1.0	1.2x1.5	1.2x2.0	
Vertical				
frame 0.9x1.5	0.9x1.0	0.9x1.5	0.9x2.0	
frame 1.2x1.5	1.2x1.0	1.2x1.5	1.2x2.0	
frame 1.8x1.5	1.8x1.0	1.8x1.5	1.8x2.0	

(D) Lower support TT70

Lower height-adjustment spindle, which is used for structure support and redistribution of the loads on rigid scaffolding frames, provides 50cm of adjustment length (up to 30cm without bracing, from 30 up to 50cm should be braced using frame tubes).

TOP TOWER 70— interconnection



For reliable use and safe repositioning of assembled (pre-assembled) units by a crane Top Tower 70 has interconnection system. It consists of insert TT70 installed between two frames and fixed by retainers TT70 to each frame.

TOP TOWER 70— repositioning



Assembled (pre-assembled) Top Tower 70 unit can be wheeled to the next location, quickly and easily, using a wheel unit.

The wheel unit can perform the following functions:

- · Lifting;
- Wheeling;
- · Lining-and-leveling;
- Lowering.



TOP TOWER 70

Item		kg]	Article nº	ltem		[kg]	Article nº
g, 1.:	20x1.50m 24	,49 ,77 ,56	62 110 000 62 120 000 62 130 000	Anti-dropout lock TT70		0,68 ISO 3834	62 404 100
Options available: xx xxx 000 - Powder coated xx xxx 200 - Hot dip galvanized Custom size on request				Framed tube 48mm	1.00m 1.50m 2.00m 2.50m 3.00m	4,60 6,91 9,21 11,51 13,81	94 100 200 94 150 200 94 200 200 94 200 200 94 250 200 94 300 200
1 1 0 1 0	20x1.00m 4, 80x1.00m 6, 90x1.50m 5, 20x1.50m 5, 80x1.50m 7, 90x2.00m 6, 20x2.00m 7,	.67 .06 .36 .86 .12 .79	61 210 000 61 220 000 61 230 000 61 212 000 61 222 000 61 232 000 61 214 000 61 224 000		48x48mm 50x48mm	1,22 1,47	95 106 100 95 108 100
0.1	90x2.50m 8, 20x2.50m 8,	.22	61 234 000 61 216 000 61 226 000 61 236 000	Screw-on coupler 48mm	30 70 100	1,21 1,26 1,33 1SO 3834	95 100 100 95 102 100 95 104 100
Insert TT70	1,	19	62 400 100	Anchoring shoe		5,03 <u>ISO</u> 3834	61 800 100
Retainer TT70	0,0	07	62 402 100	Clamping plate		1,71	61 406 100
Upper support TT70	16,		62 500 100	Clamping tie-rod 330		0,95	61 408 100
		Į		Star - shaped nut	15	0,40	95 206 100
Lower support TT70	14, IS 38		62 502 100	Beam screw	60 110	0,07 0,09	23 302 100 23 304 100

TOP TOWER 70

ltem	[kg]	Article nº	ltem	[kg]	Article nº
Drop beam forming support	7,77 ISO 3834	52 302 000	Mounting bridge TT40 1.00m 1.50m 2.00m	9,45 13,76 21,63 ISO 3834	61 412 000 61 414 000 61 416 000
Extension for drop beam forming support	3,83 ISO 3834	52 304 100	Shifting wheel TT70	47,46 1SO 3834	61 600 000
End - shutter support for slab	1,73	52 312 000	Tower strut TT70 340	23,13 ISO 3834	61 700 100
Rafter plate right left	0,09 0,09	52 306 100 52 308 100			
Tower bracket TT40	16,28 <u>ISO</u> 3834	61 410 000	Tower strut TT70 540	44,10 ISO 3834	61 702 100
Handrail clamp	12,40 ISO 3834	52 400 100			
Handrail post	12,85 ISO 3834	52 402 100			

Load-bearing scaffolding TOP TOWER 100

Heavy-duty system for high shoring and heavy loads.

Top Tower 100 is a heavy-duty scaffolding system with a wide range of applications in bridge-building, high-rise and industrial construction. With a maximum load-bearing capacity of 100 kN per leg the system is mainly used for:

- Forming of different kinds of cast in place slabs e.g. flat and inclined;
- Shoring system for bridges superstructures e.g. precast or metal;
- Temporary support during complex installation works.

Top Tower 100 is a cost-saving shoring system for heavy loads, which suits best for construction of bridges, flyovers, overpasses, viaducts as well as other types of industrial projects.

Load-bearing capacity:

- Load bearing capacity is up to 100 kN per leg;
- Tower base can be anchored to the ground for load bearing capacity increase.

System adaptability:

- Versatile modular system for different shoring configurations;
- The system can be precisely adjusted to any length, width and height;
- Independent jacks for elevations.

Cost-effective:

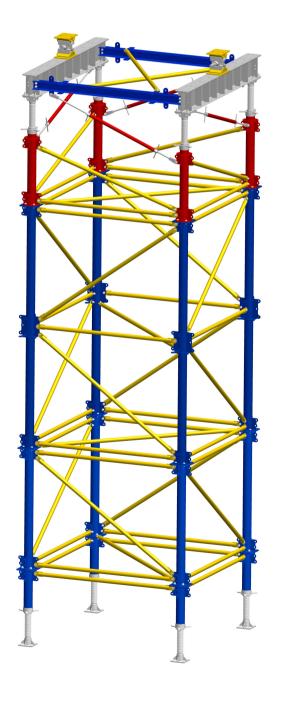
- · Quick and safe on-site erection;
- The use of fewer elements speeds up assembly process;
- High number of use cycles results in lower follow-up expenses;
- Reduction of expenses by means of system adaptability;
- Galvanized or powder-coated elements for long service life.

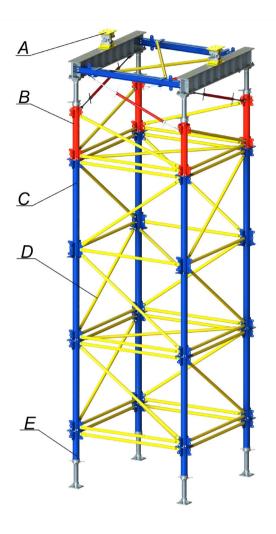
Easy handling and planning:

- · Easy and secure joints between components;
- Any architectural requirements for concrete slab design can be met;
- Can cover a wide range of practical applications;
- Few elements for wide range of combinations.

Safe use:

- Platform and handrails can be installed at any point of the towers. Access stairs between towers;
- · Dependable stability.



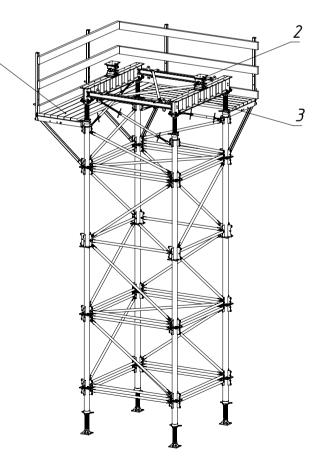


- A) Wedge jack TT100
- (B) Upper jack TT100
- (C) Upright support TT100
- (D) Diagonal brace TT100
- (E) Base jack TT100

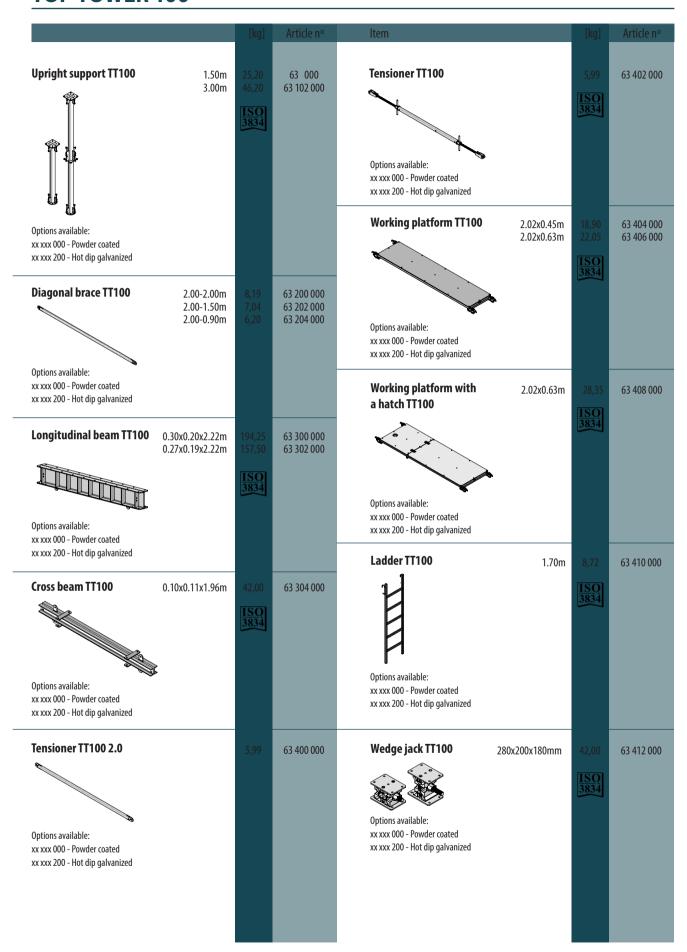
FEATURES

Module sizes of towers in top view: 2x2m and 2x3m.

- 1. Working platform
- 2. Stripping system
- 3. Longitudinal beam TT100

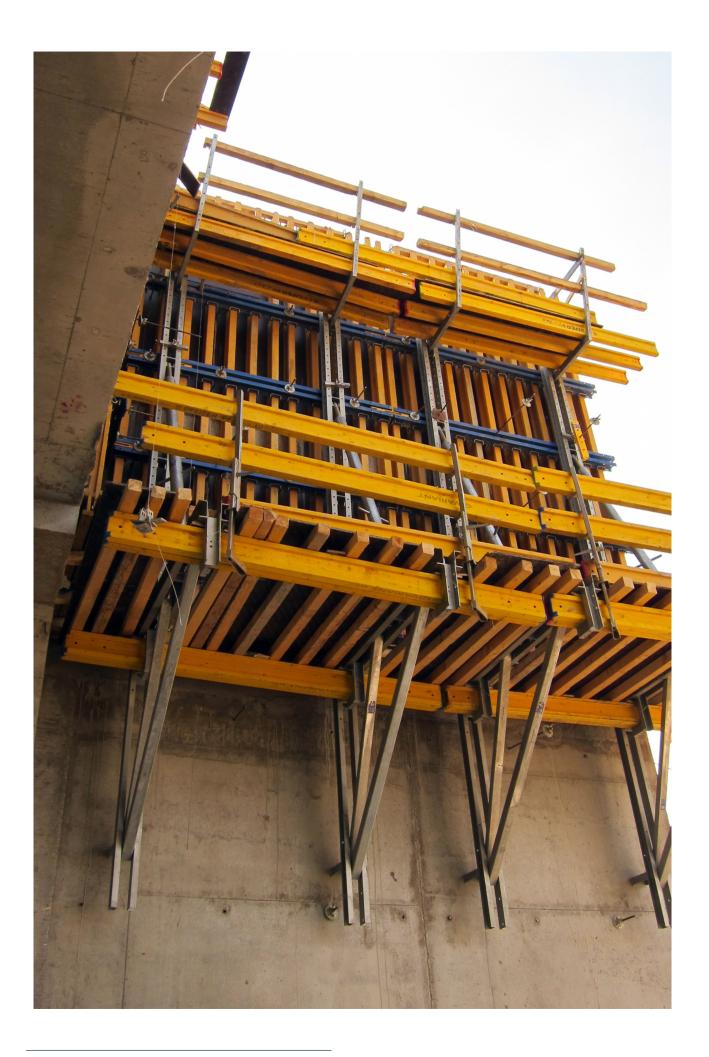


TOP TOWER 100



TOP TOWER 100

	[kg]	Article nº	Item	
ed connection BC1 BC2	0,15 0,18	63 414 100 63 416 100		
2 jack TT100 0.65m	36,75 44,10 ISO 3834	63 500 100 63 502 100		
er jack TT100 0.65m 1.05m	35,70 43,05 ISO 3834	63 504 100 63 502 100		



MEAFormEngineered by Variant

CLIMBING FORMWORK

Crane-climbing formwork system CCF

Crane-jumped formwork for applications of any shape and height.

The Variant crane-climbing formwork CCF can be easily set up and lifted by a crane. CCF provides for execution of controlled, regular working cycles on all structures such as high-rises, bridge piers and pylons. The system is simple to operate and work with wall inclinations of up to +/- 15 degree. Owing to its flexible modular structure CCF can be extended and upgraded in many ways. CCF is a highly flexible and cost-effective solution requiring only minimal crane use what makes it an ideal system solution for many high-rise applications. Crane-climbing formwork CCF can be easily used with framed or timber-beam formwork.

Load-bearing capacity:

- High load-bearing capacity (50 kN per climbing bracket):
- Formwork height of up to 6.0m.

System adaptability:

- Excellent adaptability to any height, shape and inclination of a wall;
- Swift, precise formwork adjustment in all directions;
- Simple inclination adjustment.

Cost-effective:

- Small number of suspension points due to the bracket high load-bearing capacity;
- Less crane-time needed as the climbing brackets and formwork are moved up as a single unit.

Easy handling and planning:

- · Small number of different parts is used;
- Integrated traveling units allow quick formwork closing and opening (retraction) up to 75cm without crane use;
- · Simple inclination adjustment;
- The formwork can be quickly and precisely plumbed and aligned in all directions using a simple adjustment mechanism;
- Any architectural requirements for concrete wall design can be met.

Safe use:

- Safe working conditions provided by 2.40m fully railed-in working platform;
- Formwork can be rolled back 0.75m thus leaving space for forming and reinforcing operations.



Crane-climbing formwork system CCF - System overview

Climbing platform (A) – pre-assembled modular element assembled of climbing brackets and decking. Working width of the platform (distance between wall and handrails) is 2.4m.

Climbing bracket CCF (B) is a core of the system, it bears and transfers loads of fresh concrete and live load of working and pouring platforms acting on the anchoring points and structure.

Traveling gear CCF (C) – with a traveling gear an entire formwork panel can be easily moved forward/ backward (retracted) in order to simplify formwork striking.

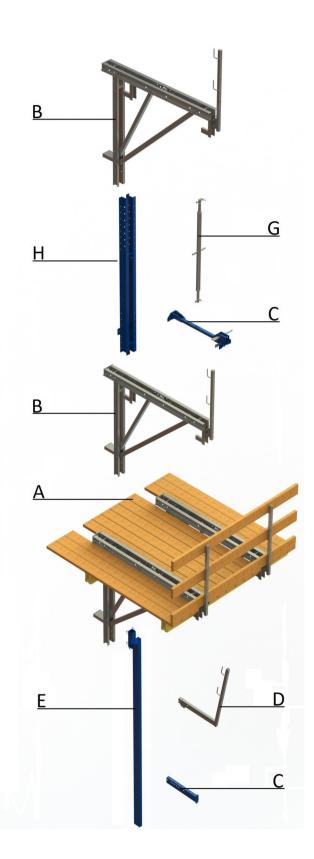
Vertical waling CCF (D) – all types of wall formwork (e.g. large-area, framed) can be fixed to the climbing platform and traveling gear via vertical waling. Use of the vertical waling makes adjustment, alignment, retraction and reposition of formwork system as one unit possible.

Spindle strut CCF (E) is used for formwork alignment and/or adjustment of front or rear inclinations.

Suspension profile CCF (F) is fixed to the climbing bracket and used to transfer the load of suspension platform to the climbing bracket.

Screw-on access bracket (G) is used to make a pouring platform when fixed to the vertical waling (H). It also can be used as a suspension platform when fixed to the suspension profile (E).

Distance profile CCF (H) is used as a support for suspended platform.



Crane-climbing formwork CCF

Item	[kg]	Article nº	ltem	[kg]	Article nº
Climbing bracket CCF	188,86	75100200	Screw-on access bracket	17,32	75 116 100
	1SO 3834			1SO 3834	
Vertical waling CCF 3.00m 4.50m	79,23 128,57	75 104 200 75 106 200	Swivel plate	4,10	75 118 100
	ISO 3834	73 100 200	00 2000		
			Waling-to-bracket holder	2,61 <u>ISO</u> <u>3834</u>	75 200 100
Plumbing strut CCF 3.00m 4.50m	25,34 49,98	75 108 100 75 110 100	Framed tube 48mm 1.00m	4,60 6,91	94 100 200 94 150 200
	<u>ISO</u> 3834		2.00m 2.50m 3.00m	9,21 11,51 13,81	94 200 200 94 250 200 94 300 200
			Swivel coupler 48x48mm	1,22	95 106 100
Travelling gear CCF	47,28	75 102 100			
	1SO 3834		Screw-on coupler 48mm 30 70 100	1,21 1,26 1,33 <u>ISO</u> 3834	95 100 100 95 102 100 95 104 100
Distance profile CCF	7,99	75 114 000	Wind bracing 4.00m 7.00m	11,06 17,47	73 116 100 73 114 100
o control of the second	<u>ISO</u> 3834		7.30111	<u>ISO</u> 3834	73 114 100
Suspension profile CCF	43,21 ISO 3834	75 112 000	Positioning disk M30	0,32	95 500 100

Crane-climbing formwork CCF

		 A 11.4	li .		A (1.1
ltem		Article nº	ltem	[kg]	Article nº
Cone bolt M30x70		95 502 100			•
Universal climbing cone		95 504 100			
Stop anchor	15.0mm 0.16m	99 200 100			
Sealing sleeve	15	99 104 400			
					_

Climbing working platform CWP

Crane-jumped formwork system based on folding protection platforms.

CWP system is a reliable combination of Variant folding working platforms and framed or timer-beam formwork systems used as a crane-jumped formwork on sites where the formwork should be repositioned upwards in several casting sections, and in this case there is no need for retractable formwork use. CWP can also be used as a roof and edge protection system.

Load-bearing capacity:

- Loads on the suspension point: horizontal load -36 kN, vertical load - 26 kN;
- Live load per unit area is 150 kg/m² acting on folding and working platforms;
- Formwork height of up to 3.75m.

Cost-effective:

- Less crane-time is needed as the folding platform and formwork are moved up in one single lift;
- Wide range of formwork as the platform can be combined with either framed or timber-beam formwork.

Easy handling and planning:

- Small number of different parts used:
- Time and cost-effective solution owing to preassembled element use;
- The formwork can be quickly and precisely plumbed and aligned in all directions with a simple adjustment mechanism.

Safe use:

- Safe working conditions provided by 1.80m fully railed-in working platform;
- Dependable suspension points with a certified suspension cone and lift-out guard for the brackets.



Climbing working platform CWP - System overview

Folding platform CWP (A) is a pre-assembled modular element, with nominal length of 3.00 or 4.50m consisting of folding brackets, railings and decking. Distance between brackets is fixed at 1.50m.

Folding bracket CWP (B) - reliable folding brackets, which bear and transfer loads of fresh concrete and live load of working and pouring platforms acting on the anchoring points and structure.

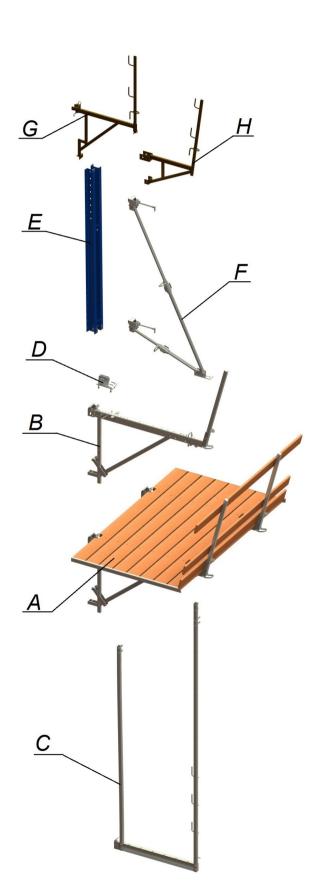
Suspended platform CWP (C) - additional working platform fixed under the folding platform and used for finishing work and as an access-way to the anchoring system after the system have been lifted by crane.

Connection shoe CWP (D) is used for connecting the folding bracket to the vertical wailing and allows the entire climbing unit to be lifted and repositioned as one piece together with the formwork.

Vertical waling CWP (E) is used for holding the timber-beam or framed formwork. The length of this waling will depend on the height of the formwork elements or panels.

Supporting strut 340 (F) is used for aligning of the formwork elements or panels.

Wall bracket H20 (G) or Wall bracket Varimax (H) is used for assembling pouring platforms. Choose the relevant type of brackets depending on the formwork system used (timber-beam or framed).

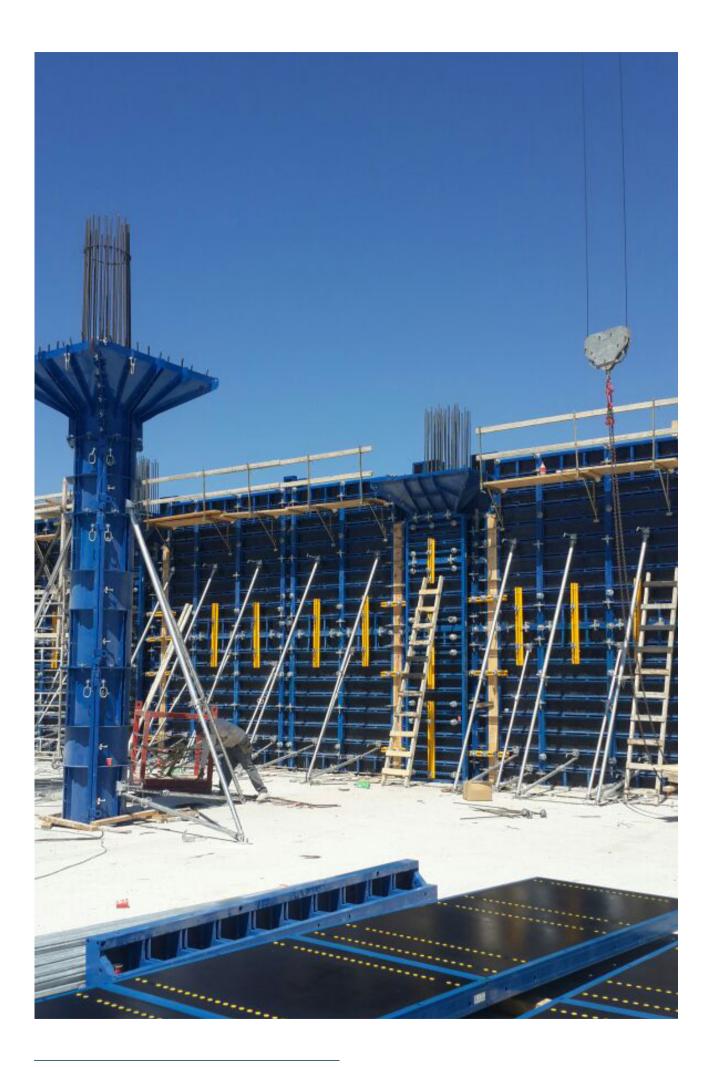


Climbing working platform CWP

Item	[kg]	Article nº	ltem		[kg]	Article nº
Folding bracket CWP	65,40	73 100 200	Supporting strut 340		37,38	11 928 100
	ISO 3834				ISO 3834	
Suspended platform CWP 3.30m 4.30m	55,40 69,47 ISO 3834	73 102 000 73 104 000	Star screw CWP		0,68	73 200 100
			Guide rail clamp		12,40 <u>ISO</u> 3834	52 400 100
Connection shoe CWP	6,58 <u>ISO</u> <u>3834</u>	73 106 100				
Waling 12 3.00m 3.50m 4.00m	63,53 75,33 85,47 ISO 3834	21 300 000 21 350 000 21 400 000	Wind bracing	4.00m 7.00m	11,06 17,47 ISO 3834	73 116 100 73 114 100
Adjusting spindle	6,62 ISO 3834	32 102 100	Framed tube 48mm	1.00m 1.50m 2.00m 2.50m 3.00m	4,60 6,91 9,21 11,51 13,81	94 100 200 94 150 200 94 200 200 94 200 200 94 250 200 94 300 200
Waling-to bracket holder	2,61 <u>ISO</u> <u>3834</u>	75 200 100	Swivel coupler	48x48mm	1,22	95 106 100
Connecting pin	0,39	23 400 100	Screw-on coupler 48mm	30mm 70mm 100mm	1,21 1,26 1,33 ISO 3834	95 100 100 95 102 100 95 104 100
Spring cotter	0,05	23 402 100				

Climbing working platform CWP

Item		[kg]	Article nº	ltem	[kg]
ixing plate	15		95 400 100		
anrilever positioning cone	15		95 402 100		
uspension cone	15		95 404 100		
top anchor	15.0mm 0.16m		99 200 100		
and the second					
ealing sleeve	15		99 104 400		



MEAForm

Engineered by Variant

SPECIAL FORMWORK

Configurable tunnel system UNIFORM

Quick project completion with less manpower.

Configurable tunnel formwork is a system that allows simultaneous casting of walls and slab in one pouring cycle. Half tunnels can be stripped and moved out to the next phase/level the next day after the pouring. Owning to quicker workflow and easy operation compared to conventional systems, the use of this system can save up to 50% of formwork budget. The system provides for making smooth concrete surface, achievement of dimensional accuracy and exclusion of such finishing works as plastering. Moreover, the system creates good load-bearing concrete structure that can be used for projects carried out in seismic areas.

Load-bearing capacity:

• High load-bearing capacity.

Cost-effective:

- Rapid pace of work and cutting of re-assembly costs, due to repositioning of complete units;
- High quality of concrete surface reduces finishing work to minimum;
- High number of use cycles (up to 500) results in lower follow-up expenses.

Easy handling and planning:

- Small number of different parts used;
- Time and cost-effective solution owing to the use of pre-assembled half tunnels;
- The formwork can be quickly and precisely plumbed and aligned in all directions.

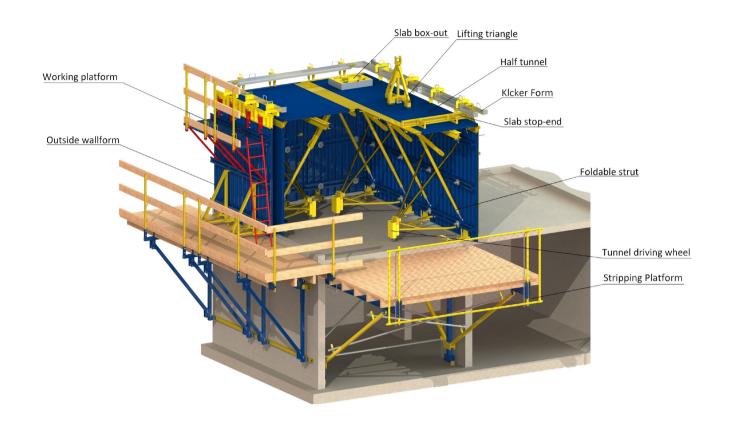
Safe use:

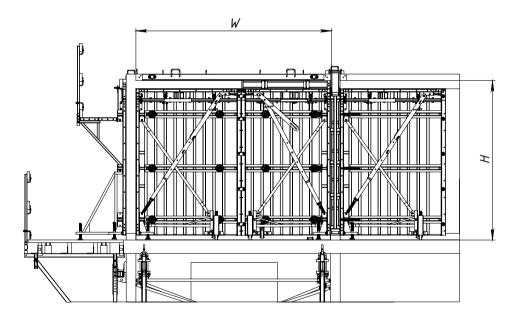
• Safe working conditions provided by system safety equipment.





Configurable tunnel formwork UNIFORM





Standard span width
W, mm
2100
2400
2700
3000
3300
3600
3900
4200
4500
4800
5100
Standard floor height
H, mm
2750
2800
2850
2900
2950
3000
2050

3050 3100

Configurable tunnel formwork UNIFORM – repositioning

Vertical repositioning:

Assembly hook is used for assembly only at the beginning.



Lifting Triangle is used for lifting and transportation of the configurable tunnel formwork.



Horizontal repositioning:

Uniform has integrated wheels for shifting half tunnel blocks when assembling, dismantling, repositioning.

• Tunnel driving wheel Uniform:



• Back panel jack and wheel Uniform:

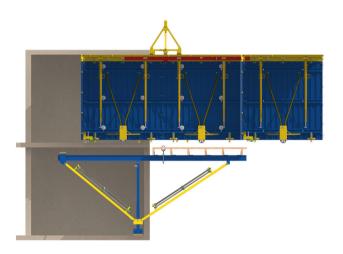


Roller

Half-tunnels can be easily moved and stripped on platforms with the help of rollers used instead of wheels. It is placed under vertical panel of half-tunnels above the slab and helps to reduce vertical forces when stripping.









-							
		[kg]	Article nº	ltem		[kg]	Article nº
Vertical panel Uniform	1250x2500 2500x2500 1250x2700 2500x2700	266,28 520,59 280,88 549,57 ISO 3834	81 100 000 81 102 000 81 200 000 81 202 000	Vertical adapter external Uniform	323x1250 363x1250 443x1250 483x1250 533x1250 323x2500 363x2500 443x2500 483x2500 533x2500	33,47 36,31 41,99 44,82 48,38 63,88 69,48 80,65 86,24 93,23 ISO 3834	83 200 000 83 204 000 83 208 000 83 212 000 83 214 000 83 216 000 83 220 000 83 224 000 83 228 000 83 230 000
Deck panel Uniform	(850+63)x1250 (1150+63)x1250 (1450+63)x1250 (1750+63)x1250 (1950+63)x1250 (2350+63)x1250 (850+63)x2500 (1150+63)x2500 (1450+63)x2500 (1750+63)x2500 (2050+63)x2500 (2350+63)x2500	79,23 100,46 121,73 142,92 178,40 206,69 151,75 193,66 235,46 277,32 341,85 406,59	81 300 000 81 302 000 81 304 000 81 306 000 81 308 000 81 400 000 81 402 000 81 404 000 81 406 000 81 408 000 81 410 000	Vertical adapter internal Uniform	130x1250 150x1250 170x1250 180x1250 190x1250 200x1250 220x1250 250x1250 350x1250 130x2500 150x2500 170x2500 190x2500 200x2500 200x2500 250x2500 350x2500	16,17 17,14 19,85 20,29 20,79 21,27 22,27 23,76 28,73 31,08 33,03 36,90 37,91 38,85 40,43 42,38 45,33 55,34	83 104 000 83 106 000 83 110 000 83 112 000 83 114 000 83 118 000 83 124 000 83 132 000 83 132 000 83 132 000 83 134 000 83 136 000 83 140 000 83 140 000 83 140 000 83 140 000 83 150 000
Back panel left Uniform	(1049+2500) L93 (1049+2700) L93 (1349+2500) L93 (1349+2500) L93 (1649+2500) L93 (1649+2700) L93 (1949+2500) L93 (1949+2500) L93 (2249+2500) L93 (2249+2700) L93 (2549+2700) L93 (2549+2700) L93	214,12 226,71 278,31 294,53 341,39 361,25 391,01 413,47 457,20 483,29 519,81 549,54	81 500 000 81 502 000 81 504 000 81 506 000 81 508 000 81 510 000 81 512 000 81 514 000 81 516 000 81 518 000 81 520 000 81 522 000	Deck panel adapter Uniform	149x1250 199x1250 249x1250 249x1250 349x1250 149x2500 199x2500 249x2500 299x2500 349x2500	23,15 26,37 30,20 32,70 35,20 45,52 50,88 57,24 61,64 66,03	83 300 000 83 302 000 83 304 000 83 306 000 83 308 000 83 310 000 83 312 000 83 314 000 83 318 000
Back panel right Uniform	(1049+2500)R93 (1049+2700)R93 (1349+2500)R93 (1349+2700)R93 (1649+2500)R93 (1949+2700)R93 (1949+2700)R93 (2249+2500)R93 (2249+2500)R93 (2349+2700)R93 (2349+2700)R93	214,12 226,71 278,31 294,53 341,39 361,91 391,01 413,47 457,20 483,29 519,81 549,54	81 600 000 81 602 000 81 604 000 81 606 000 81 608 000 81 610 000 81 612 000 81 614 000 81 618 000 81 618 000 81 622 000	Options available: xx xxx 000 - Powder coated; xx xxx 100 - Galv	Code 2.9 Code 3.3 Code 3.7 Code 4.2 Code 4.7	9,63 ISO 3834 11,50 13,10 14,72 16,74 18,75	88 340 000 88 342 000 88 346 000 88 350 000 88 354 000 88 358 000
				Options available: xx xxx 000 - Powder coated; xx xxx 100 - Galv	Code 5.3 Code 5.5	21,18 21,98	88 362 000 88 364 000

UNIFORM

		[kg]	Article nº	Item		[kg]	Article nº
Back panel adapter left Uniform	(1049+183) AL93 (1049+213) AL93 (1049+233) AL93 (1049+253) AL93 (1049+283) AL93 (1049+413) AL93 (1349+183) AL93 (1349+213) AL93 (1349+233) AL93 (1349+283) AL93 (1349+283) AL93 (1349+343) AL93 (1349+413) AL93 (1349+413) AL93 (1649+183) AL93 (1649+183) AL93	20,91 23,62 25,00 26,36 28,40 32,50 37,26 26,63 30,39 32,02 33,64 36,08 40,95 46,64 31,97 36,29	83 400 000 83 404 000 83 408 000 83 412 000 83 416 000 83 420 000 83 426 000 83 430 000 83 430 000 83 434 000 83 442 000 83 445 000 83 452 000 83 452 000		(1949+343) AR93 (1949+413) AR93 (2249+183) AR93 (2249+213) AR93 (2249+233) AR93 (2249+253) AR93 (2249+343) AR93 (2249+413) AR93 (2249+413) AR93 (2549+213) AR93 (2549+213) AR93 (2549+233) AR93 (2549+253) AR93 (2549+283) AR93 (2549+283) AR93 (2549+343) AR93 (2549+343) AR93 (2549+343) AR93 (2549+413) AR93	56,08 63,95 43,05 48,95 51,56 54,17 58,08 65,91 75,05 48,39 54,75 57,81 60,79 65,24 74,16 84,58	83 698 000 83 702 000 83 704 000 83 708 000 83 712 000 83 712 000 83 720 000 83 724 000 83 728 000 83 734 000 83 734 000 83 734 000 83 742 000 83 742 000 83 745 000 83 750 000 83 750 000
	(1649+233) AL93 (1649+283) AL93 (1649+343) AL93 (1649+413) AL93 (1949+183) AL93 (1949+213) AL93 (1949+233) AL93 (1949+233) AL93 (1949+283) AL93 (1949+343) AL93 (1949+413) AL93 (2249+183) AL93 (2249+133) AL93	38,27 40,26 43,23 49,20 56,17 36,78 41,48 43,73 45,97 49,33 56,08 63,95 43,05 48,95	83 460 000 83 464 000 83 468 000 83 472 000 83 476 000 83 482 000 83 482 000 83 490 000 83 494 000 83 498 000 83 502 000 83 504 000 83 508 000	Wall stop-end Uniform	2823x178 2823x198 2843x178 2843x198 2933x178 2933x178 3033x178 3033x198	59,87 62,41 60,10 62,64 61,13 63,73 62,27 64,91 ISO 3834	85 100 000 85 102 000 85 108 000 85 110 000 85 112 000 85 114 000 85 116 000 85 118 000
	(2249+233) AL93 (2249+283) AL93 (2249+343) AL93 (2249+413) AL93 (2249+413) AL93 (2549+213) AL93 (2549+223) AL93 (2549+253) AL93 (2549+283) AL93 (2549+343) AL93 (2549+343) AL93	51,56 54,17 58,08 65,91 75,05 48,39 54,84 57,81 60,79 65,24 74,16 84,58 ISO 3834	83 512 000 83 516 000 83 520 000 83 524 000 83 528 000 83 530 000 83 534 000 83 542 000 83 542 000 83 546 000 83 550 000 83 554 000	Slab stop-end Uniform	(1645+93)x280 (1945+93)x150 (1945+93)x180	18,73 20,42 22,68 26,06 21,92 23,85 26,40 30,22 25,13 27,26 30,11 34,38 31,55 34,23	85 200 000 85 204 000 85 208 000 85 212 000 85 214 000 85 218 000 85 222 000 85 226 000 85 228 000 85 232 000 85 232 000 85 242 000 85 242 000 85 242 000
Back panel adapter right Uniform	(1049+183) AR93 (1049+213) AR93 (1049+253) AR93 (1049+253) AR93 (1049+283) AR93 (1049+413) AR93 (1049+413) AR93 (1349+213) AR93 (1349+233) AR93 (1349+233) AR93 (1349+283) AR93 (1349+283) AR93	20,91 23,62 25,00 26,36 28,40 32,50 37,26 26,63 30,39 32,02 33,64 36,08 40,95	83 600 000 83 604 000 83 608 000 83 612 000 83 616 000 83 624 000 83 624 000 83 630 000 83 634 000 83 634 000 83 634 000 83 644 000 83 644 000		(1945+93)x220 (1945+93)x280 (2245+93)x150 (2245+93)x220 (2245+93)x220 (2245+93)x280 (2545+93)x150 (2545+93)x180 (2545+93)x280	37,79 43,14 34,76 37,64 41,51 47,31 37,94 41,07 45,22 51,47 ISO 3834	85 250 000 85 254 000 85 256 000 85 260 000 85 264 000 85 268 000 85 270 000 85 274 000 85 278 000 85 282 000
	(1349+413) AR93 (1649+213) AR93 (1649+213) AR93 (1649+253) AR93 (1649+283) AR93 (1649+283) AR93 (1649+413) AR93 (1949+183) AR93 (1949+213) AR93 (1949+233) AR93 (1949+253) AR93 (1949+283) AR93	46,64 31,97 36,29 38,27 40,26 43,23 49,20 56,17 36,78 41,48 43,73 45,97 49,33 ISO 3834	83 650 000 83 652 000 83 656 000 83 664 000 83 664 000 83 672 000 83 678 000 83 678 000 83 682 000 83 680 000 83 690 000	Kicker form inner L12 Uniform	1498 1798 2098 2398 2698 2998 3298 3598 34198 4498	24,24 28,86 33,48 38,10 42,72 47,34 51,96 56,58 61,20 65,82 70,44 ISO 3834	87 100 100 87 102 100 87 104 100 87 106 100 87 108 100 87 110 100 87 112 100 87 114 100 87 116 100 87 118 100 87 120 100

						011	IFORIVI
		[kg]	Article nº	ltem		[kg]	Article nº
Kicker form straight L12 Uniform	625 1200 1250 2400 2500 3750 4500 5000	13,00 21,89 22,67 40,46 42,01 61,35 77,60 80,68 ISO 3834	87 122 100 87 124 100 87 126 100 87 128 100 87 130 100 87 132 100 87 134 100 87 136 100	Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized	850-1150 1450-1750 2050-2650	19,48 23,72 26,10 ISO 3834	87 168 000 87 170 000 87 172 000
Kicker form corner L12 Uniform	(2593x299) L (2593x299) R	45,99 45,99 ISO 3834	87 138 100 87 140 100	Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized	1000 2000 3000 4000 5000	22,50 40,93 59,36 78,73 97,05 ISO 3834	87 174 000 87 176 000 87 178 000 87 178 000 87 180 000 87 182 000
Door boxout Uniform	1600x2013x178 1600x2013x198	135,63 143,34 ISO 3834	87 154 000 87 156 000	xx xxx 200 - Hot dip galvanized Upper panel support Uniform Options available: xx xxx x000 - Powder coated	377 387 397 407 417 437 487 537 567	2,79 2,86 2,92 2,98 3,05 3,16 3,48 3,78 3,97	87 184 000 87 186 000 87 188 000 87 190 000 87 192 000 87 194 000 87 198 000 87 198 000 87 200 000
Window boxout Uniform	1600x1420x148	97,82 ISO 3834	87 158 000	xx xxx 100 - Galvanized xx xxx 200 - Hot dip galvanized Lifting triangle	587 637	4,08 4,40 ISO 3834 70,56	87 202 000 87 204 000 87 206 000
Slab boxout Uniform	600x800x148 800x800x148	42,12 46,58 ISO 3834	87 160 000 87 162 000	Assembly hook		11,89 [ISQ]	87 208 000
Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized	2500 2700	36,97 38,06 ISO 3834	87 164 000 87 166 000			3834	

UNIFORM

	[kg]	Article nº	Item	[kg]	Article nº
Kicker spacer single sided L12 Uniform v:158 v:150 v:178 v:150 v:248 v:150 v:248 v:150 v:248 v:150 v:148 v:180 v:178 v:180 v:178 v:180 v:248 v:180 v:248 v:180 v:248 v:180 v:248 v:290 v:158 v:220 v:158 v:220	3,76 3,90 4,19 4,48 5,21 5,94 4,00 4,15 4,44 4,74 5,46 6,18 4,34 4,48	87 210 000 87 212 000 87 214 000 87 216 000 87 218 000 87 220 000 87 222 000 87 224 000 87 226 000 87 228 000 87 228 000 87 229 000 87 229 000 87 248 000 87 248 000	Vertical panel jack Uniform Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized	8,26 ISO 3834	87 330 000
v:178 v:220 v:198 v:220 v:248 v:220 v:298 v:220	4,78 5,06 5,80 6,52 ISO 3834	87 250 000 87 252 000 87 254 000 87 256 000	Tunnel driving wheel Uniform	23,17 ISO 3834	87 332 000
Kicker spacer double v:148 v:150 sided L12 Uniform v:158 v:150 v:178 v:150 v:198 v:150 v:248 v:150	5,10 5,25 5,54 5,83 6,56	87 258 000 87 260 000 87 262 000 87 264 000 87 266 000	Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized		
v:298 v:150 v:148 v:180 v:158 v:180 v:178 v:180 v:198 v:180 v:248 v:180 v:298 v:180 v:148 v:220 v:158 v:220 v:178 v:220 v:248 v:220 v:248 v:220 v:298 v:220	7,29 5,60 5,74 6,04 6,33 7,06 6,27 6,42 6,70 6,99 7,73 8,45	87 268 000 87 270 000 87 272 000 87 274 000 87 276 000 87 278 000 87 280 000 87 294 000 87 296 000 87 298 000 87 300 000 87 302 000 87 304 000	Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized	1SO 3834	
Kicker clamp single sided L12 Uniform 148 158 178 198 248 298 Options available: xx xxx x000 - Powder coated; xx xxx 100 - Galvanized	3,07 3,12 3,22 3,32 3,57 3,83 ISO 3834	87 306 000 87 308 000 87 310 000 87 312 000 87 314 000 87 316 000	Roller Uniform 53-R 73-R Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized	8,97 10,62	87 336 000 87 338 000
Kicker clamp double sided L12 Uniform 148 158 178 178 198 248 298 Options available: xx xxx x000 - Powder coated; xx xxx 100 - Galvanized	2,79 2,85 2,94 3,05 3,30 3,55 ISO 3834	87 318 000 87 320 000 87 322 000 87 322 000 87 324 000 87 326 000 87 328 000	Driver lever bolt Uniform 100 150 200 250 300 350	0,32 0,42 0,53 0,63 0,74 0,84 ISO 3834	87 340 100 87 342 100 87 344 100 87 346 100 87 348 100 87 350 100
Concrete stopper L12 Uniform 148 158 178 198 248 298	2,03 2,11 2,29 2,47 2,92 3,36 ISO 3834	87 142 100 87 144 100 87 146 100 87 148 100 87 150 100 87 152 100	Hinge bolt Uniform s30	0,14	87 352 100

				011	IFORIV
	[kg]	Article nº	ltem	[kg]	Article nº
Tie rod d20AC 700 800 900	1,93 2,21 2,48	87 354 100 87 356 100 87 358 100	Panel clamp Uniform	0,78	87 392 000
Superplate SG20	1,60	87 360 100	Connector Uniform 51-G 90-G Options available:	1,47 3,80	87 394 100 87 396 100
Cotter US 45x60	0,29 <u>ISO</u> 3834	87 362 100	xx xxx 000 - Powder coated xx xxx 100 - Galvanized		
Dilatation tie cone d25TC 148 178 218 248 298 348	1,71 1,97 2,56 3,13 3,98 4,46	87 364 100 87 366 100 87 370 100 87 372 100 87 374 100 87 376 100	External panel support Uniform	28,50 ISO 3834	87 398 000
Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized Spacer Uniform 85-115 (2500)	7,93	87 378 000	Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized Ladder Uniform	16,26	87 400 000
145-175 (2500) 205-235 (2500) 85-115 (2700) 145-175 (2700) 205-235 (2700) Options available: xx xxx x000 - Powder coated xx xxxx 100 - Galvanized xx xxxx 200 - Hot dip galvanized	9,03 9,78 8,66 9,66 10,36	87 380 000 87 382 000 87 384 000 87 386 000 87 388 000	Options available: xx xxx x000 - Powder coated xx xxx x100 - Galvanized	ISO 3834	67 400 000
Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized xx xxx 200 - Hot dip galvanized	4,36	87 390 000	Perforated deck Uniform 1250 2500 Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized xx xxx 200 - Hot dip galvanized	20,63 41,27 ISO 3834	87 402 000 87 404 000

UNIFORM

	[kg]	Article nº	ltem	[kg]	Article nº
Platform support Uniform	6,21 ISO 3834	87 406 000	Spacer Uniform 1500 2000 2500	18,23	88 110 000 88 112 000 88 114 000
Options available: xx xxxx 000 - Powder coated xx xxxx 100 - Galvanized xx xxx 200 - Hot dip galvanized			Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized Shoe Uniform	-	
Platform bracket Uniform	0,91 <u>ISO</u> 3834	87 408 000		11,14 <u>ISO</u> 3834	88 116 000
Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized xx xxx 200 - Hot dip galvanized Guardrail post	. 4 21	07 410 000	Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized		
duardraii post	6,31 ISO 3834	87 410 000	Guardrail post holder Uniform Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized	3,53 ISO 3834	88 118 000
Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized Cantilever Uniform	77,89	88 100 000	Cantilever Uniform 6FF 7FF 8FF	261,31	88 260 000 88 270 000 88 280 000
	1SO 3834		Brace Uniform Code 1.8 Code 2.4 Code 3.6	3834 10,54 12,96	88 300 000 88 304 000 88 308 000
Spacer Uniform 1500 2000 2500	22,51 28,72 34,92 ISO 3834	88 102 000 88 104 000 88 106 000	Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized	17,80 20,22	88 312 000 88 316 000 88 318 000
xx xxx 000 - Powder coated xx xxx 100 - Galvanized			Guardrail L=2.2m L=2.8m L=3.4m	60,95 65,93	88 320 000 88 324 000 88 328 000
Extension Uniform	19,65 <u>ISO</u> 3834	88 108 000	L=4.0m L=4.6m L=4.9m	82,82	88 332 000 88 336 000 88 338 000
Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized			Options available: xx xxx 000 - Powder coated xx xxx 100 - Galvanized		

MEAForm

Engineered by Variant

WE PROVIDE
FULL PROJECT
SUPPORT
FROM THE
START TO ITS
COMPLETION

Custom made formwork

Custom made forms for structures of any shape or size.

Steel forms produced at customer's request are mainly used for forming concrete elements of special or non-standard shapes when conventional systems are not applicable or difficult to use.

System adaptability:

Variant custom-made steel formwork is especially suitable for forming:

- Bridge pylons;
- Concrete elements with curved surfaces of several directions;
- Precast concrete elements including bridge girders, columns, etc.

Variant custom made steel formwork reduces time needed to prepare and assembly forms at a construction site, provides exact geometrical shape of a structure formed and has high load-bearing capacity comparing to site-made forms.

Load-bearing capacity:

• The system can be customized to withstand almost any load of fresh concrete.



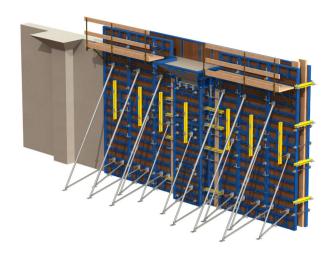








Custom made formwork

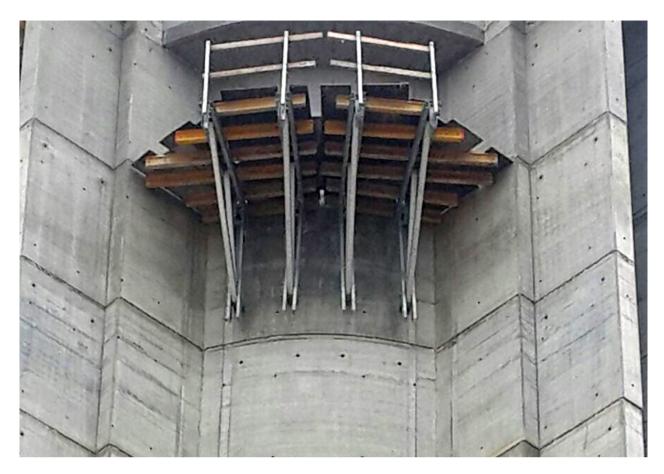














MEAForm

Engineered by Variant

SAFETY SYSTEMS

Folding brackets CWP

Suspended scaffold platforms for safe and practical construction work.

The system of working/protective platforms is based on the Variant folding brackets CWP. This system can be easily pre-assembled in ready to use platforms. With only one crane lift the whole platform can be installed/ shifted or reinstalled to a new working area. Owing to system versatility the folding brackets CWP can be used to do all types of construction and safety tasks.

Depending on your construction needs you can use the folding brackets CWP as:

- working platforms;
- protective platforms;
- sloping-rooftop fall barriers;
- protective canopies.

Load-bearing capacity:

- High load-bearing capacity of up to 600 kg/m² provides for placement of wall formwork up to 5.5m high on the platforms;
- Depending on load class, live loads acting on working and pouring platforms per unit area vary:
- Class 2 150 kg/m²;
- Class 3 200 kg/m²;
- Class $4 300 \text{ kg/m}^2$;
- Class 5 450 kg/m^2 ;
- Class 6 600 kg/m².
- Loads that act on the suspension point when using suspension cone as an anchoring system vertical load (V)=24 kN, horizontal load (H)=14 kN.

Safe use:

- Safe working conditions provided by fully railed working platform;
- Dependable anchoring system of suspension cone.

Cost-effective:

- Reduced labor and crane times due to the use of pre-assembled units;
- Logical concept of the system makes planning and installation easier:
- The system is ready for use after making some quick and easy operations;
- Long service life owing to its sturdy design and galvanized steel construction.







Suspension points are always spaced with the same distance of approximately 1.50m and 0.75 m from the platform edge that facilitates planning and installation

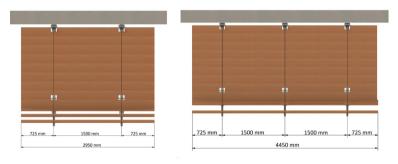
There are 2 possible lengths of pre-assembled platforms, as required by the situation:

- 3.00m (2 brackets)
- 4.50m (3 brackets)

Pre-assemble platform of folding brackets CWP 3.00m consisting of the following elements:

Folding bracket CWP (A)
Planks, min. 20x5cm (site-provided) (B)
Guard-rail boards, min 15x3cm (site-provided) (C)
Framed tube 48mm (D)
Screw-on coupler 48mm (E)
Swivel coupler 48x48mm (F)

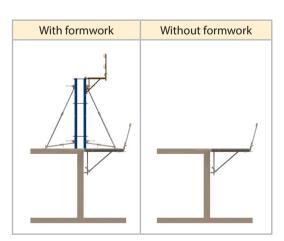
Placement of the suspension points at the structure corner.



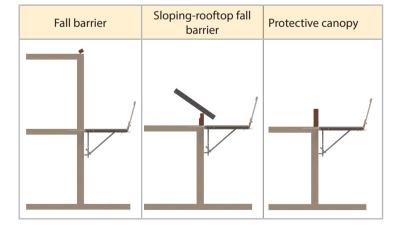


Folding bracket CWP – Areas of use

Working platform



Protection platform



Folding brackets CWP

Item	[kg]	Article nº	ltem	[kg]	Article nº
Folding bracket CWP	65,40 1SO 3834	73 100 200	Connecting pin D16/112	0,30	73 202 100
			Spring cotter for Connecting pin D16/112	0,05	73 204 100
Suspended platform 3.30m 4.30m	55,40 69,47 ISO 3834	73 102 000 73 104 000	Connecting pin	0,39	23 400 100
			Spring cotter	0,05	23 402 100
			Star screw CWP	0,68	73 200 100
Support girder CWP	30,00 ISO	_			
	1SO 3834		Guide rail clamp	12,40 <u>ISO</u> 3834	52 400 100
Strut CWP	32,97 1SQ 3834	73 112 100	Wind bracing 4.00m 7.00m	11,06 17,47 1SO 3834	73 11 100 73 114 100
			Framed tube 48 mm 1.00m 1.50m 2.00m 2.50m 3.00m	4,60 6,91 9,21 11,51 13,81	94 100 200 94 150 200 94 200 200 94 250 200 94 300 200
Bearing profile CWP	5,04 <u>ISO</u> <u>3834</u>	73 108 100			
			Swivel coupler 48x48mm	1,22	95 106 100
Waling 12 2.75m 3.50m	58,20 75,33 ISO 3834	21 275 000 21 350 000			

Folding brackets CWP

					<u> </u>	
Item		[kg]	Article nº	ltem		[kg]
Screw-on coupler 48 mm	30 70 100	1,21 1,26 1,33 ISO 3834	95 100 100 95 102 100 95 104 100			
Fixing plate	15		95 400 100			
Cantilever positioning cone	15		95 402 100			
Suspension cone	15		95 404 100			
Stop anchor	15.0mm 0.16m		99 200 100			
Sealing sleeve	15		99 104 400			

Shaft platform

Crane-jumped platform for shaft concreting.

The Variant crane-climbing platform combined with Variant wall formwork system is an efficient and safe way of shaft wall concreting. Owning to the stripping corner use wall formwork can be easily closed and opened just with a spindle turn. The whole set of wall formwork, shaft platform and additional suspended platform can be repositioned by one lifting of a crane. The main part of shaft platform is a telescopic shaft beam. It is an element bearing the loads of formwork and working platforms and allowing easy adaptation to any dimension of shaft structure. Moreover, the telescopic shaft beam has a gravity head. Installed inside precast hole the head allows platform shifting with a crane only upwards. The system serves as a support for wall formwork and as a safe area for maintenance of wall formwork.

Load-bearing capacity:

- Max. support load of the telescopic beam 20 kN;
- Live load on a shaft platform 2 kN/m².

System adaptability:

- Excellent adaptability to any shaft dimension;
- Swift and precise formwork adjustment in all directions.

Cost-effective:

- Reduced labor and crane time;
- Fast and simple way of system pre-assembly and installation:
- The entire unit can be safely and quickly repositioned as one piece.

Easy handling and planning:

- · Small number of different parts used;
- Any architectural requirements for concrete wall design can be met.

Safe use:

• Safe working conditions provided by gravity head of the telescopic beams.



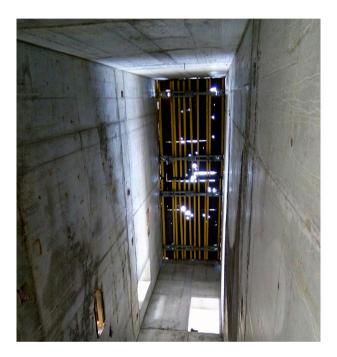
Shaft platform - System overview



The system serves as:

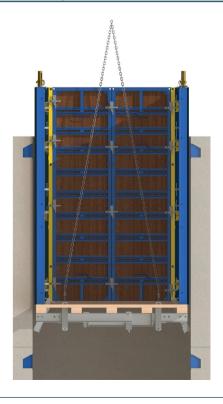
- support for wall formwork;
- safe platform for maintenance of the wall formwork.



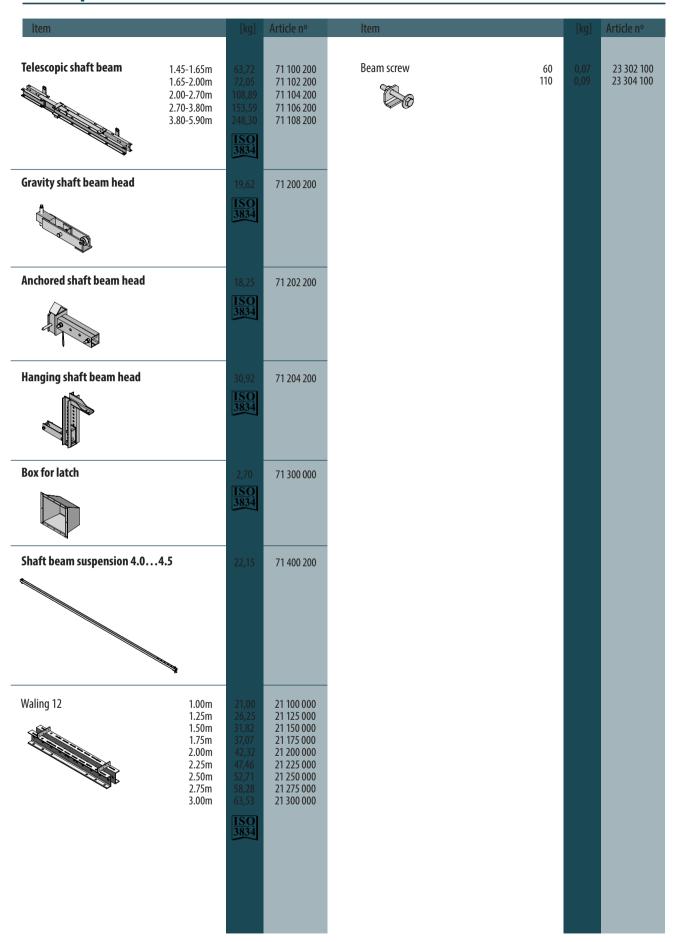


Shaft platform - System repositioning

Owing to heads integrated in the telescopic shaft beams, the whole set of the shaft system can be lifted upwards to the next pouring area. Only one crane lift is required for the whole system to be relocated. Once the gravitation head reaches new precast hole, it goes inside it and since that moment a reliable support is provided. Then the whole system is ready for a new concreting cycle.



Shaft platform





Guardrails

Effective protection against fall hazard on any construction site.

Guide rail clamp

Owing to convenient and reliable clamp system the guide rail clamp can be easily fixed to any horizontal structure on site such as edge of a slab, wooden girders, formwork H20 beams, etc. to provide construction personnel with fall protection in accordance with safety norms and rules. When the crew is properly protected, they work safely and quickly and, thus, more efficiently for your success.

System adaptability:

• Excellent adaptability to any application owing to the clamp system.

Cost-effective:

- Reduces time needed for installation, dismantling and transportation to the next area to minimum;
- High number of use cycles results in lower follow-up expenses;
- Galvanized or powered-coated for long service life.

Easy handling and planning:

- Convenient and easy to mount owing to fixing method;
- Only one tool, a hammer, is required.

Safe use:

• Uninterrupted or powder-coated at any construction phase.

Handrail post

Owing to reliable bolt system the handrail post can be easily fixed to H20 beam to provide construction personnel with fall protection in accordance with safety norms and rules. When the crew is properly protected, they work safely and quickly and, thus, more efficiently for your success.

System adaptability:

• Versatile edge protection. It is used with Varitable edge tables, bridge edge beam formwork, etc.

Cost-effective:

- Once installed, it can be moved and dismantled with formwork as one assembled gang-form;
- High number of use cycles results in lower follow-up expenses;
- Galvanized or powder-coated for long service life.

Easy handling and planning:

- · Convenient and easy to mount owing to fixing method;
- Only one tool, a ratchet wrench, is required.

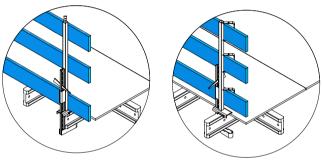
Safe use:

• Uninterrupted safety at any construction phase.

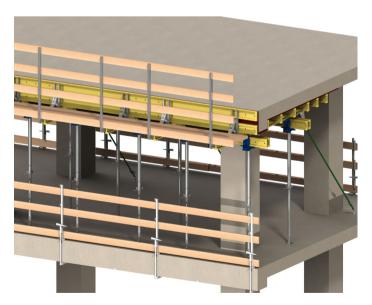




The guide rail clamp can be fixed on any finished concrete slabs to provide construction personnel with protection against fall hazard.



The guide rail clamp can be fixed at any point of the timber formwork beam. H20 beam should be secured against overturning!







Stair tower TT40

Access system which can help attain any height quickly and safely.

Stair tower TT40 by Variant is a modular stair tower system based on Variant scaffolding system TopTower40. The stair tower system has been designed to provide fast and safe access to a working area at height. Owing to its simple assembly this system is convenient and easy to erect with minimal efforts. Optimized speed of access to a working area at height ensures efficient labor-hours use. Moreover, aspect of the system safety helps to prevent accidents at your construction site. Intermediate exits provide for safe access to any level. The Stair tower gets the most use out of your equipment: both stair towers and load-bearing towers can be assembled using the same system.

Load-bearing capacity:

- Maximum stair tower height is 100m;
- Live load is 150 kg/m².

Cost-effective:

- Labor-hours are used more efficiently due to quick access during works executed at height;
- Easy and fast assembly, only a hammer is required as an assembly tool;
- All parts of the stair tower are galvanized (HDG) for long service life;
- High number of use results in lower follow-up expenses.

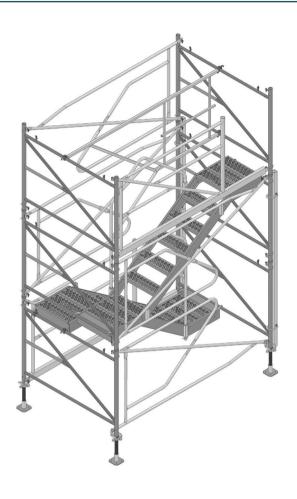
Easy handling and planning:

- Small number of different components is used;
- It can be lifted by crane as a complete tower or as pre-assembled units;
- It is time and cost-effective owing pre- assembled element use;
- It can be used in space-tight areas, system dimensions are 1.5x2.5m.

Safe use:

- Safe working conditions provided by fully railed stair tower;
- Dependable stability of the stair tower.





- (A) Scaffold frame TT40 1.2x1.5
- (B) Lower support TT40
- (C) Outer railing
- (D) Inner railing
- (E) Access railing TT40
- (F) Landing railing
- (G) Stair TT40
- (H) Reinforcing adapter TT40

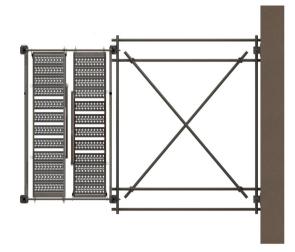
For reliable use and safe repositioning of assembled (pre-assembled) units by a crane, the stair tower TT40 has an interconnection system. It consists of insert TT40 installed between two frames and fixed by retainers TT40

Stair tower TT40 - Anchoring

Distance from structure is up to 1.00m



Distance from structure ranges from 1.00m up to max. 2.50m



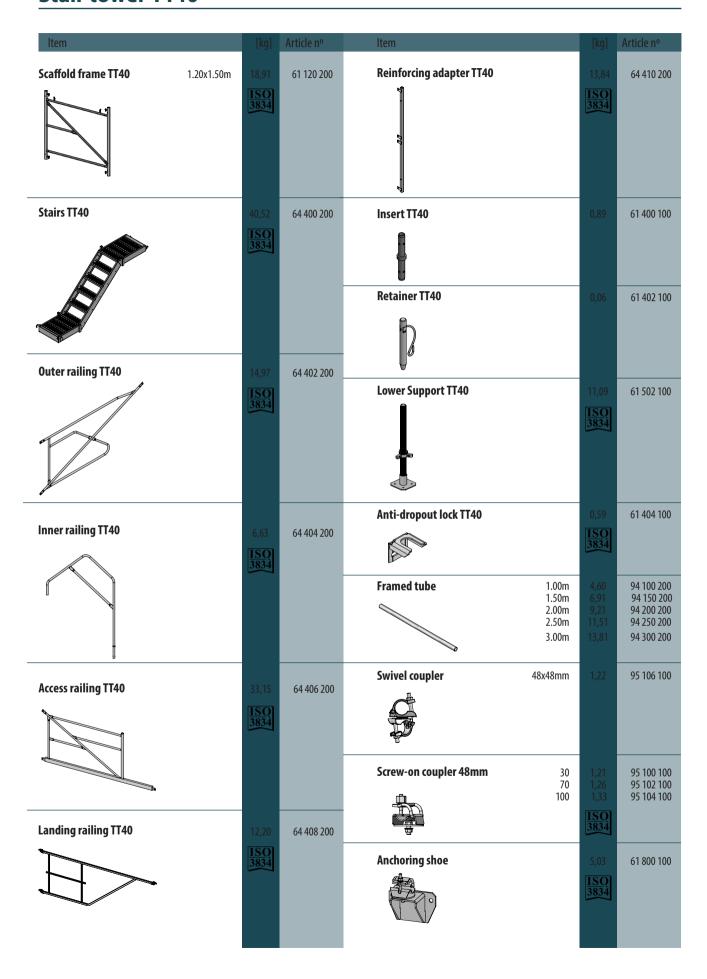
For Stair Tower with anchoring distance of up to 40m:

- with/without netting every 5th frame;
- with tarpaulins every 4th frame.

For Stair Tower with anchoring distance ranging from 40 to 100m:

- · with/without netting every 4th frame;
- with tarpaulins every 3rd frame.

Stair tower TT40



www.meaform.com



MEAForm REUSABLE PACKAGING

Packaging items

Reusable packaging and storing items for better on site logistics.

Multi-use packing items such as containers, stacking pallets and skeleton transport boxes will help to keep your construction site in order thus minimizing the time spent on finding all the necessary formwork parts (small items and accessories) during installation and improving logistics when pouring zone change is required. The stacking pallets simplify storage and handling of slab props, folding tripods, formwork beams. The skeleton transport box is a good means to store and handle lighter accessories (max. load 250 kg). For heavier accessories, there is plenty of space in a packaging container (max. load 1000 kg).

Cost-effective:

- Fast loading and unloading of system components, small items and accessories;
- All the equipment can be easily transported by crane with minimal efforts;
- Equipment can be efficiently stored even on sites with limited storage areas.

Folding wire mesh container

(based on Euro-pallet 1200 x 800mm)



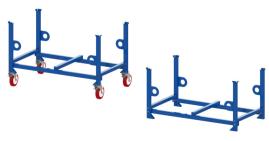
Dimensions 800×1200×h	Weight	Max. load	Wire mesh	
800mm	29.6 kg		50x50mm	
1000mm	35.6 kg	250 kg		
1200mm	41.6 kg			

Transportation box



Dimensions	Weight	Max. load
1200x800x800mm	120 kg	1000 kg

Stacking pallet



Dimensions	Weight	Max. load	
1550x850x750mm	41.5 kg	000 km	
1700x950x1000mm	50 kg	900 kg	

Stacking pallet may be provided on quick-mount wheels with brakes.





